



The Innovative Printing

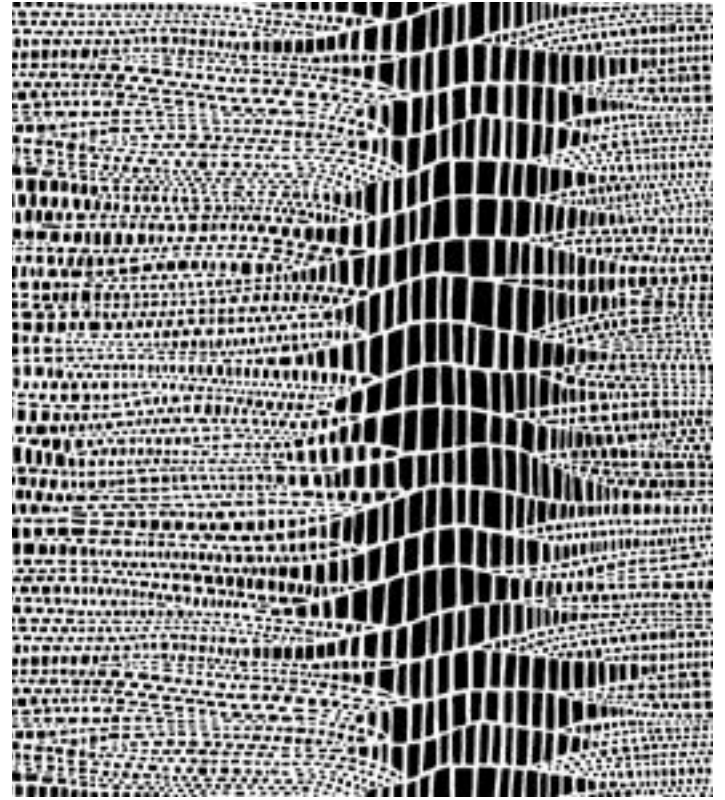
FOILS

GOCCÉ

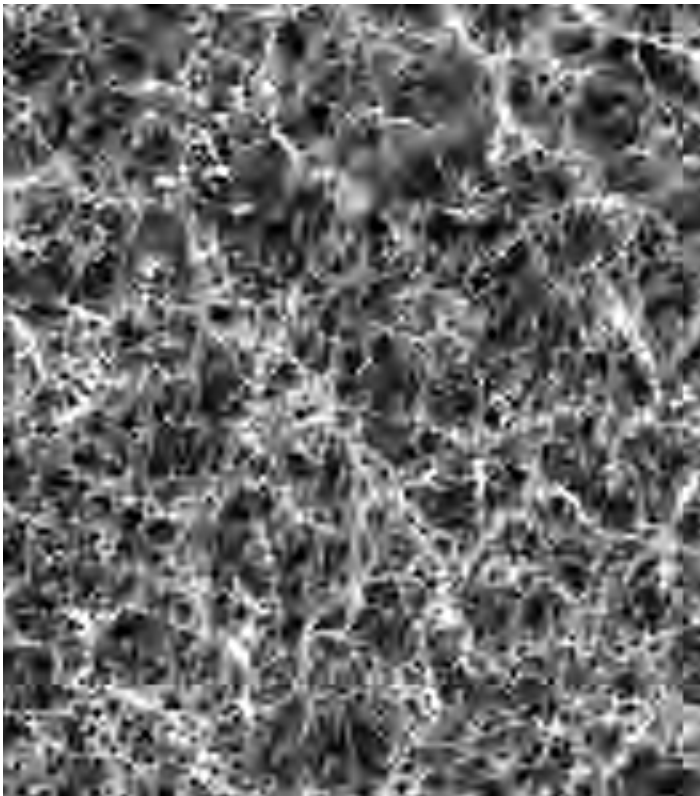




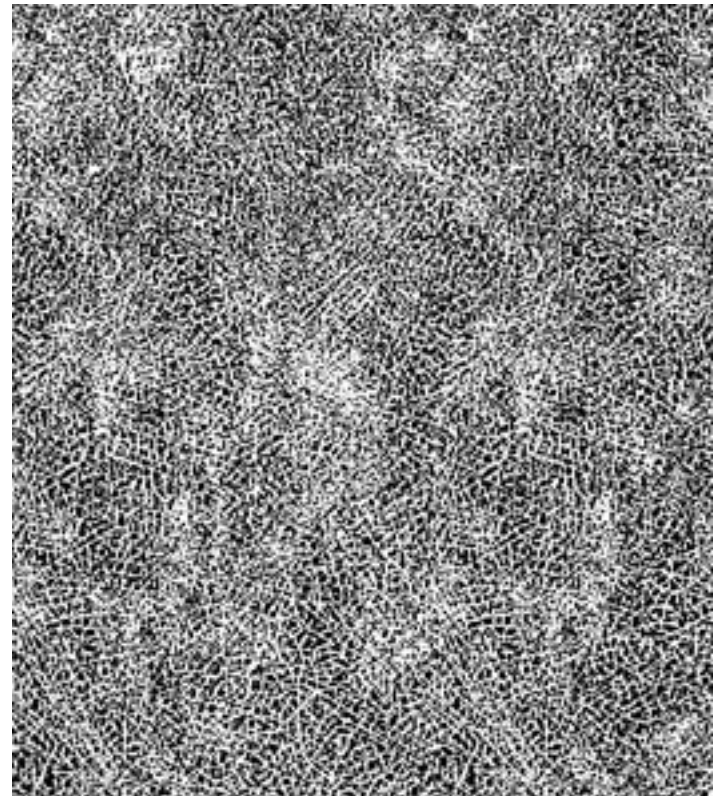
000 Diamantino S ★



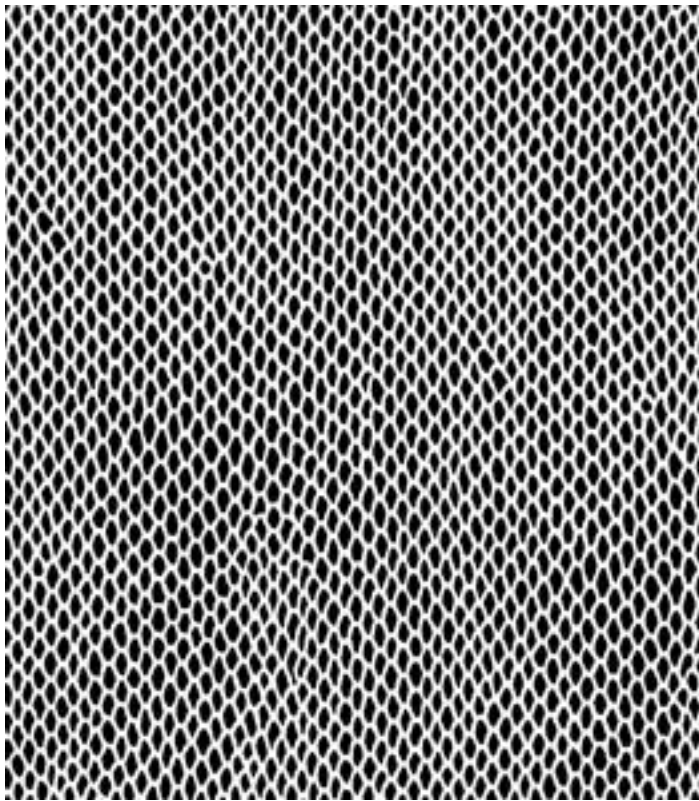
008 Tejus M



010 Invecchiato 2 S ★



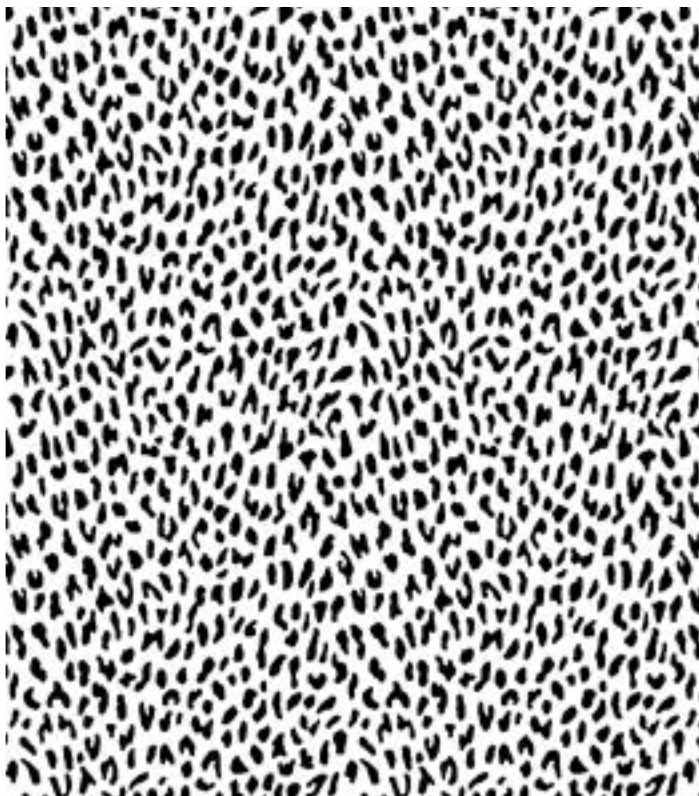
011 Invecchiato 1 S ★



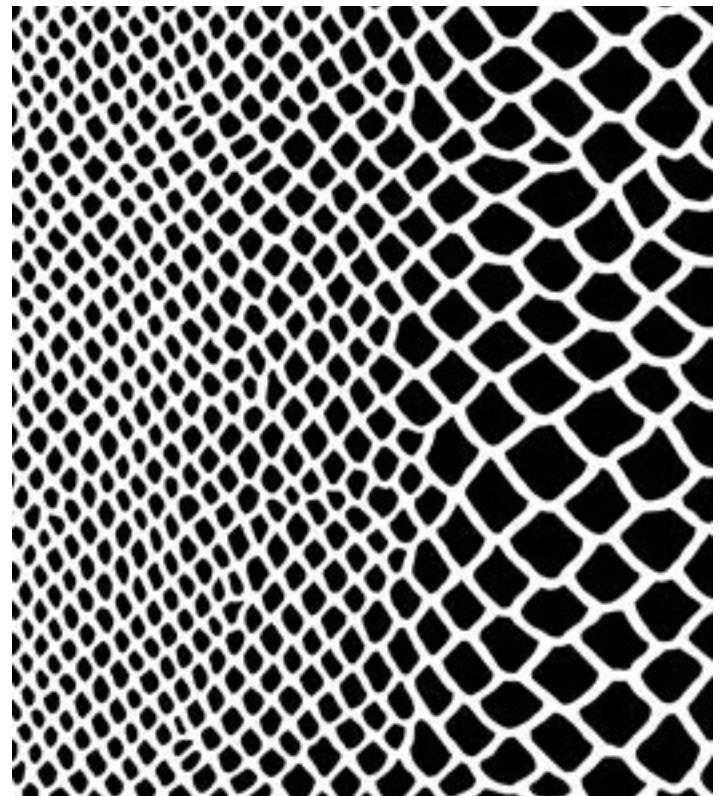
012 Whips M



032 Ferrobattuto S ★



033 Pecari M



034 Rettile L



038 Splash S ★



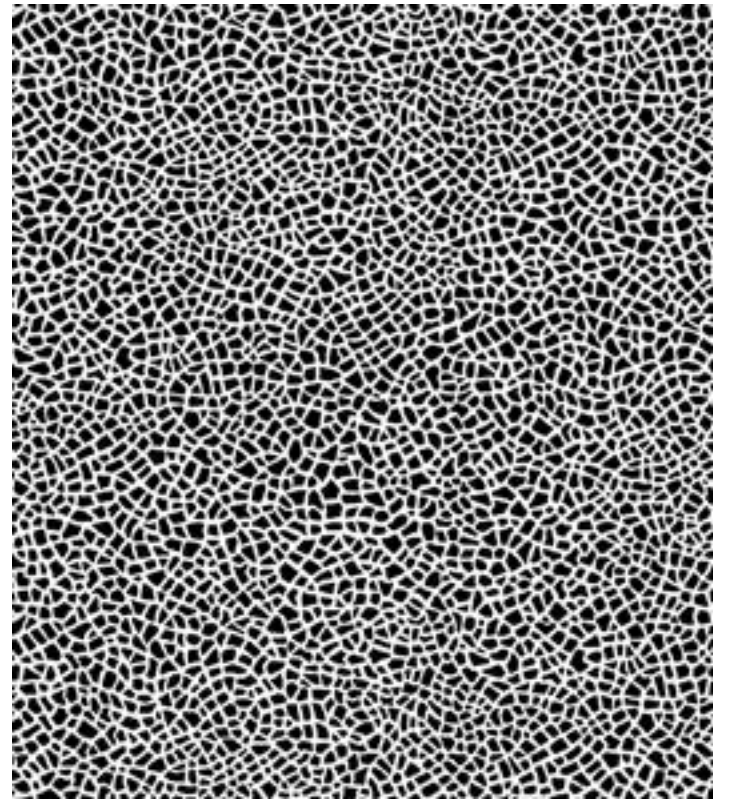
041 Pelle Afgana S ★



048 Blob S ★



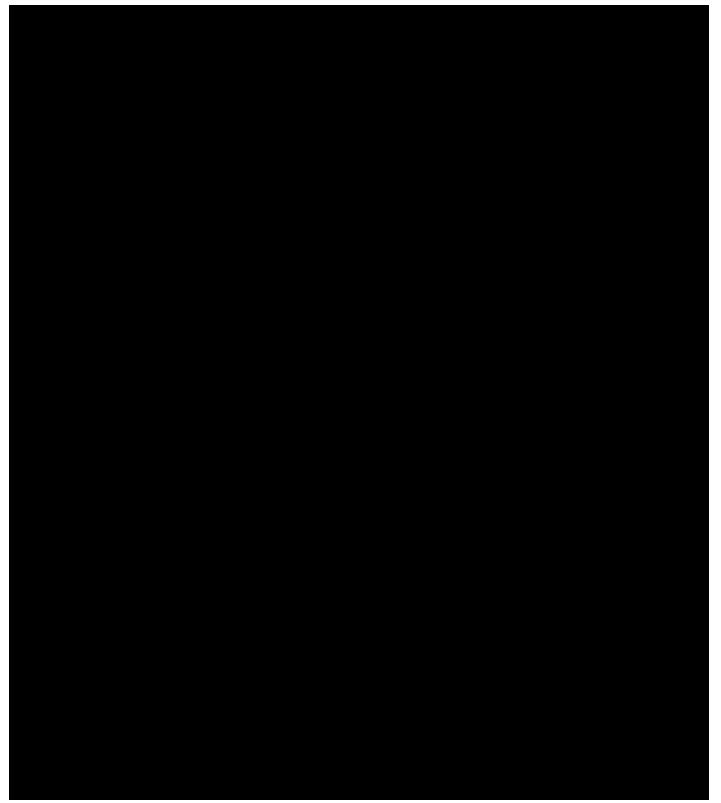
043 Stucco S ★



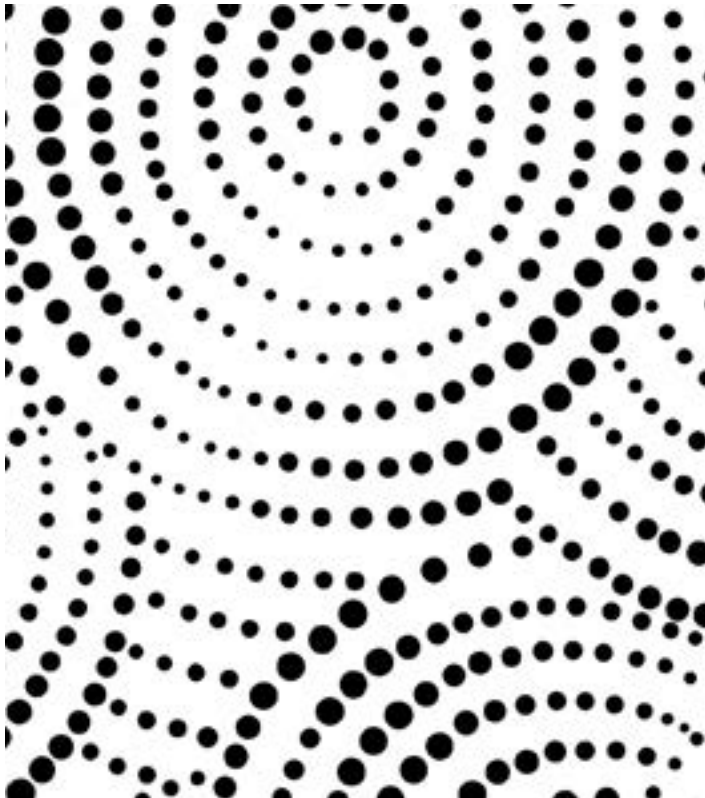
050 Anticato M



061 Porfido M



063 Full S ★



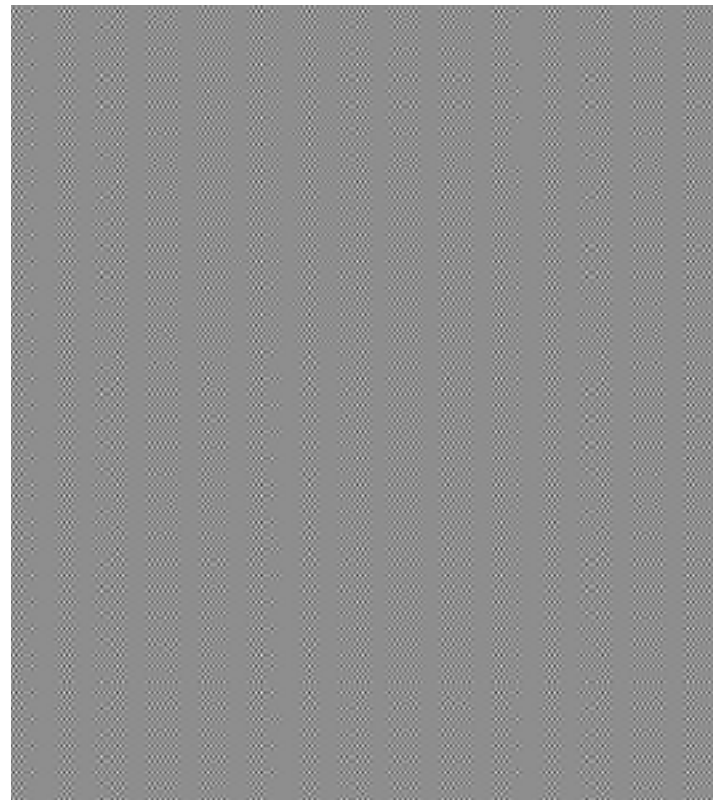
065 Caracoles S ★



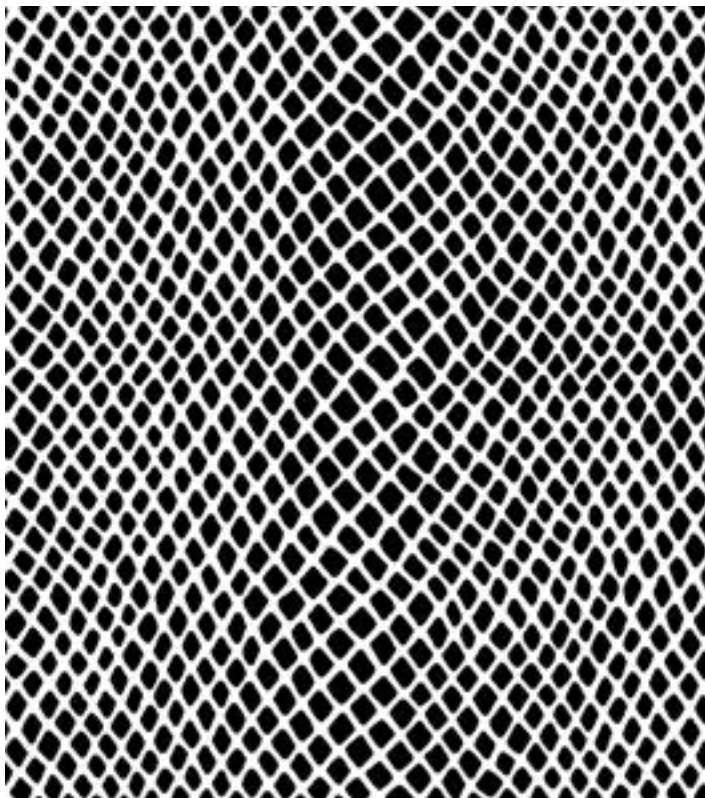
066 Valentino S ★



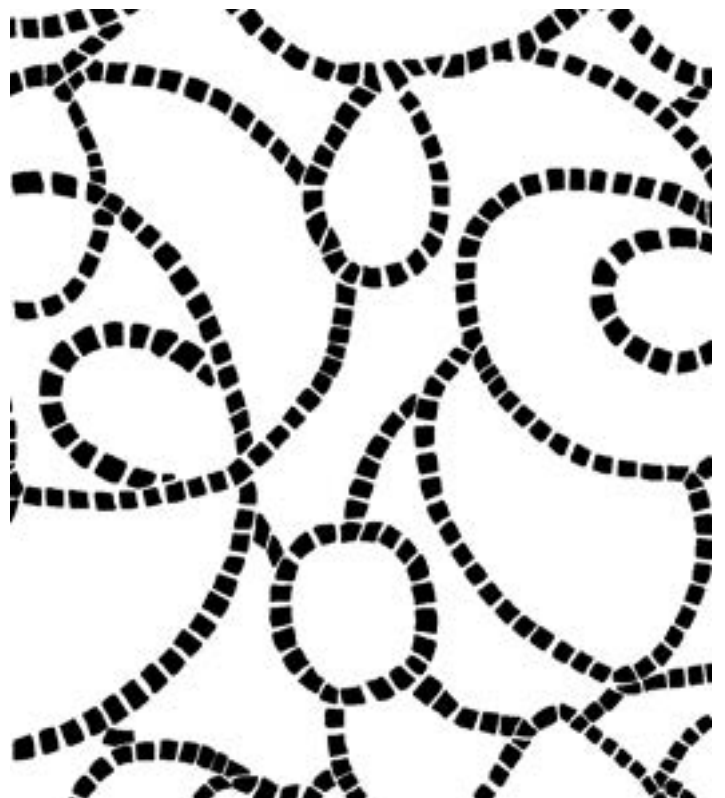
067 Fiamme S ★



071 Effetto Bagnato S ★



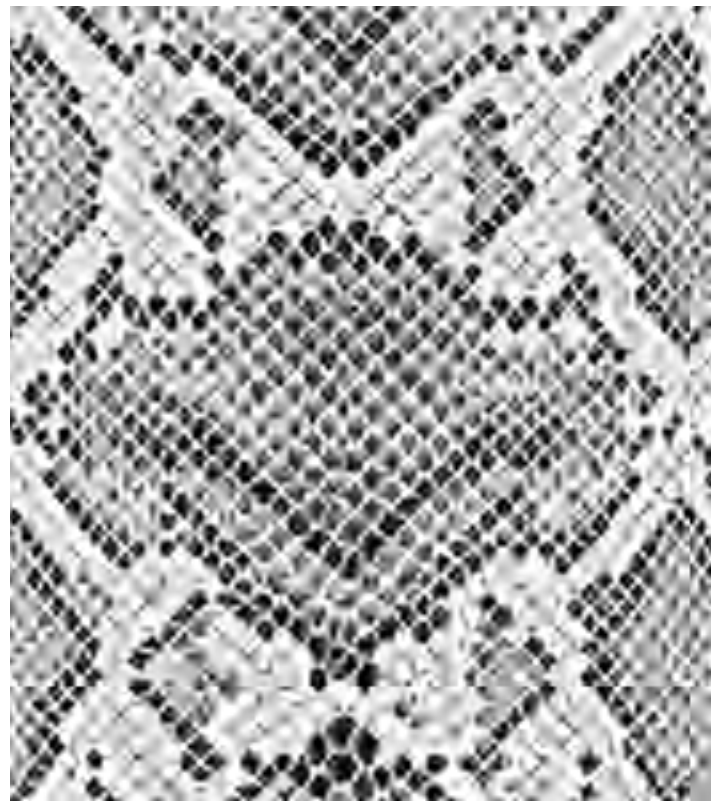
074 Cobra M



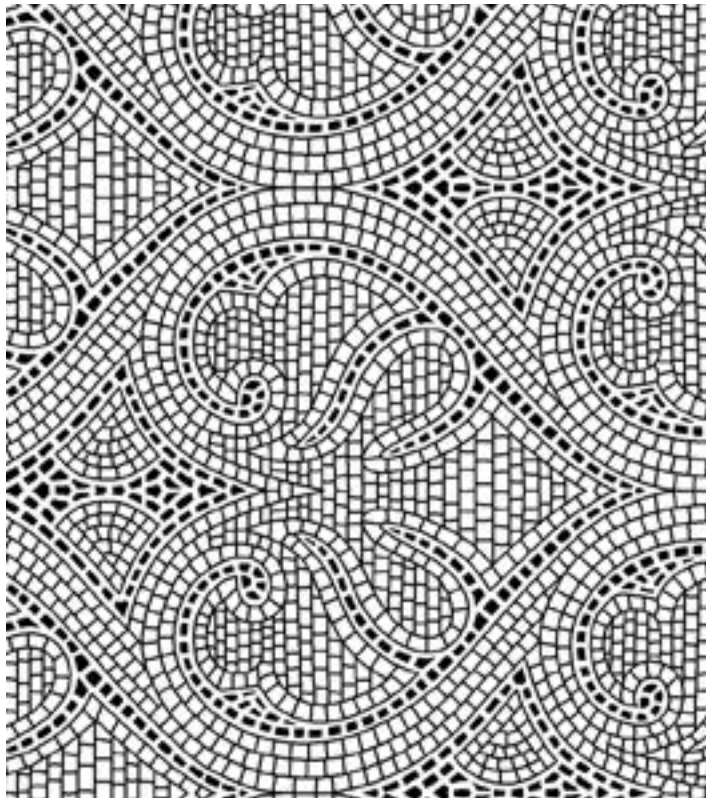
075 Percorsi S ★



080 Pixar S ★



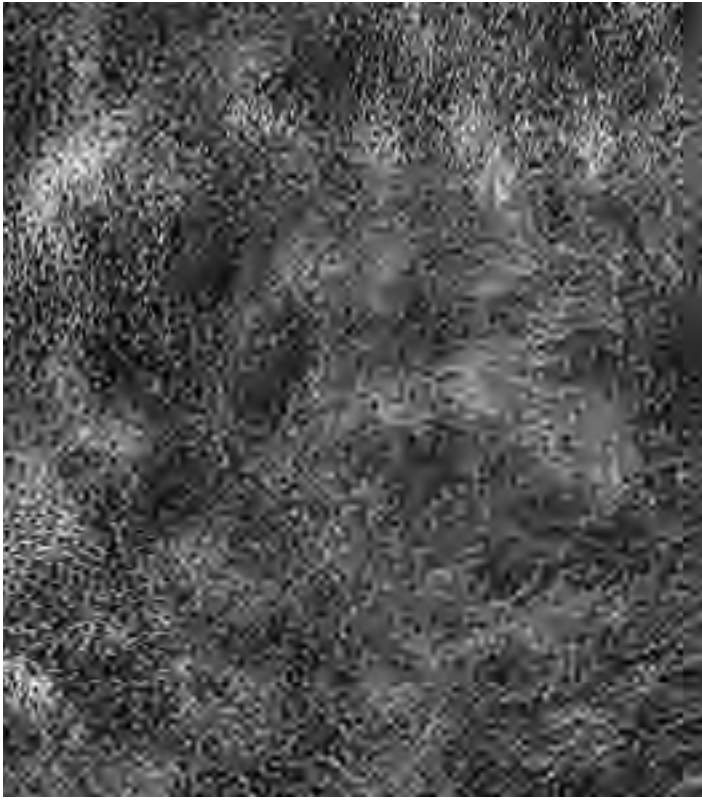
083 Pelè S ★



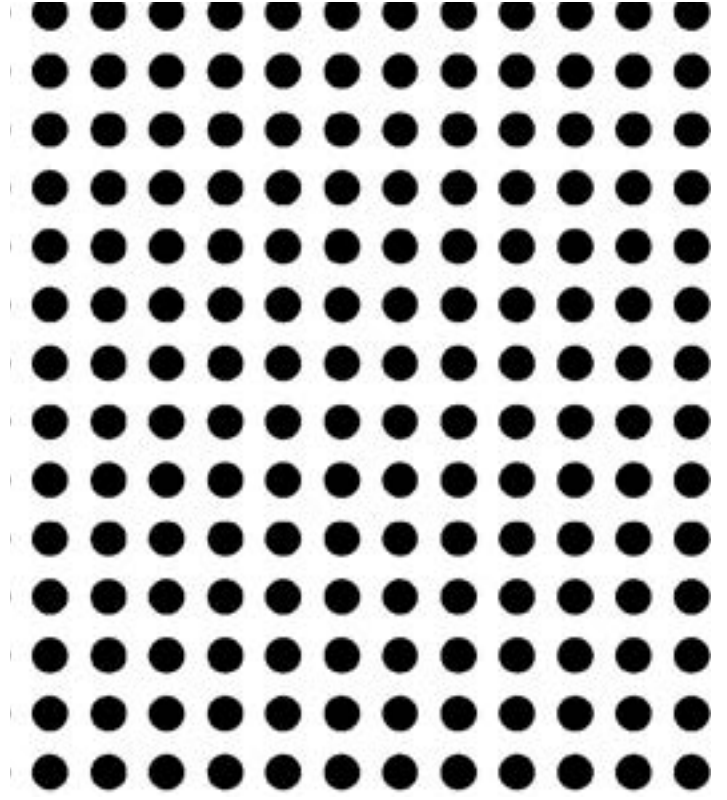
087 Mosaico S ★



105 Cuoio Vecchio S ★



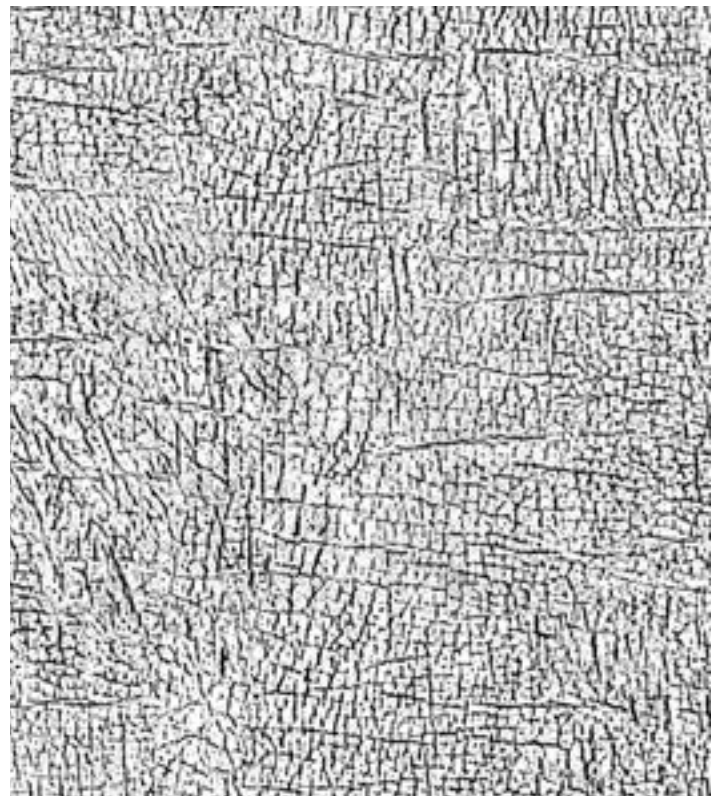
114 Rabaja S ★



124 Pois S ★



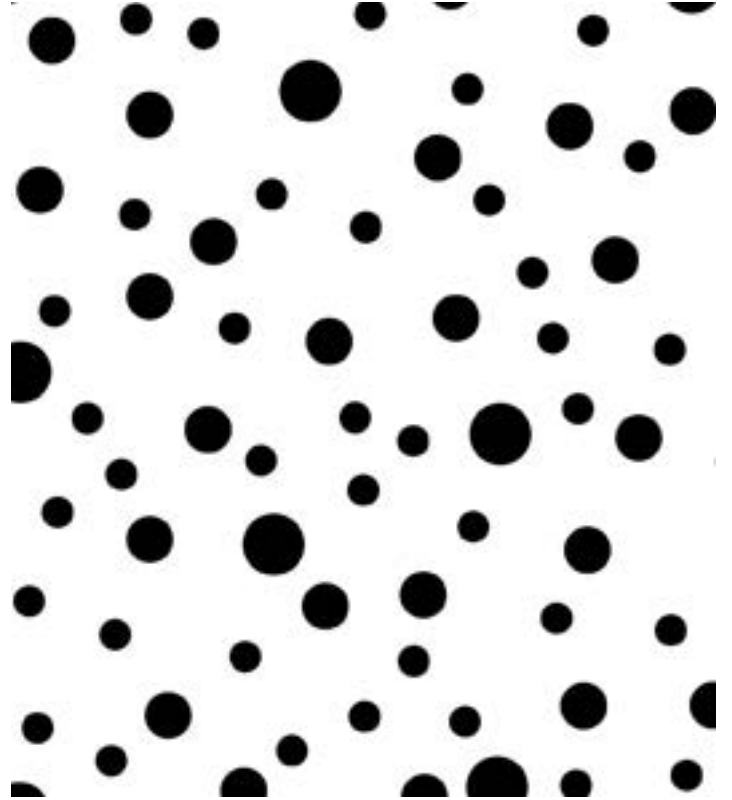
126 Classic S ★



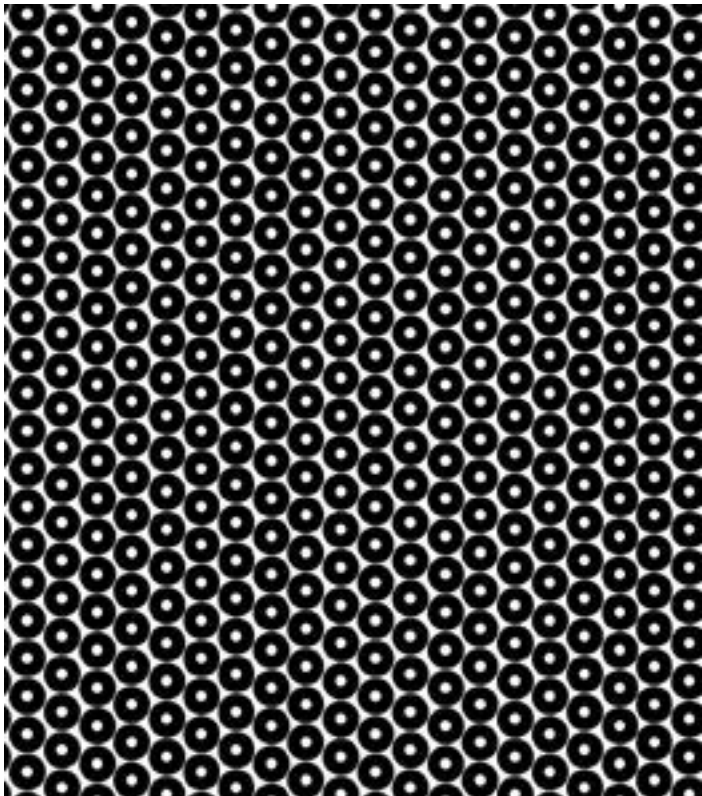
133 Dumbo S ★



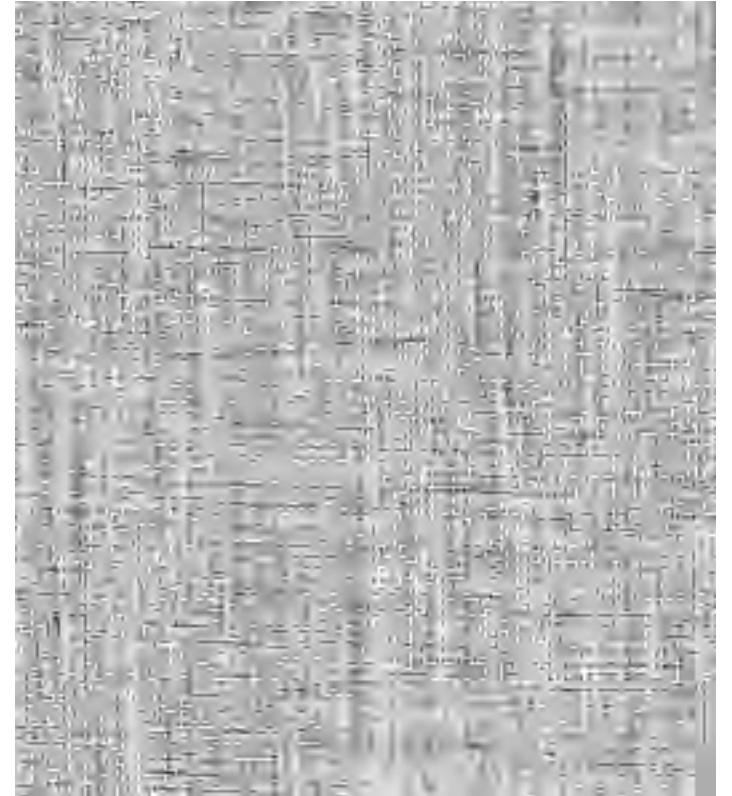
134 Leo S ★



135 Bollicine S ★



139 CinCin M

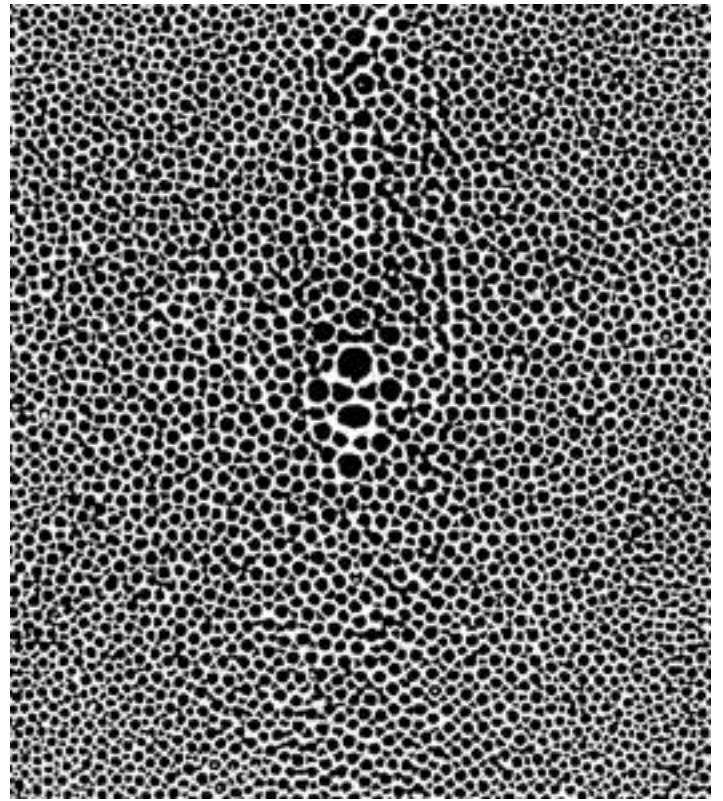


141 Garza Leather S ★

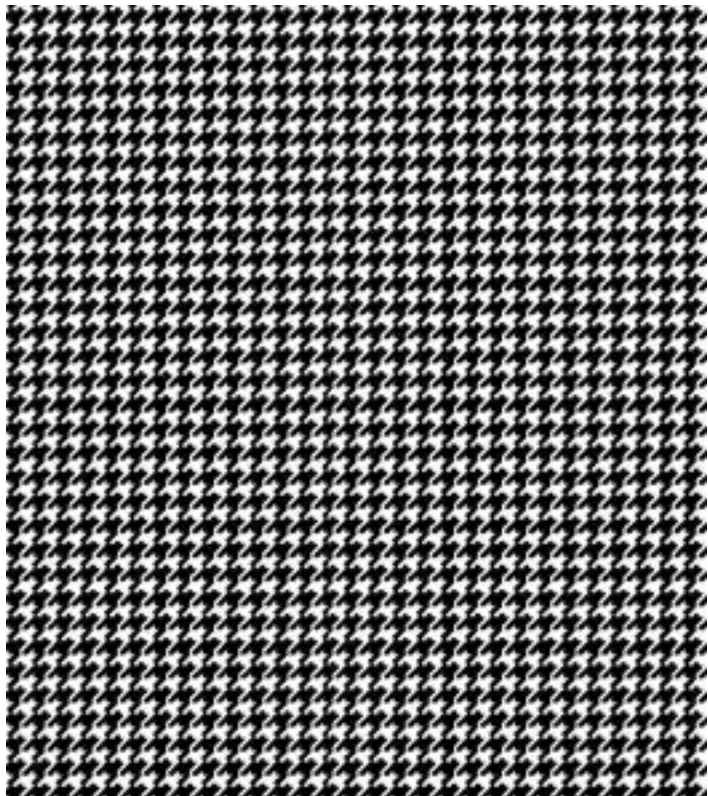




153 Stelline S ★



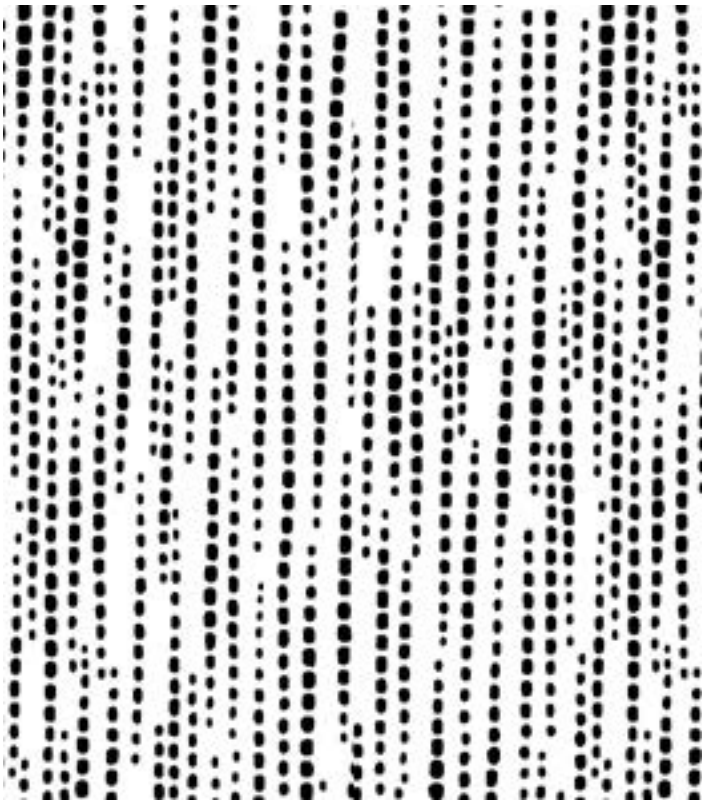
164 Razza 2 S



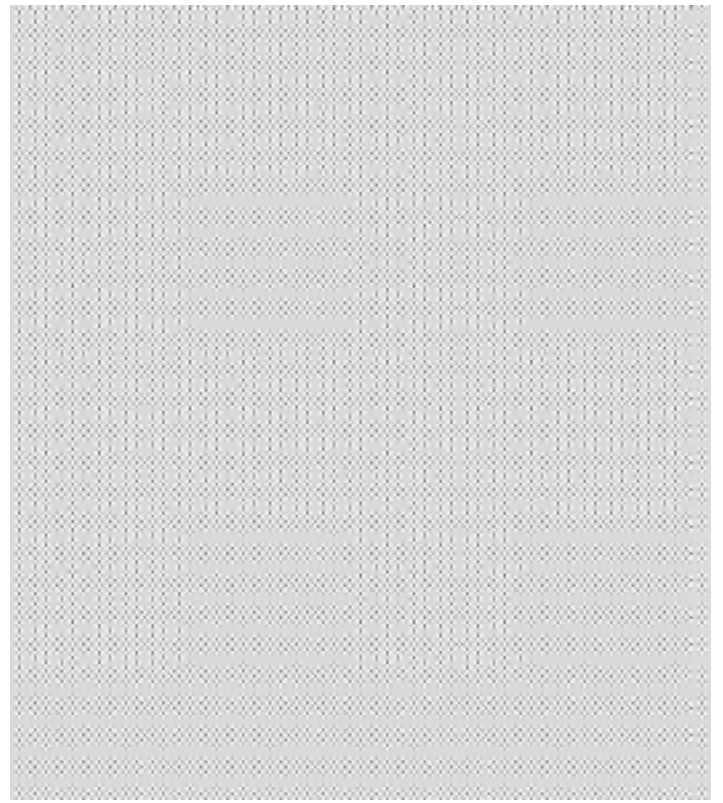
168 Pied de Poule S ★



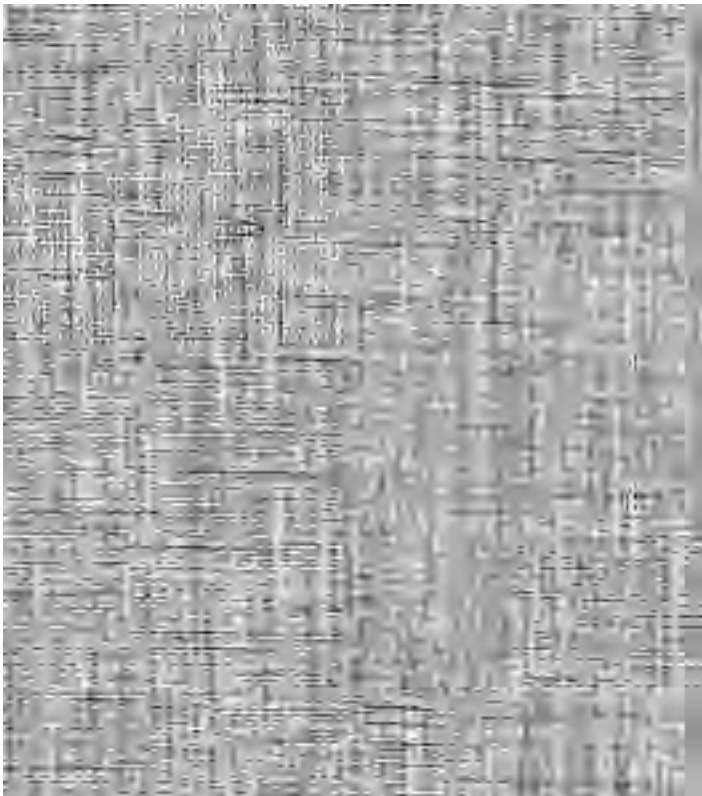
169 Oriente 2 S ★



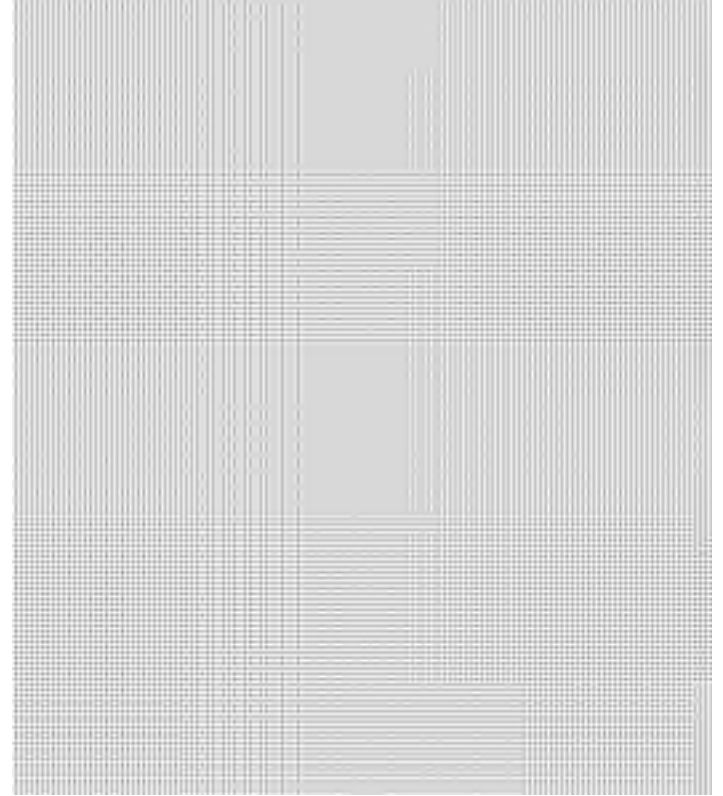
174 Tratteggio S ★



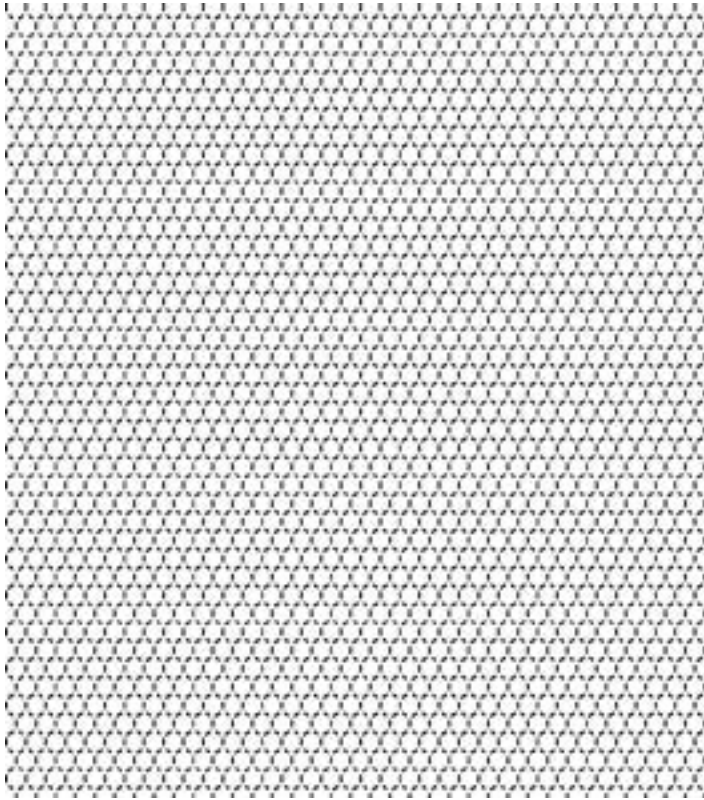
227 Microlight S ★ NO REAL SIZE
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233 Garza 2 S ★



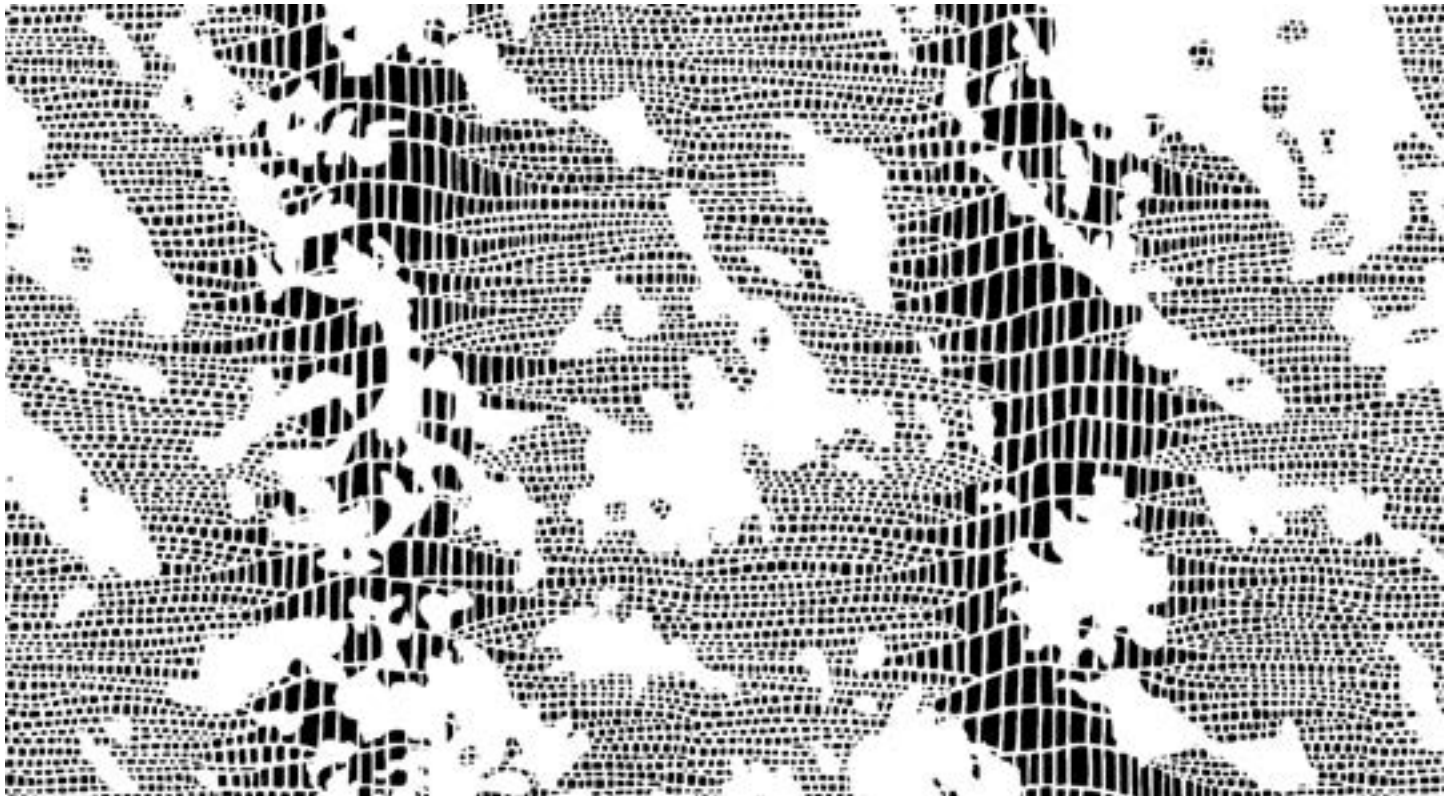
253 Minimicro S ★



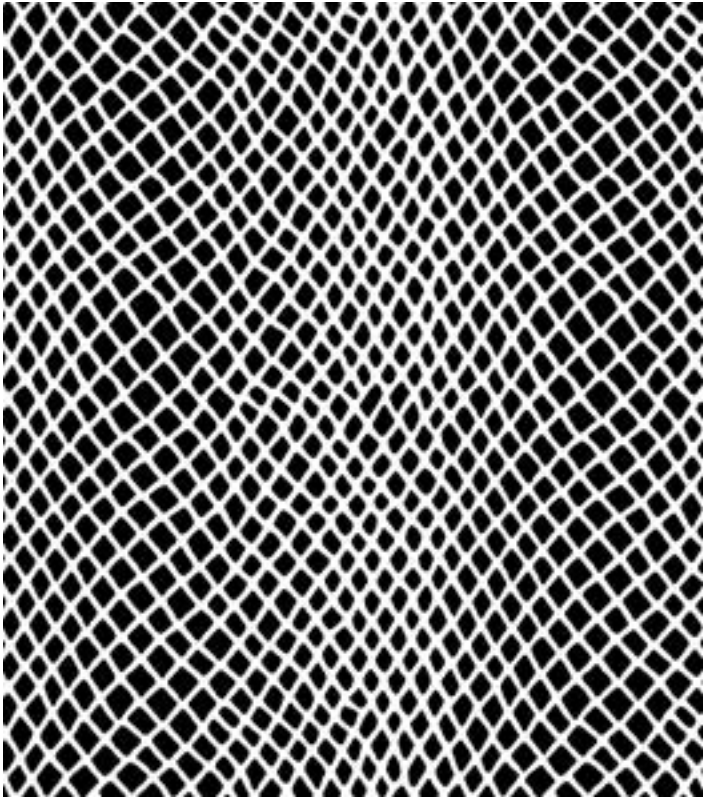
254 Alveare S ★



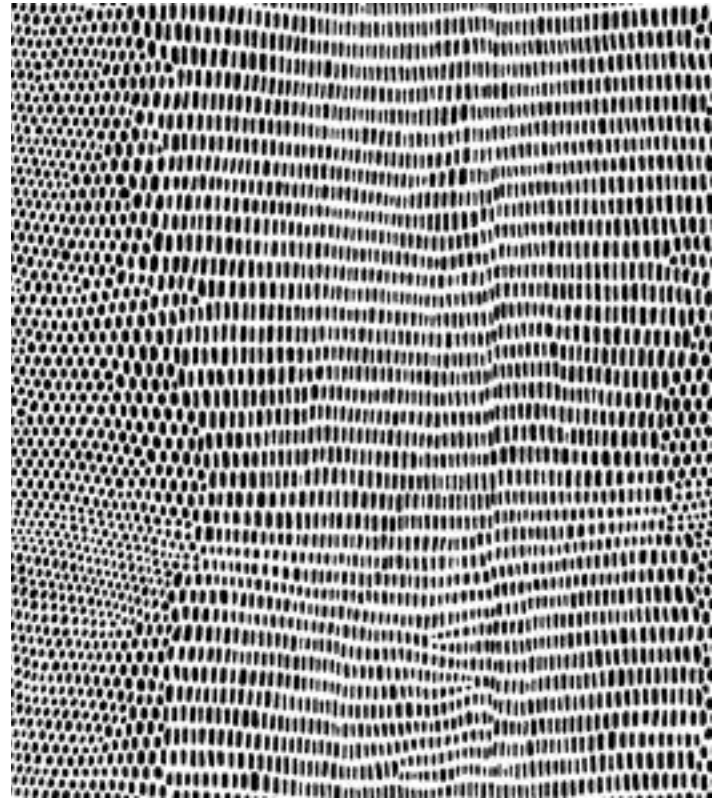
266 Corda S ★



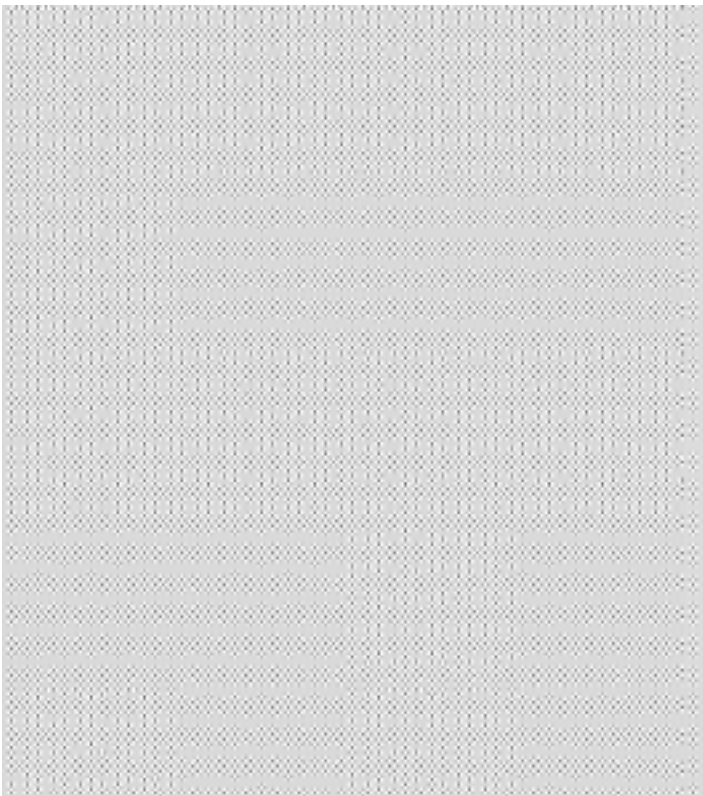
271 Tejus pezzato M



272 Cobra 2 L

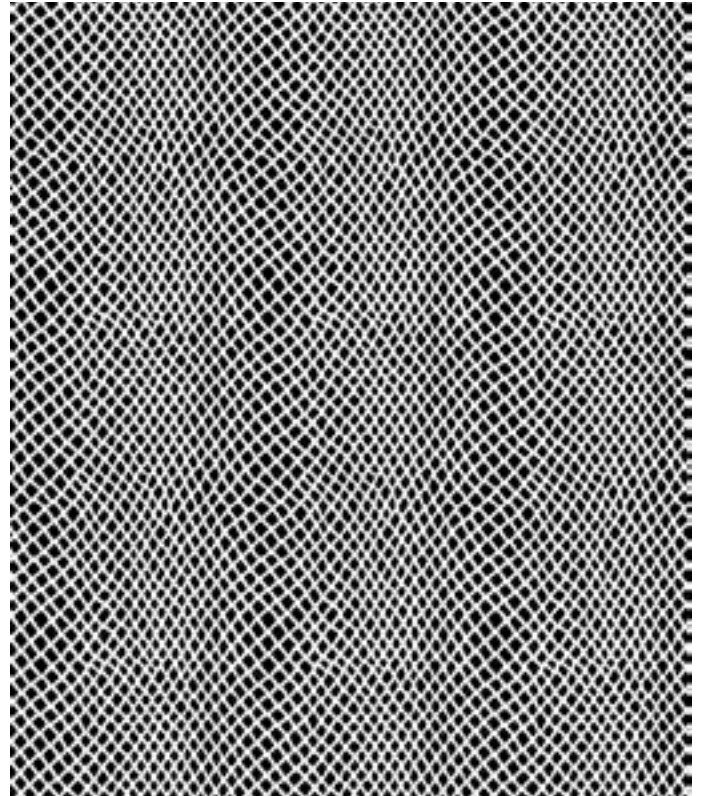


273 Lucertolina M

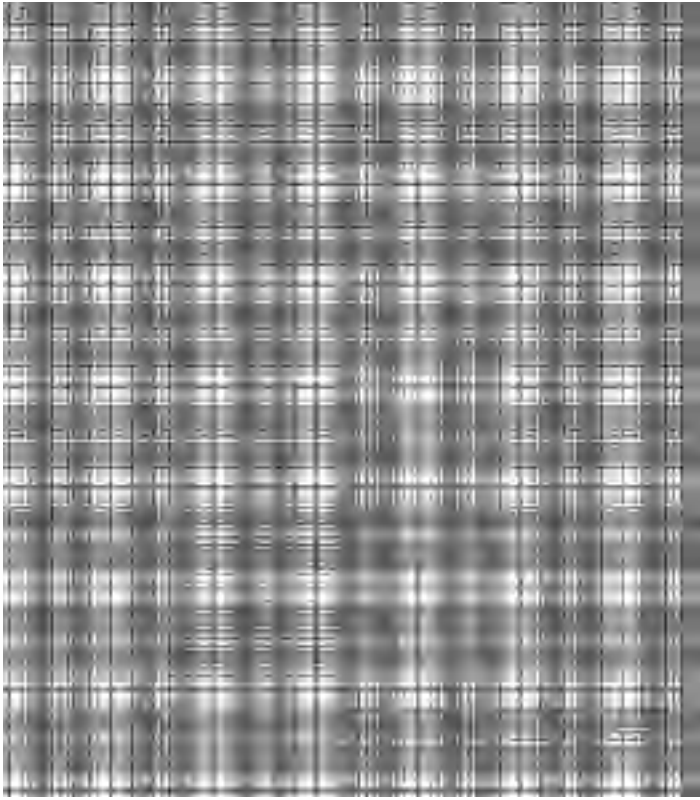


275 Light Point S ★

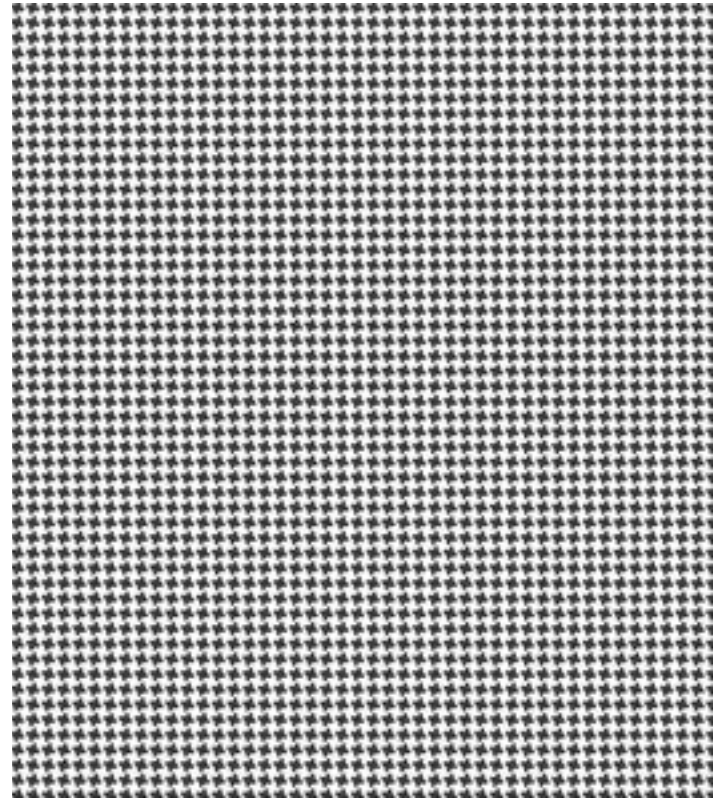
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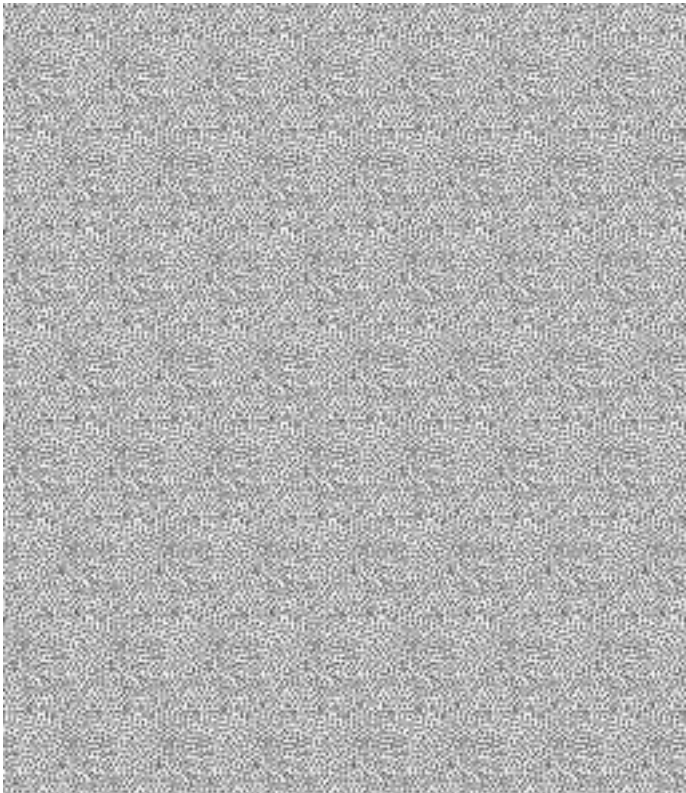
277 Minicobra M



292 Scottish S ★



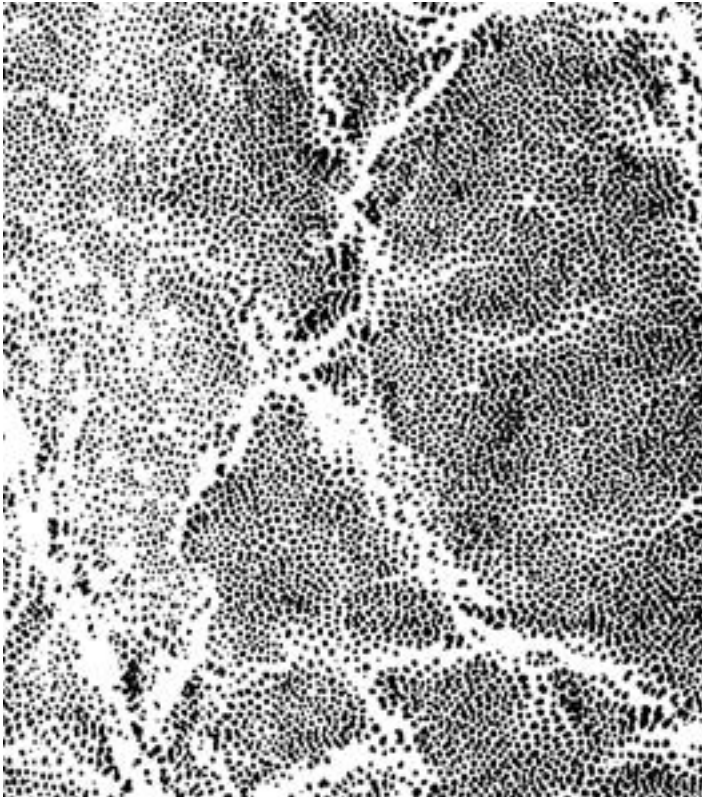
293 Elicoidale S ★



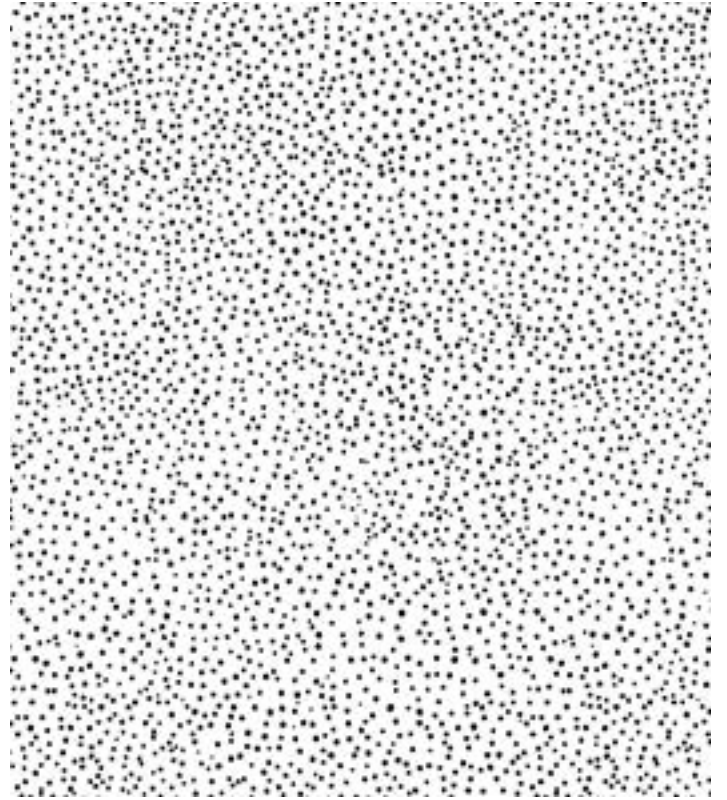
295 Micropunto v.p. S ★



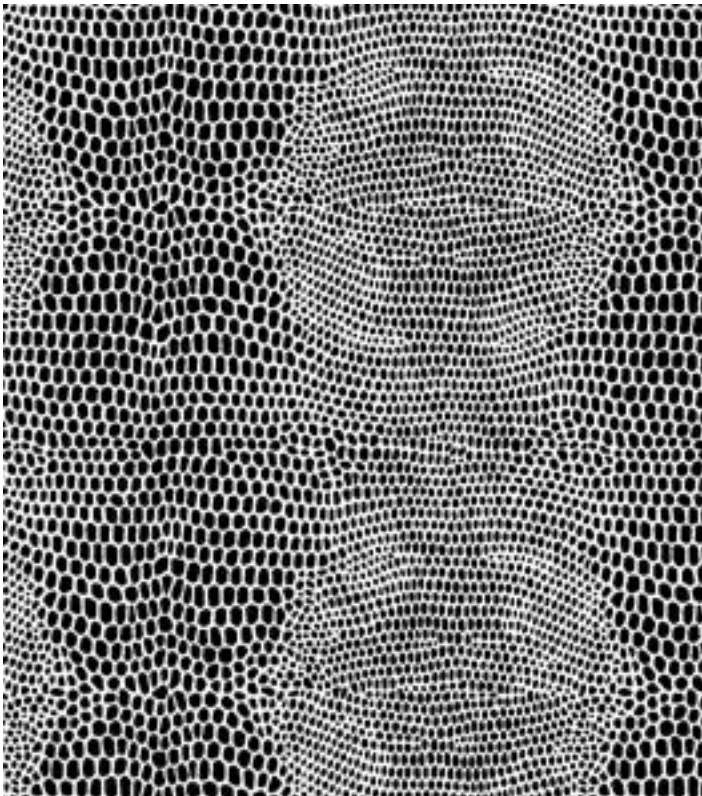
296 Leopardino S ★



312 Orecchio di elefante S ★



314 Galassia S ★



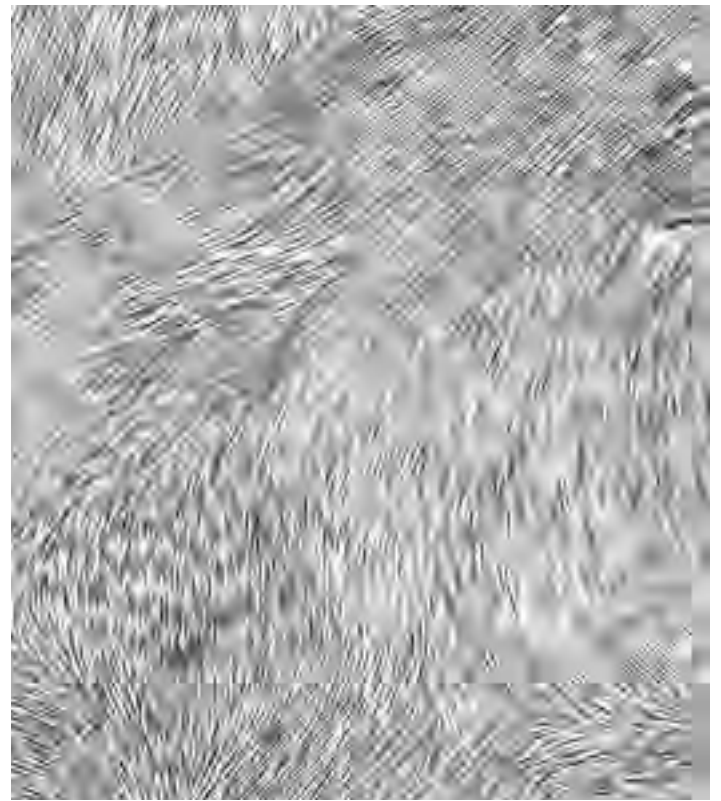
317 Iguana M



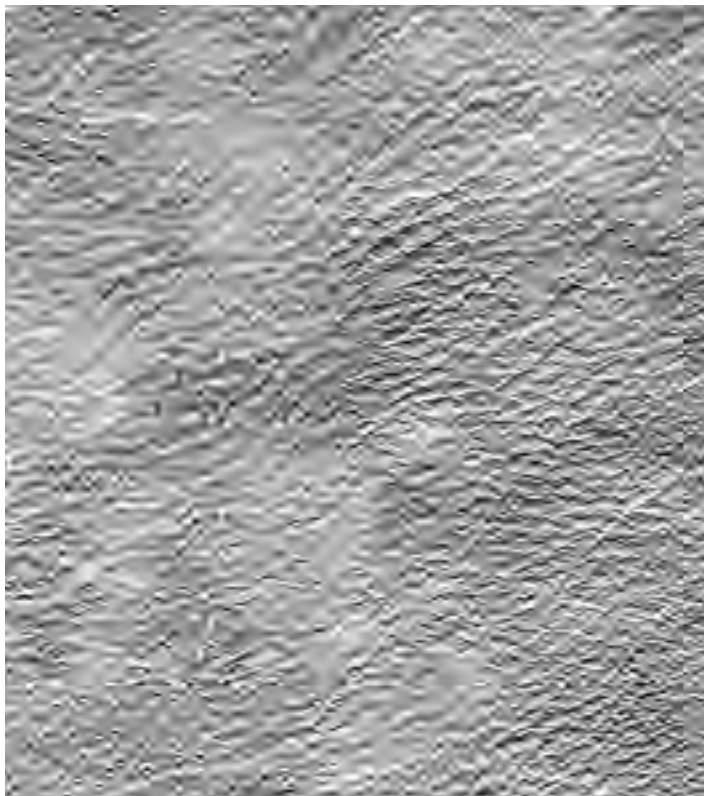
322 Peltigra S ★



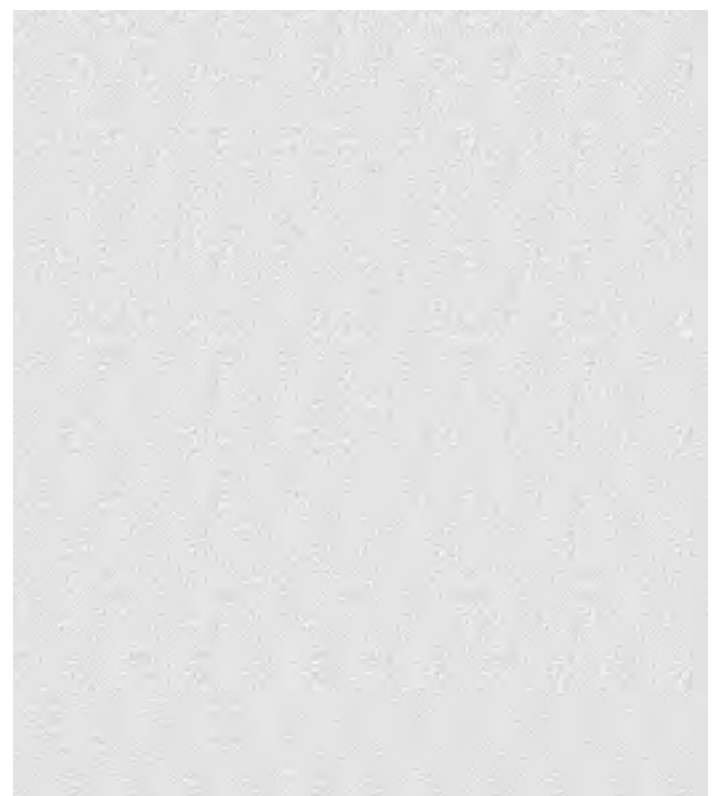
324 Fiorellino S ★



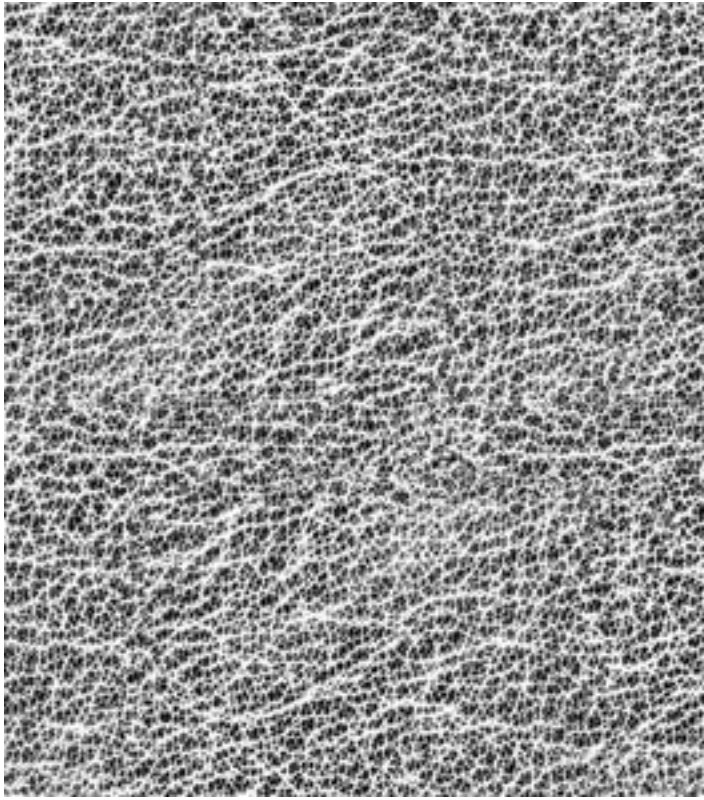
325 Pelo S ★



334 Polvere S ★



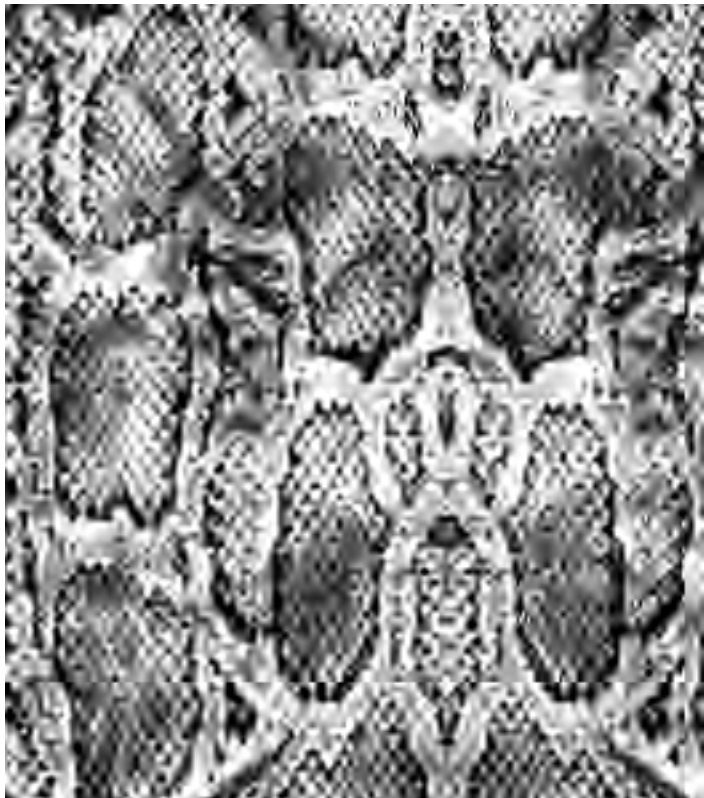
340 Mega Micro S ★



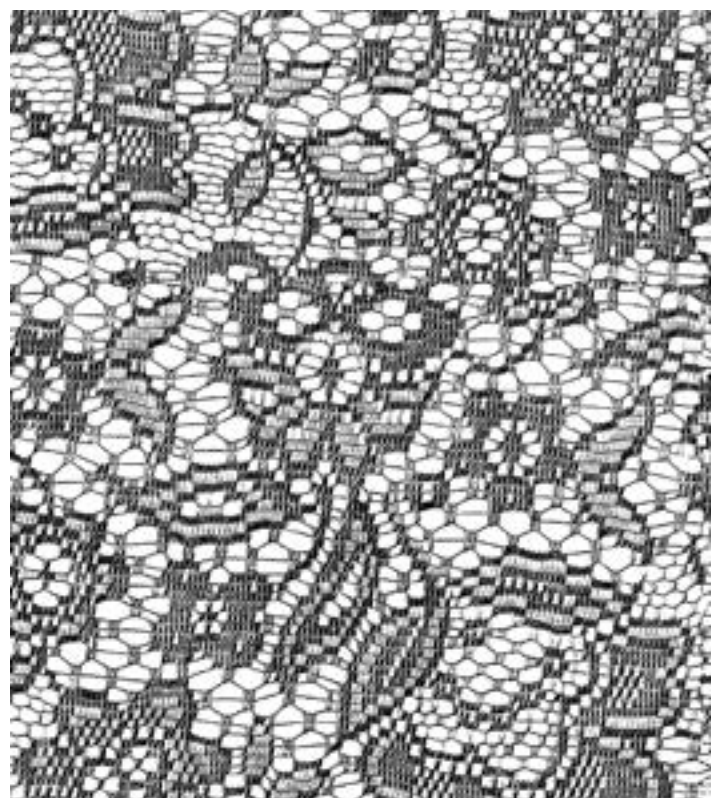
343 Capra S ★



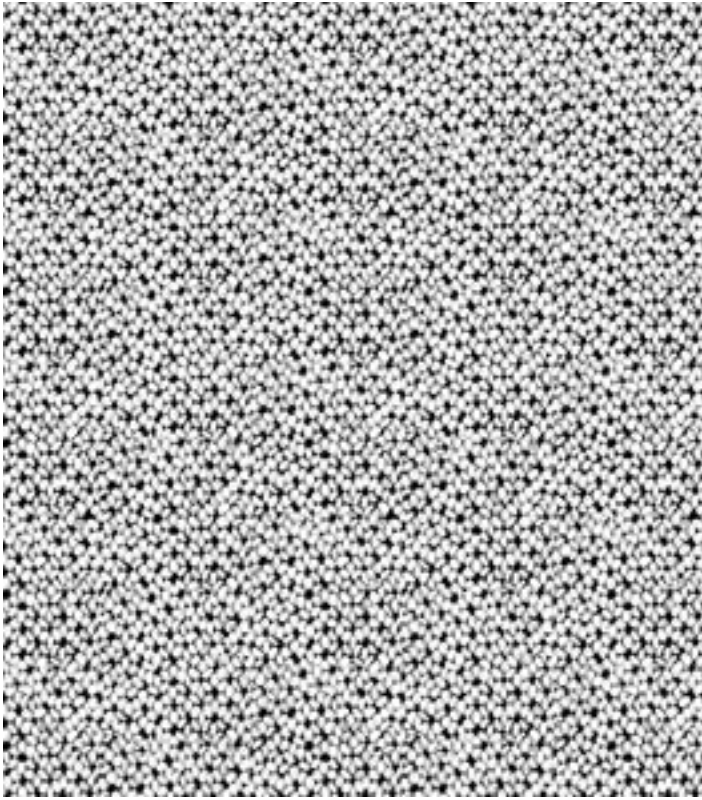
354 Tela S ★



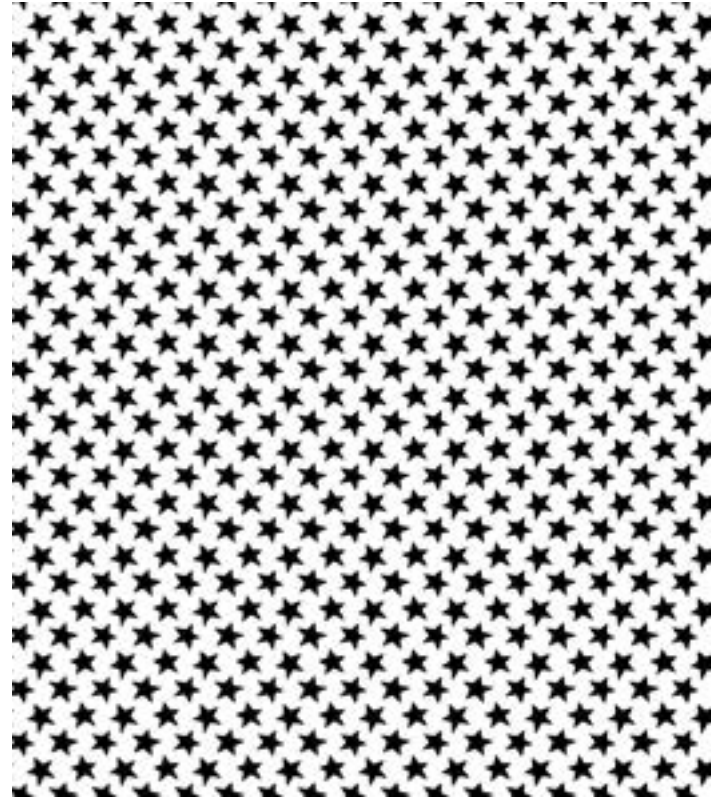
355 Pitonazzo S ★



362 Pizzo S ★



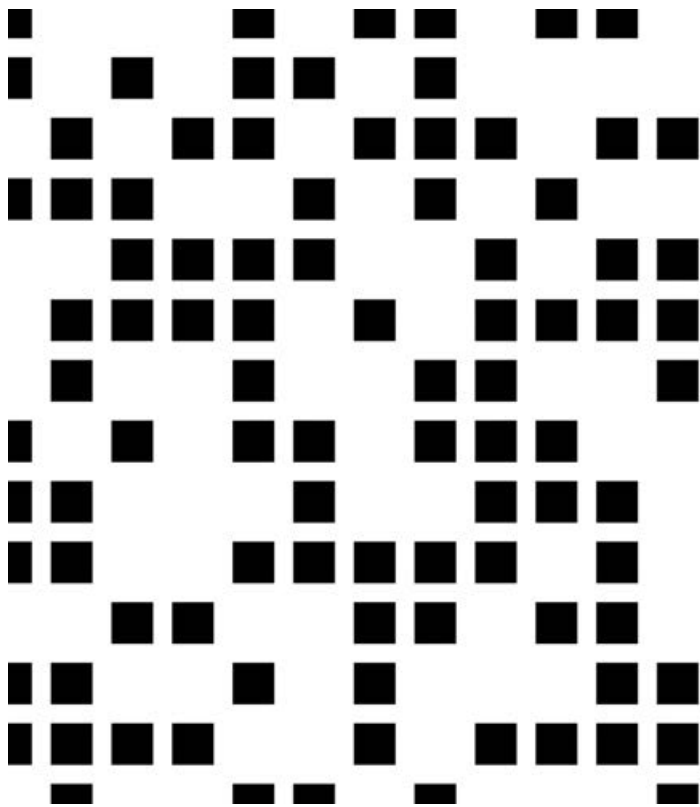
363 Chicchi S ★



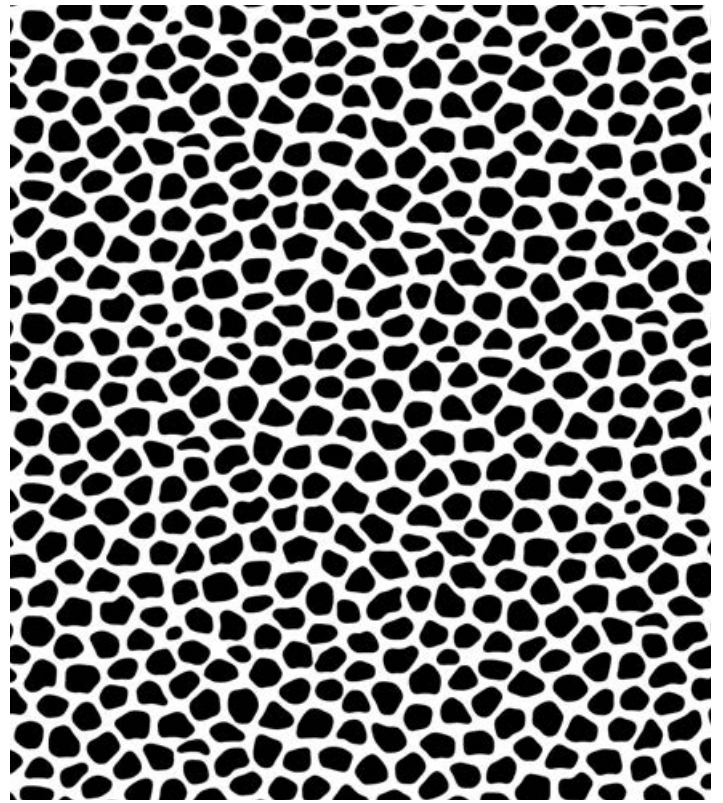
366 Stellato S ★



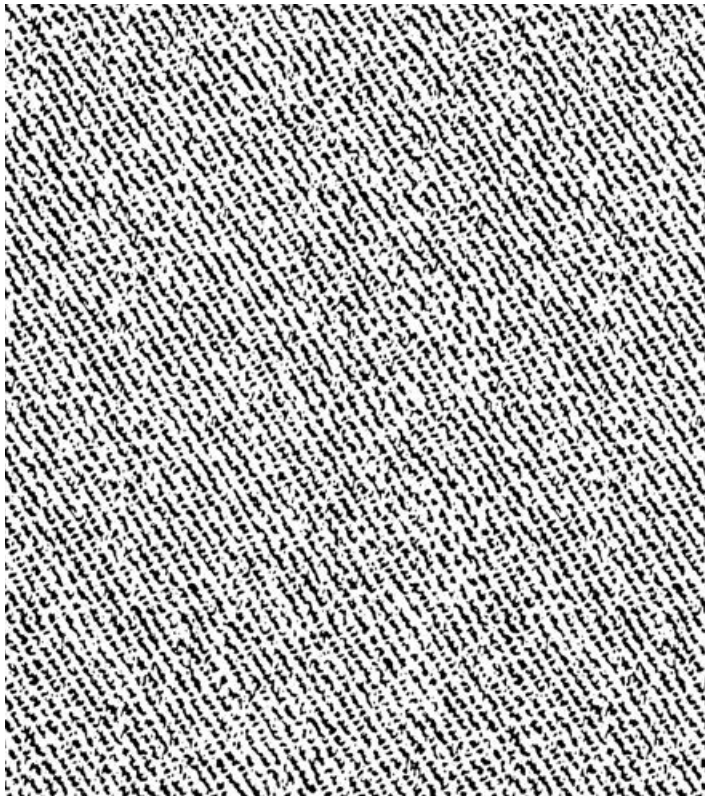
371 Korteccia S ★



368 Cruciverba S ★



372 Giraffino M



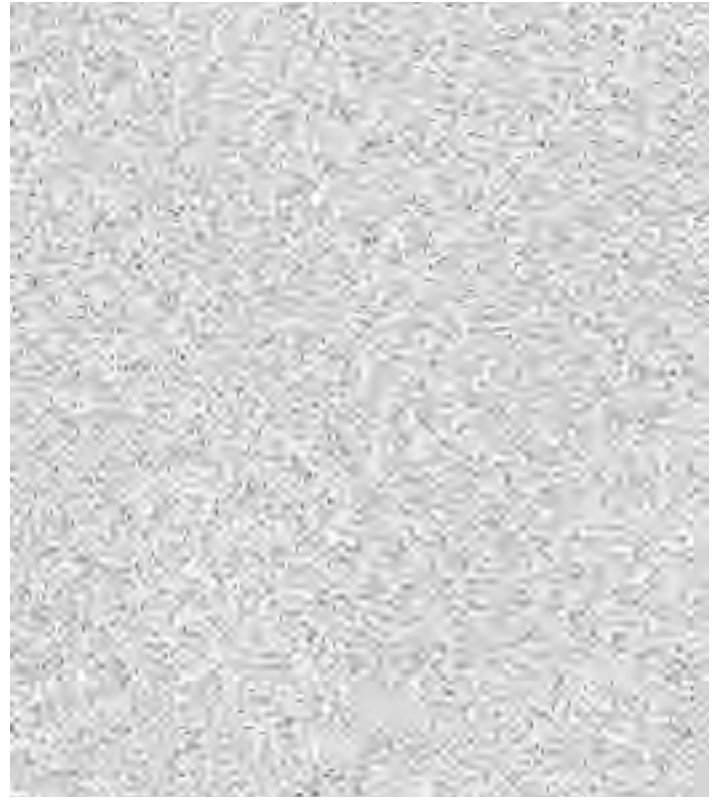
373 Gins S ★



374 Zebra sil S ★



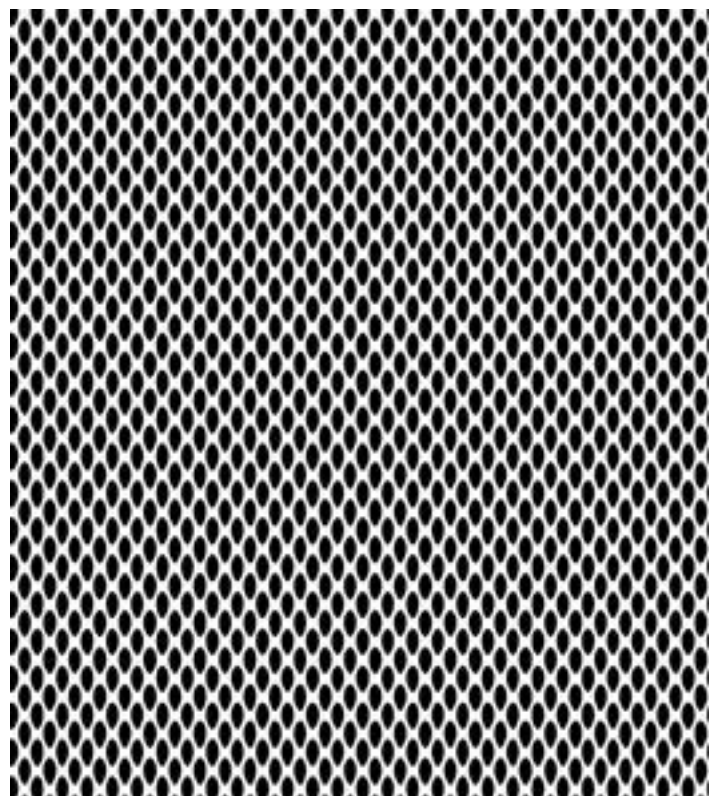
376 Camouflage S ★



377 Spritz S ★



379 Righe S ★



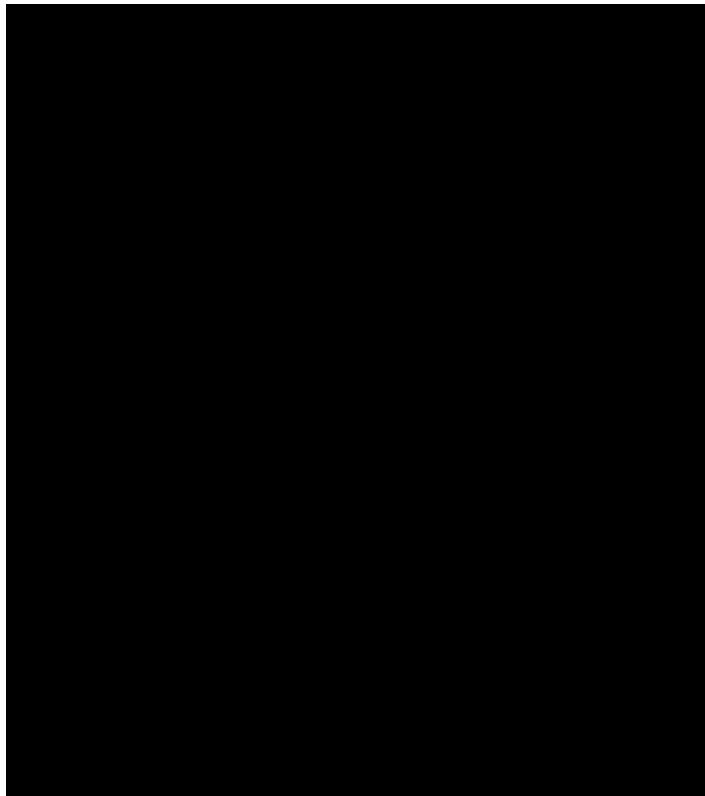
381 Kikko riso L



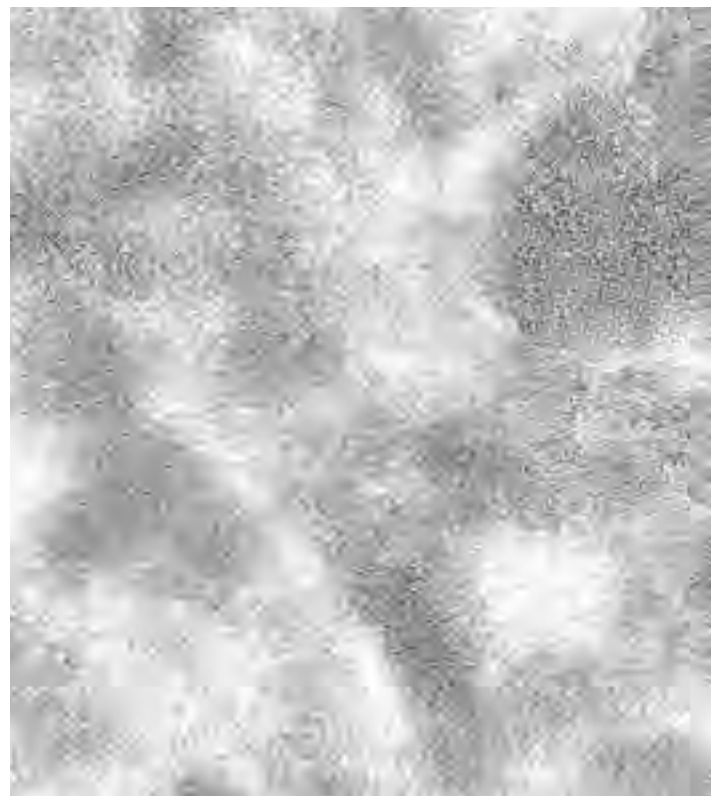
383 Lapilli S ★



384 Arabesque S ★



389 Full bis S ★



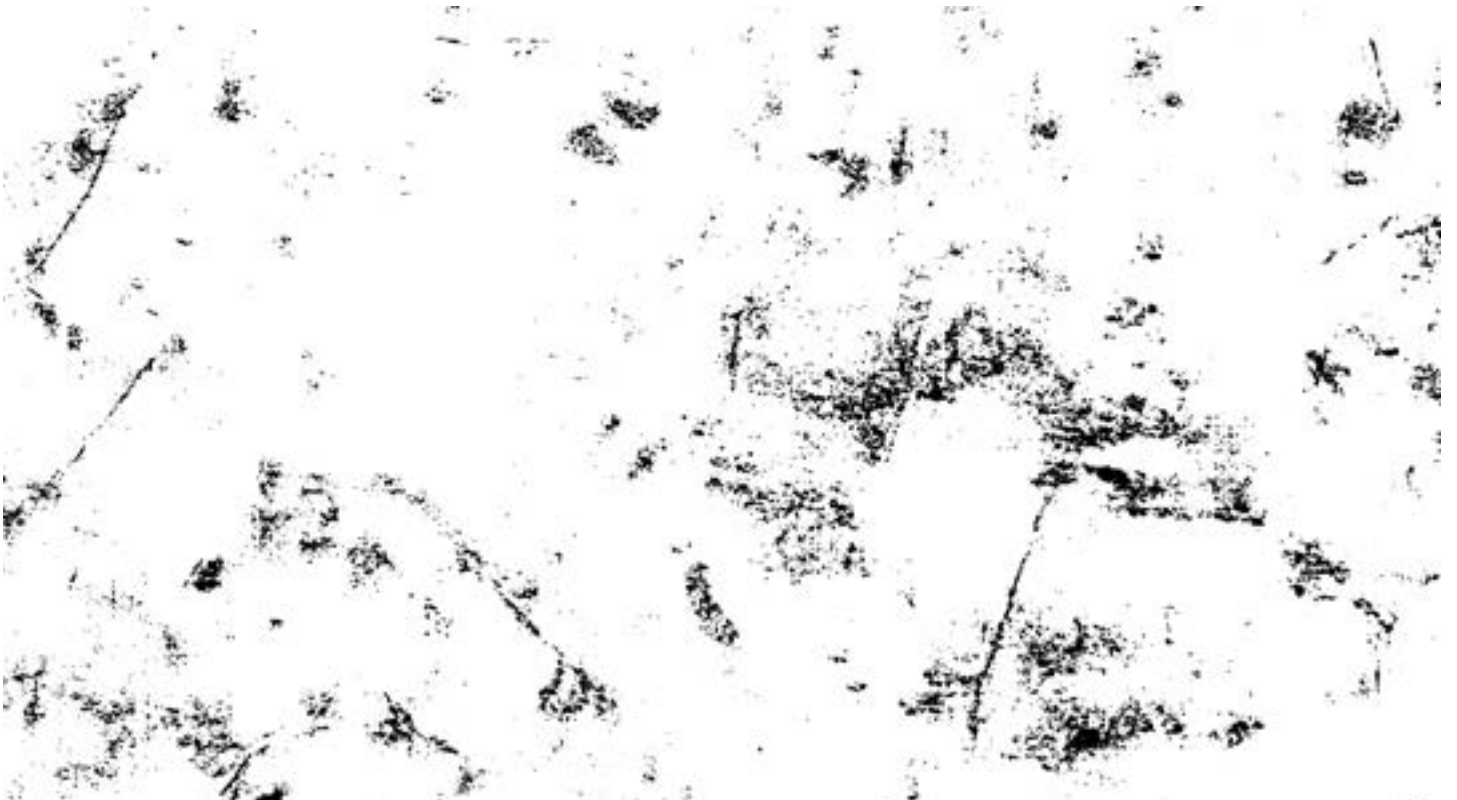
392 Spray S ★







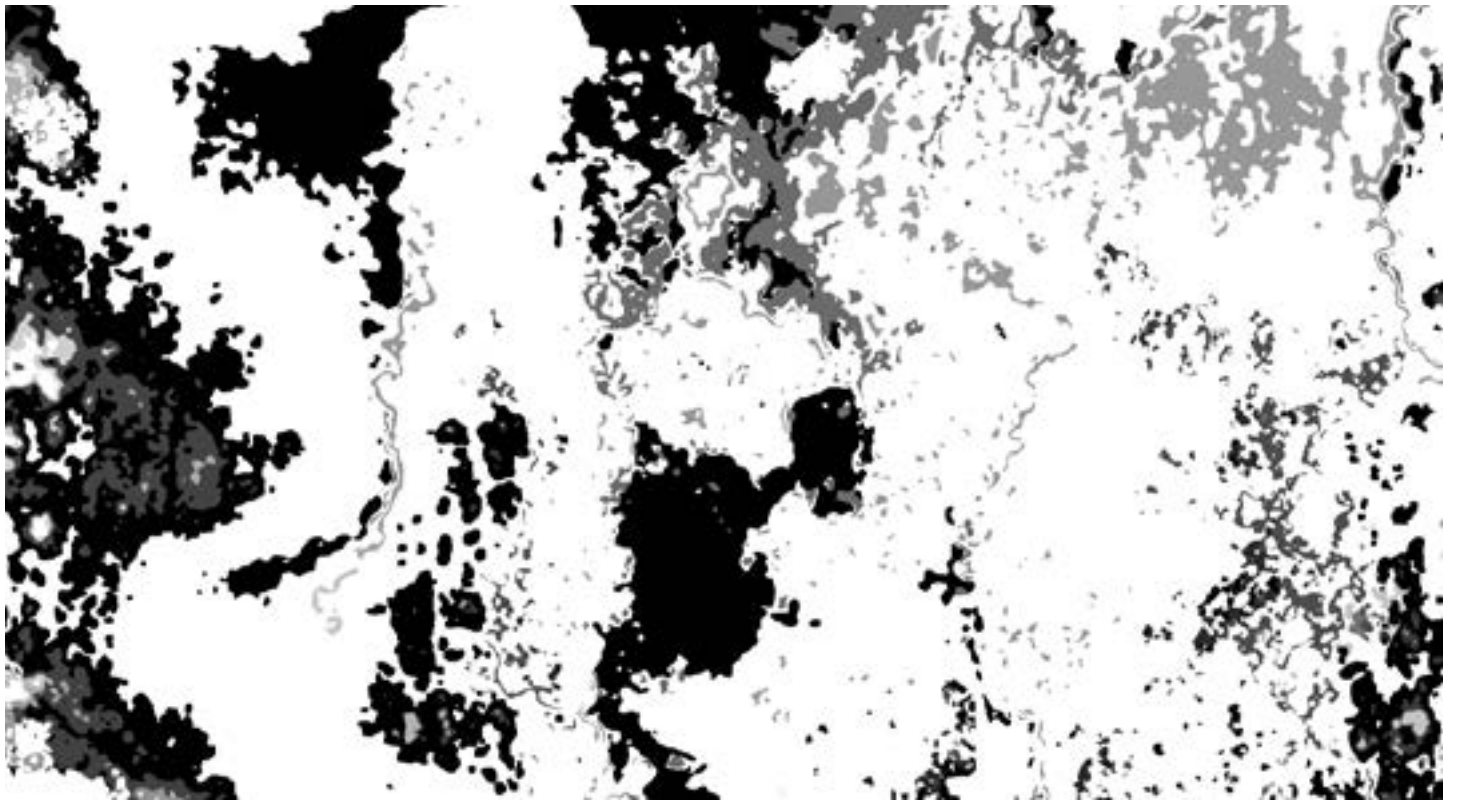
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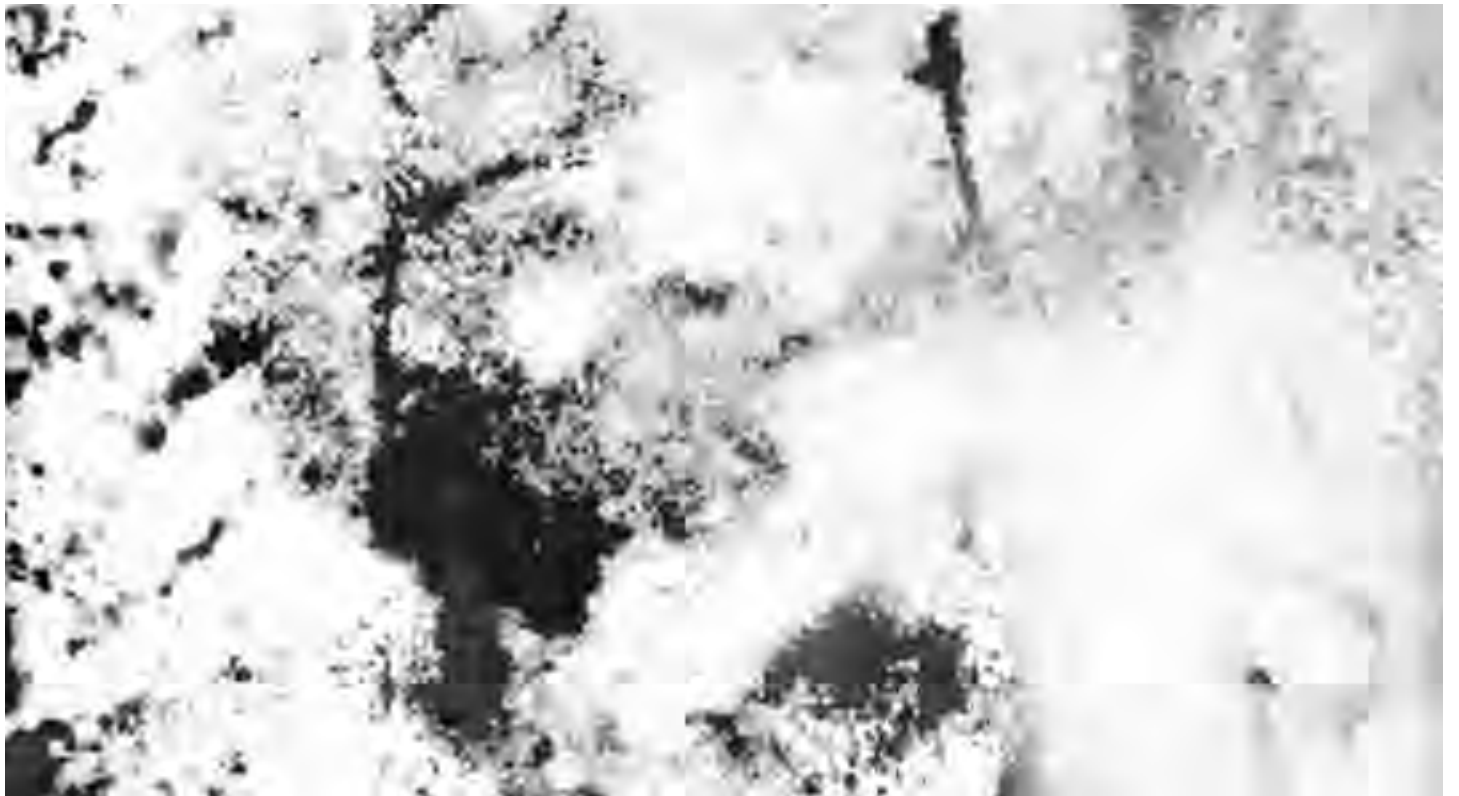
403 Raster S ★



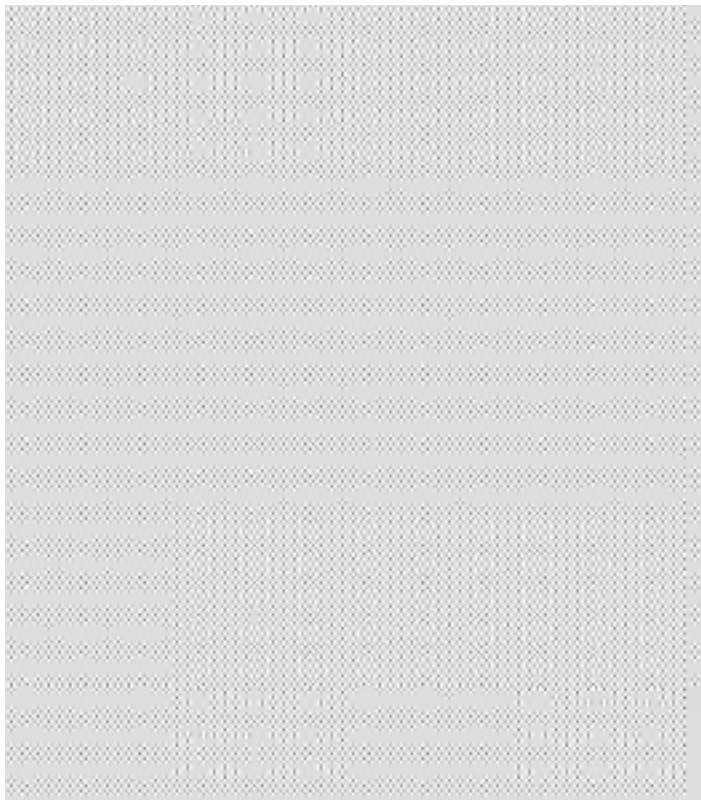




404 Impatacco S ★

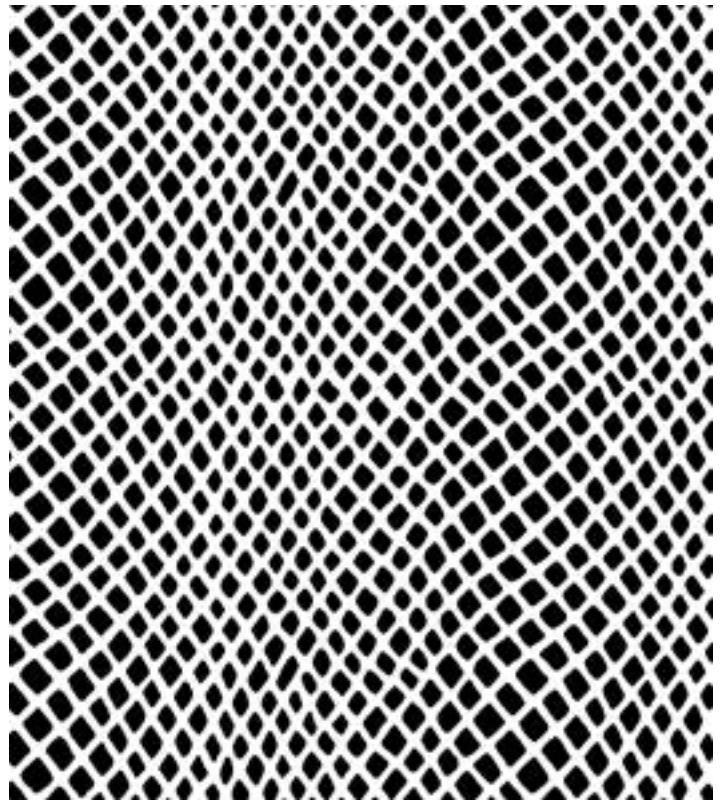


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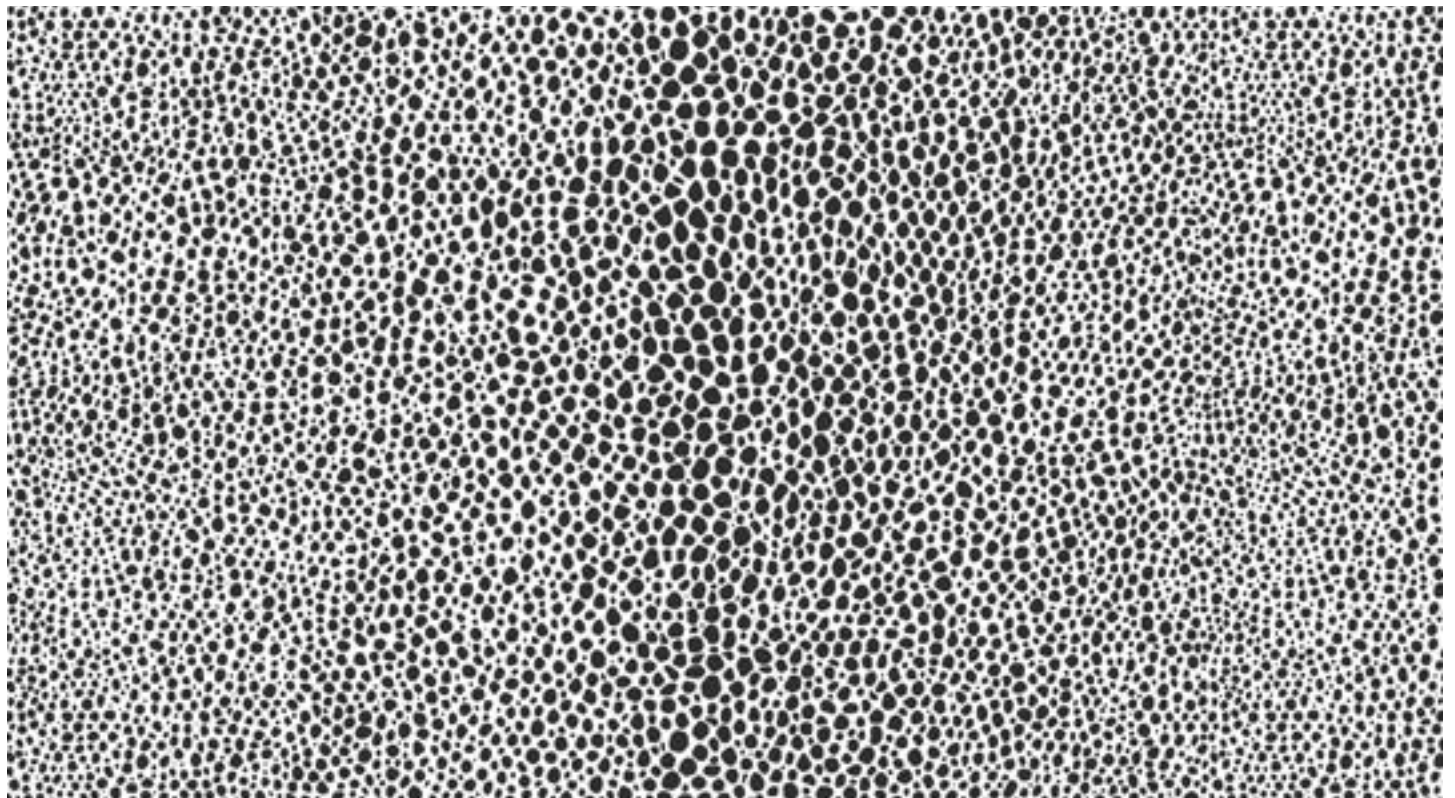


410 Micropunto Ice S ★

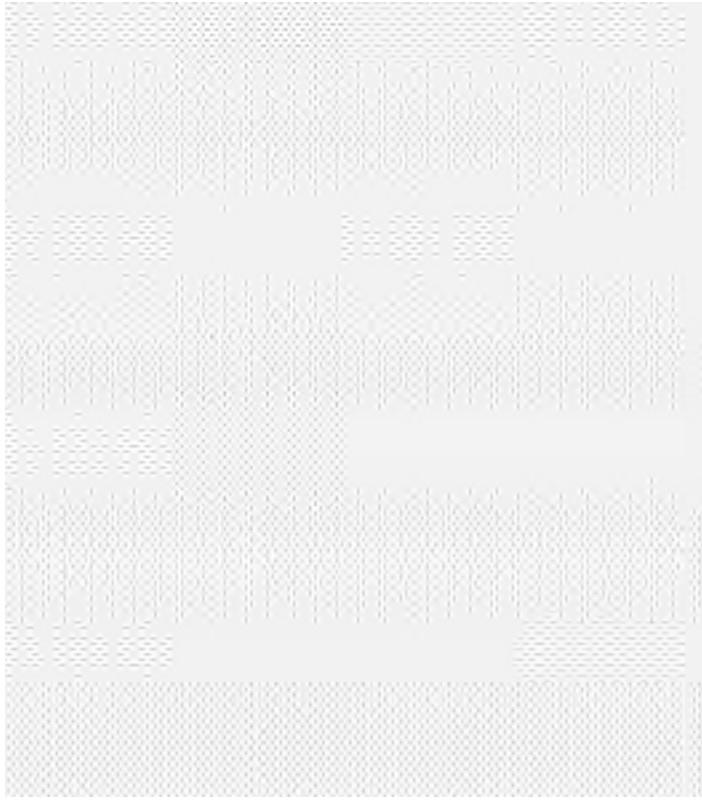
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411 Pitt L

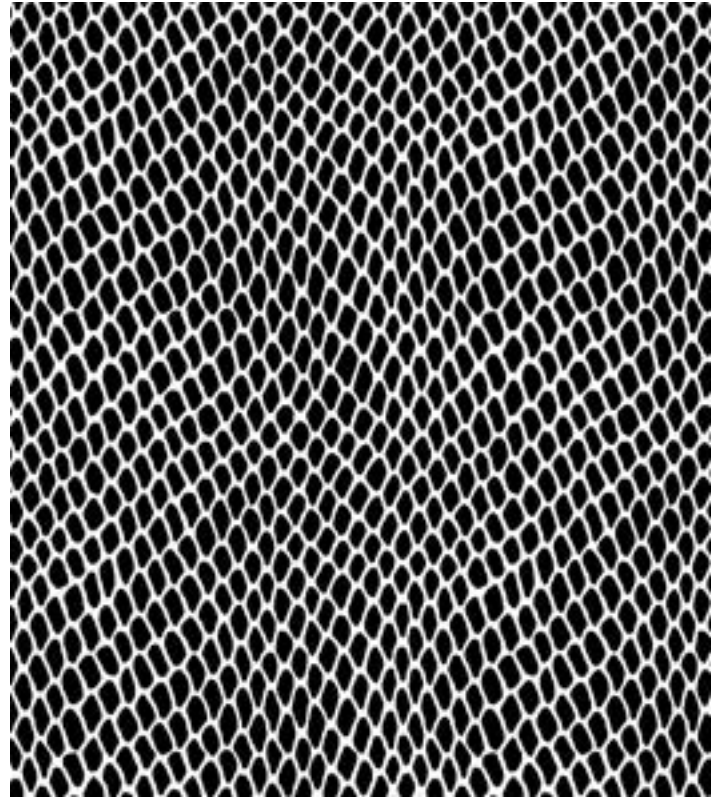


412 Ratz L

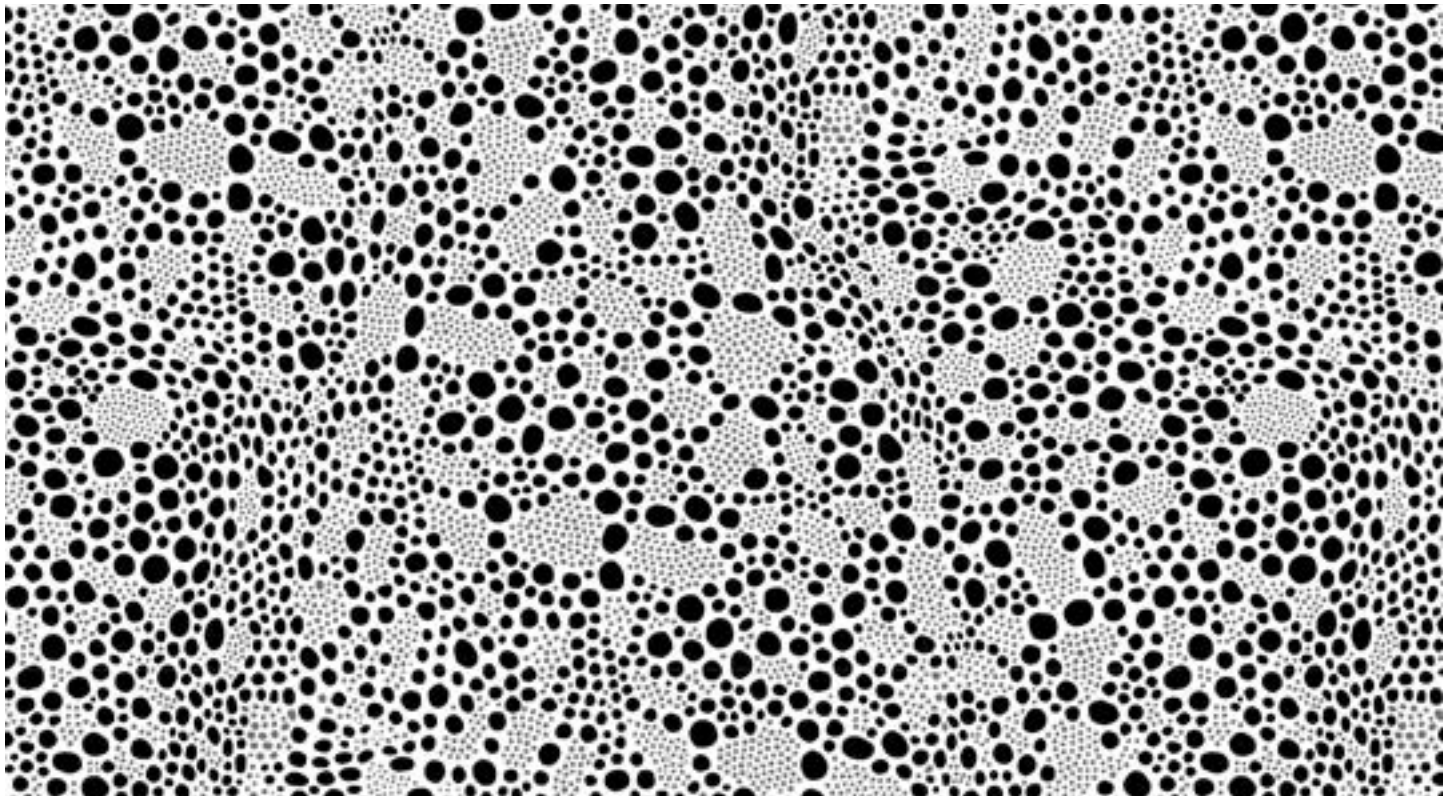


414 Microdont S ★

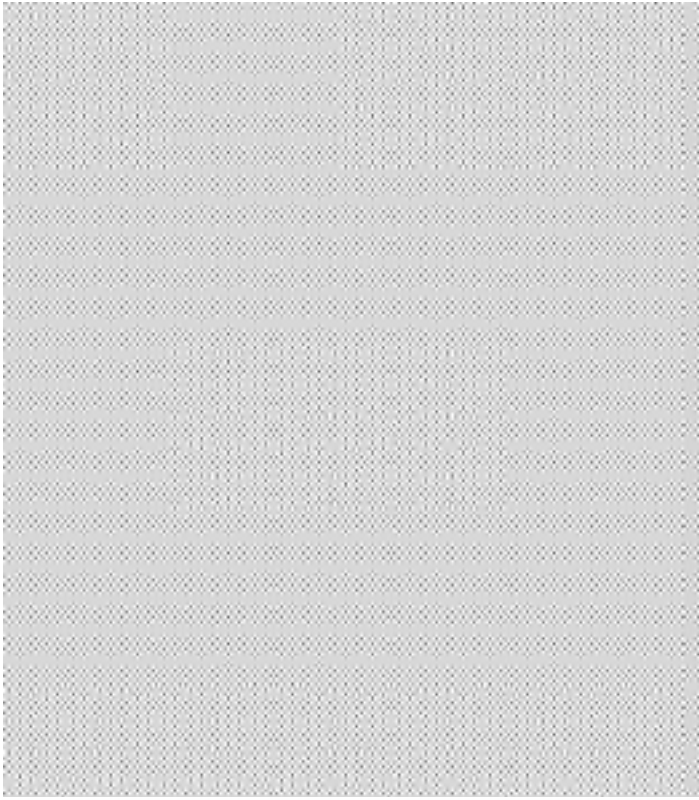
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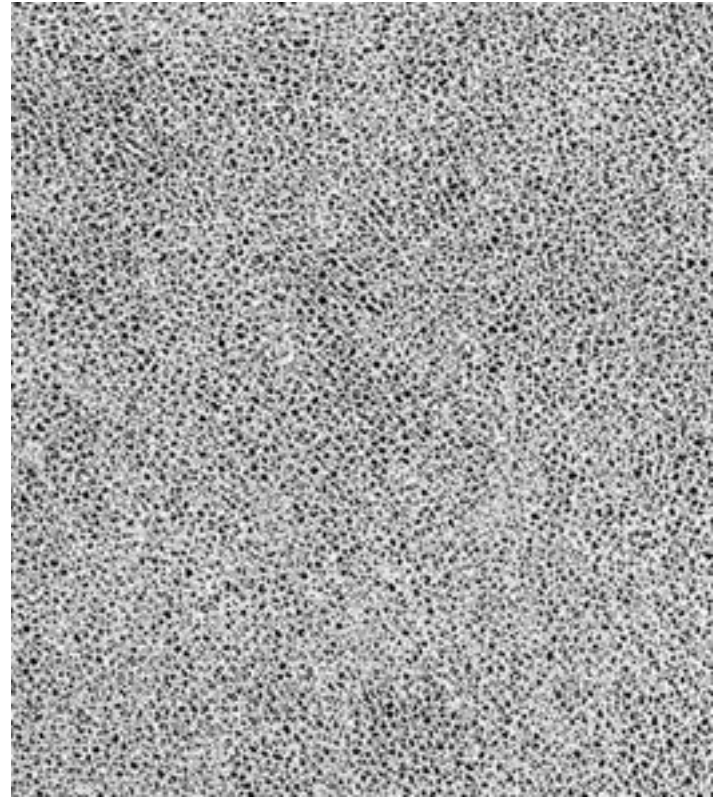
415 Slang M



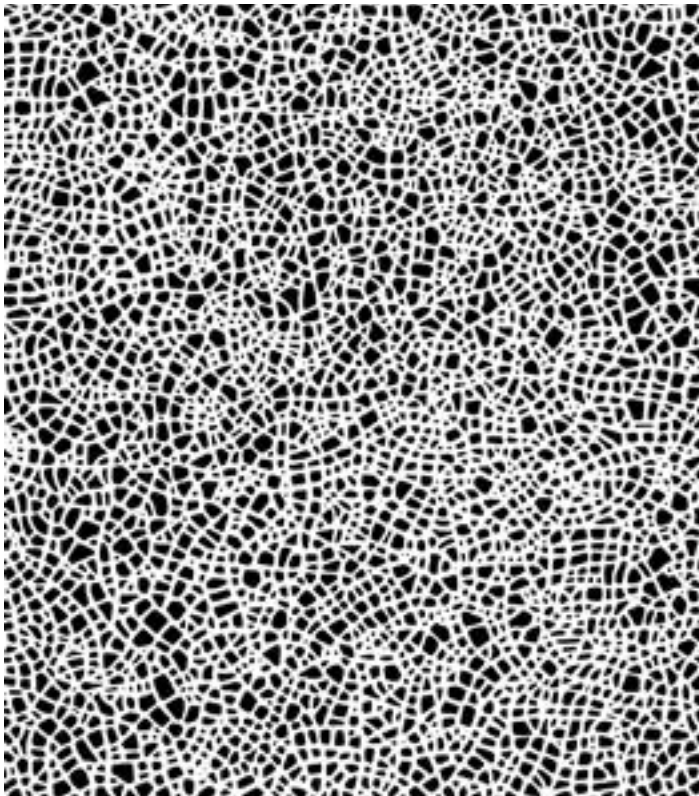
416 Fiorellino Nuovo L



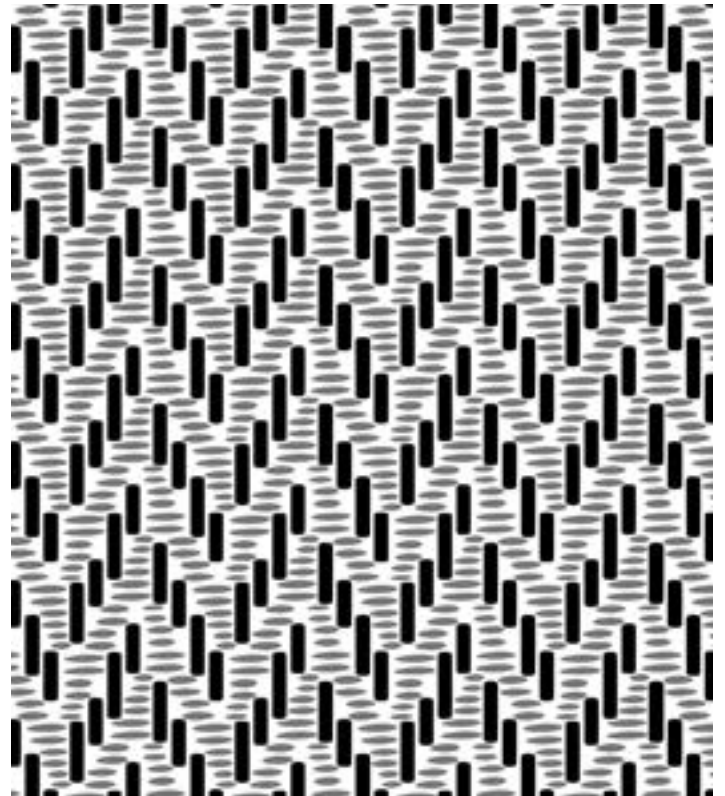
423 Micropunto Long S ★ Fascia 1800
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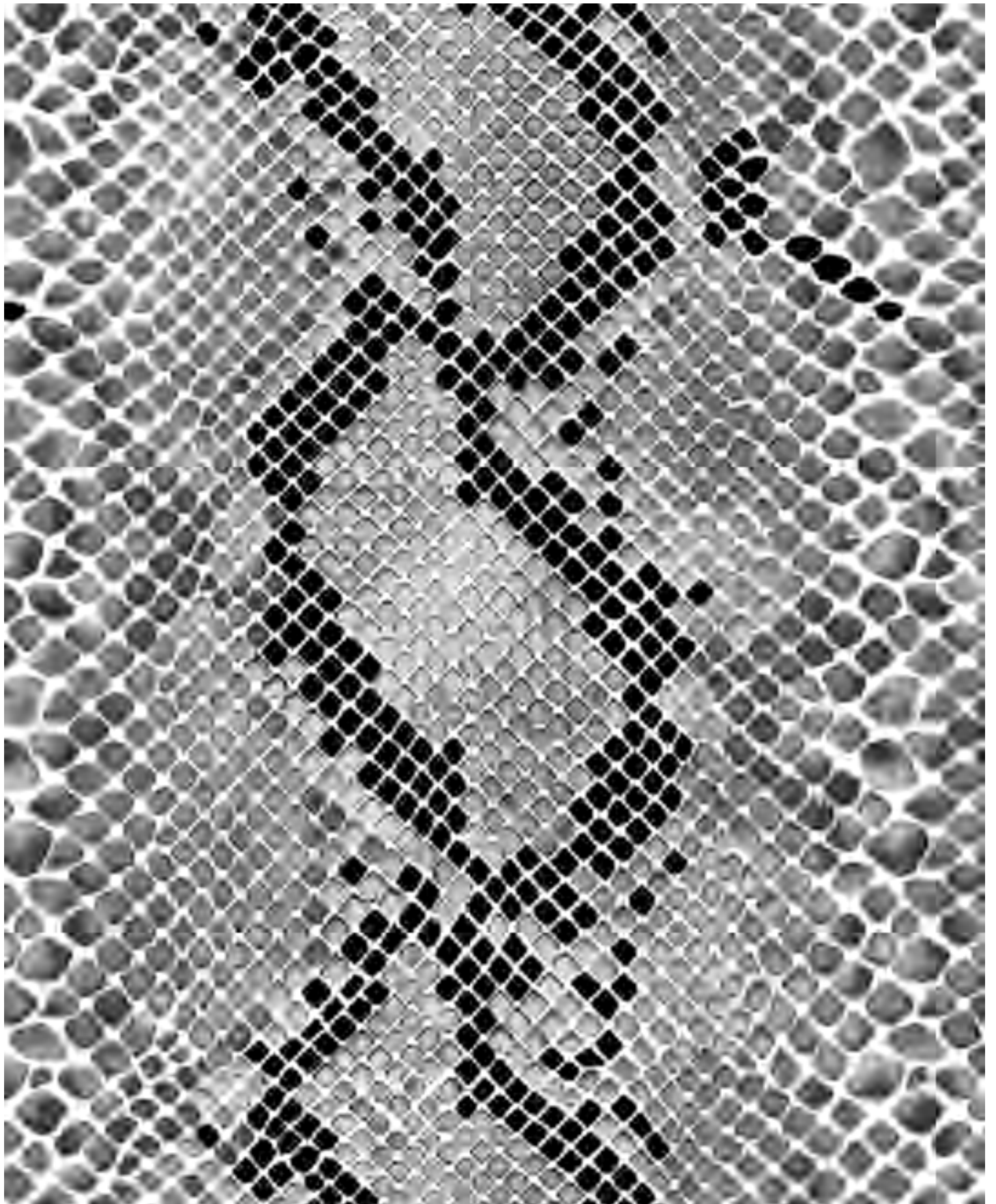
426 Ceramico M

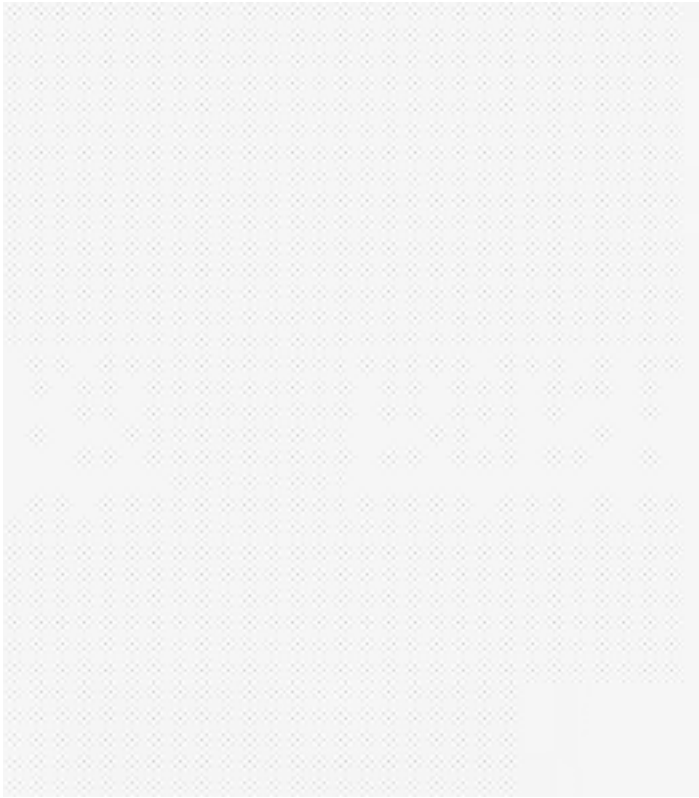


427 Crac M

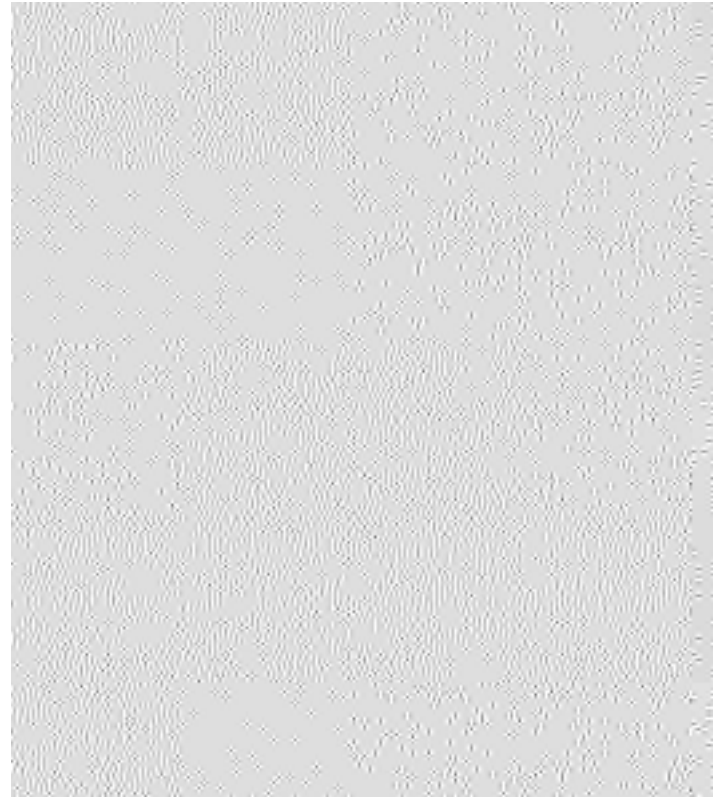


428 Twill M





432 Rain S ★



433 Stardust S ★

NO REAL SIZE
300%



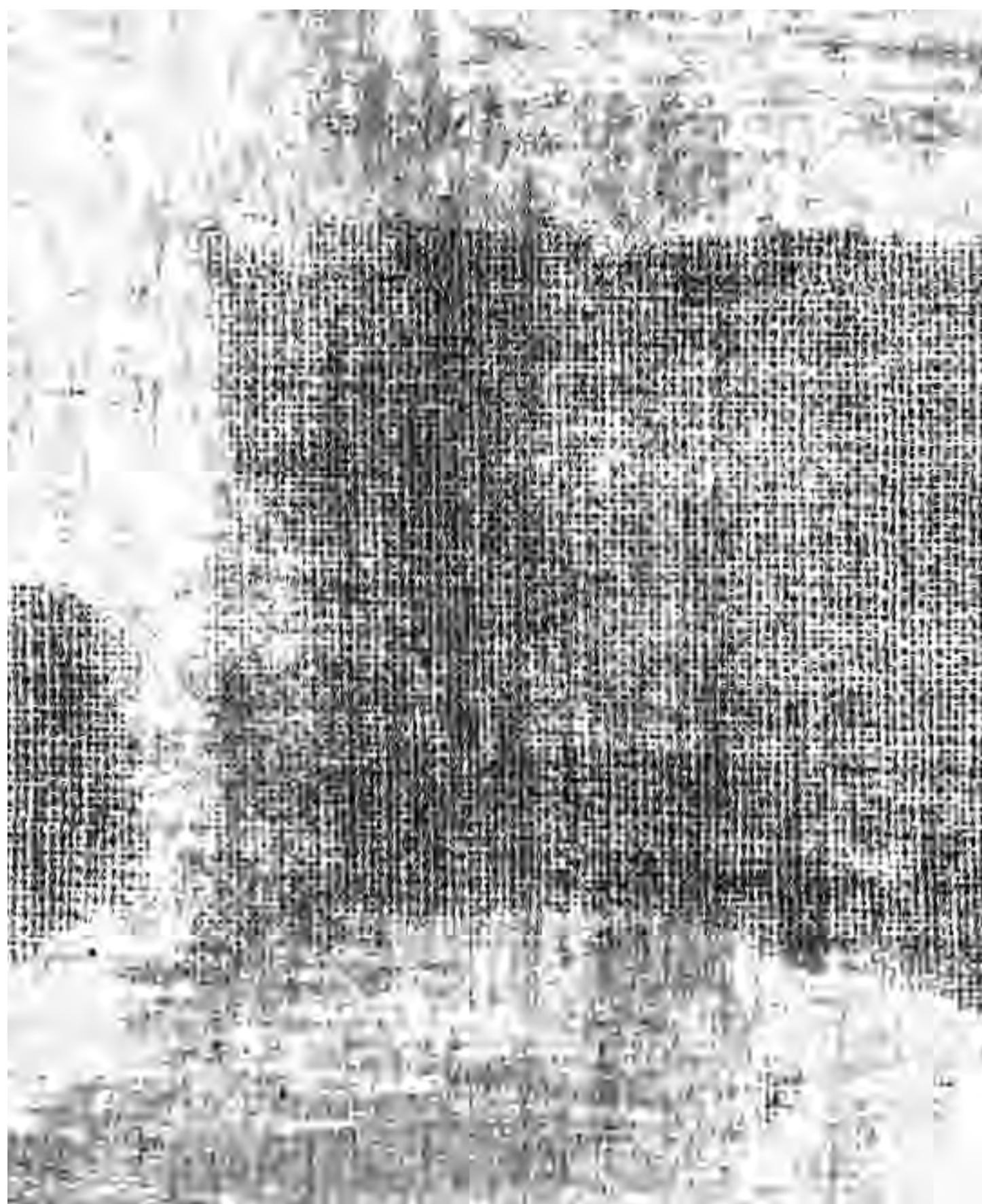
439 Biscione S

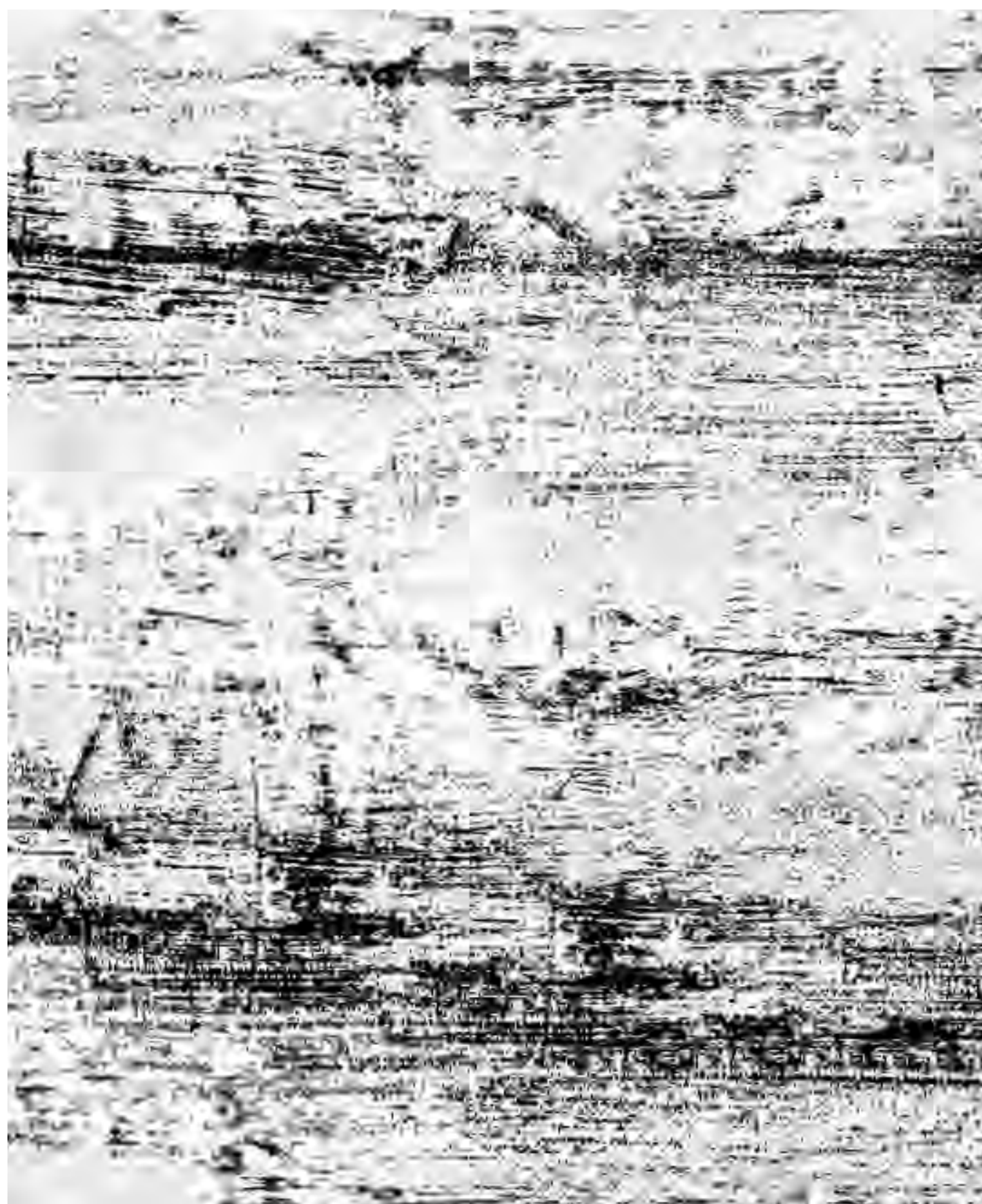


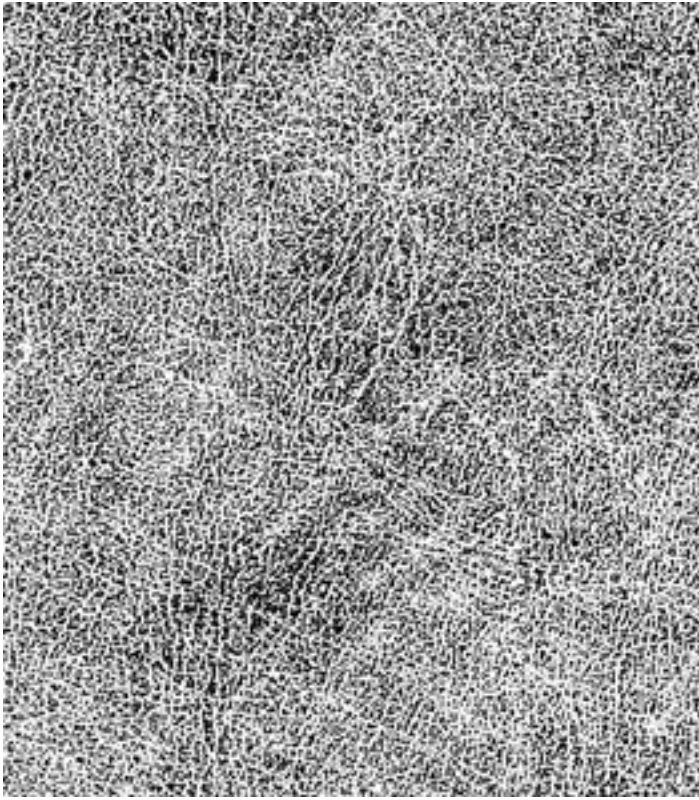
443 Brina S ★

NO REAL SIZE
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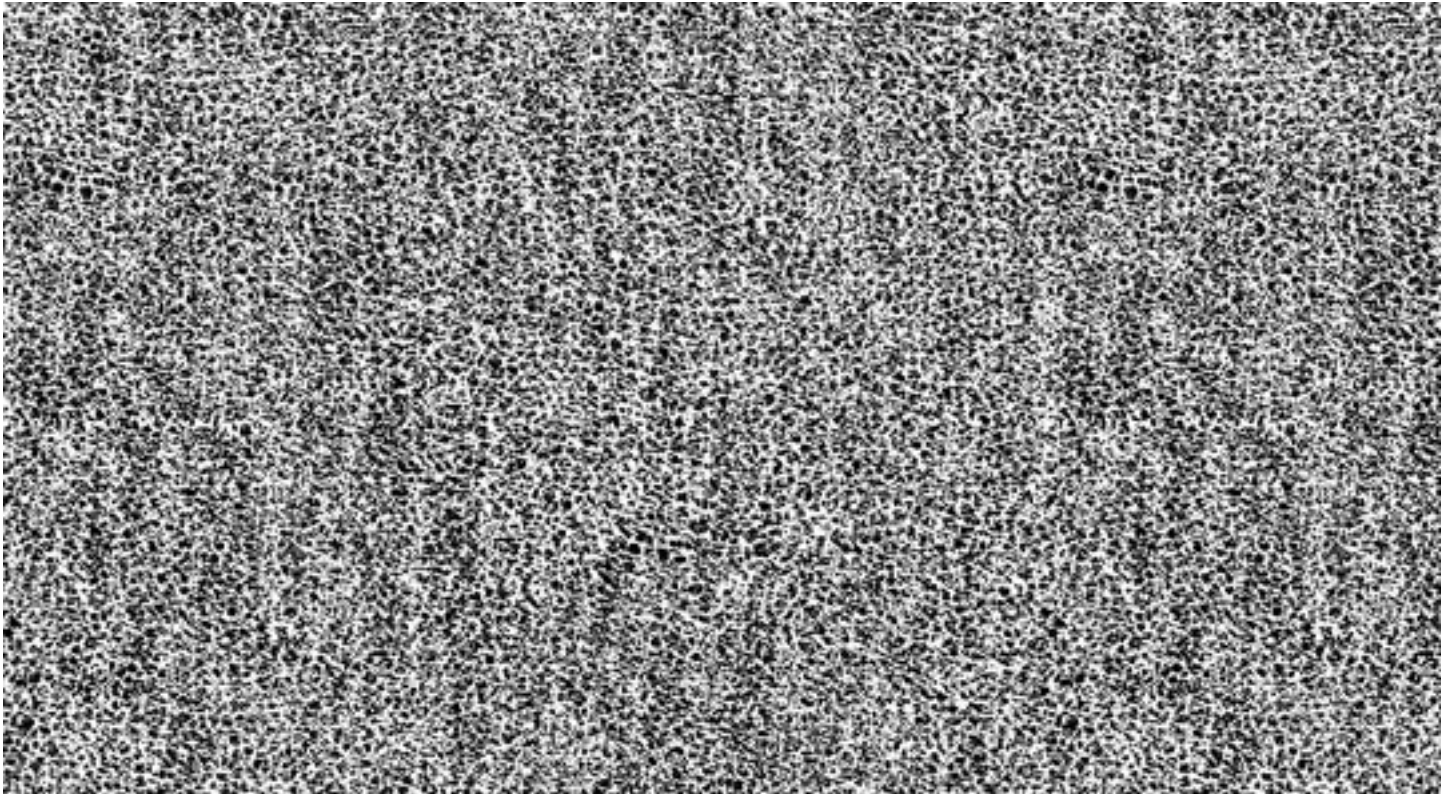




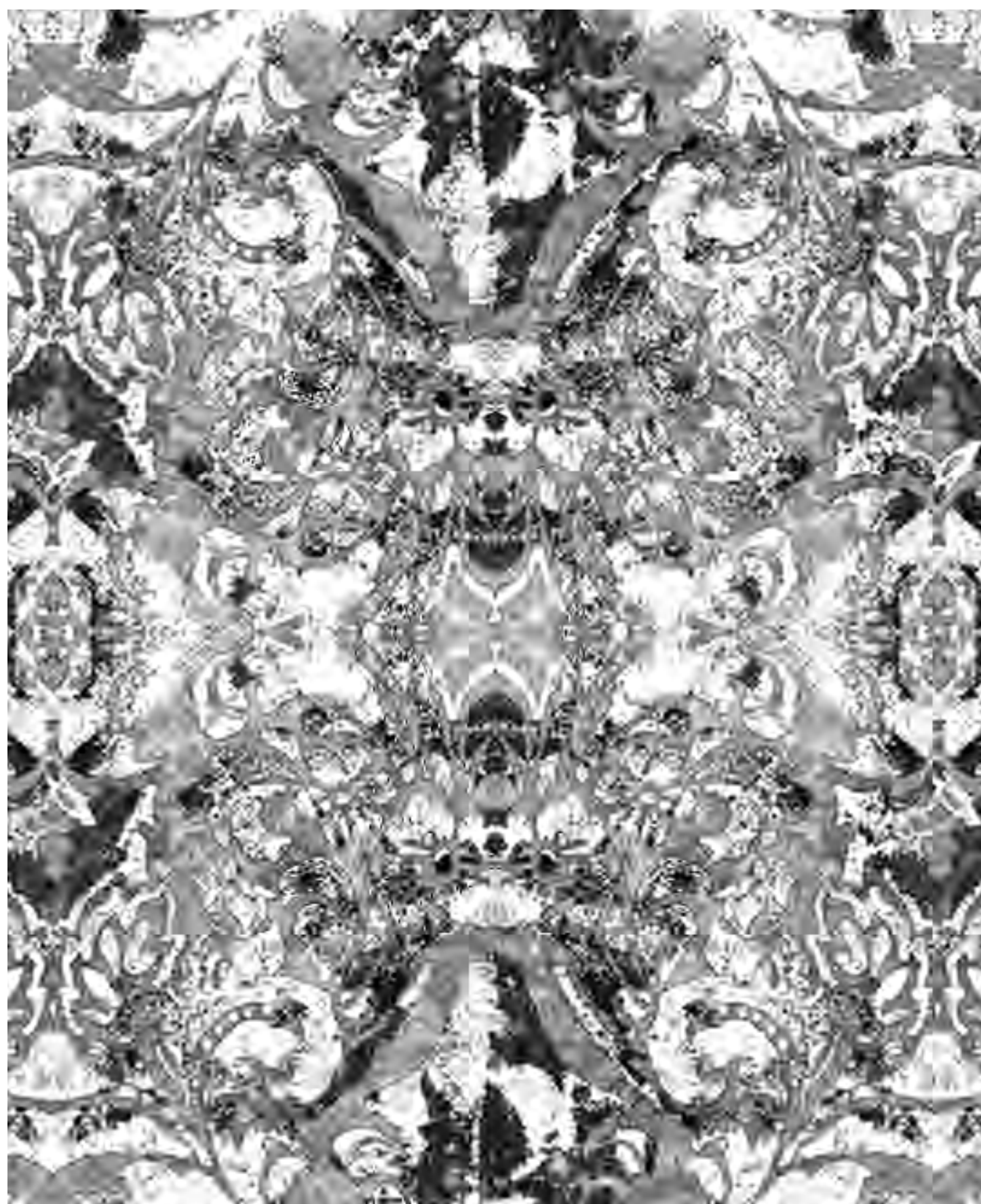
449 Azala S ★

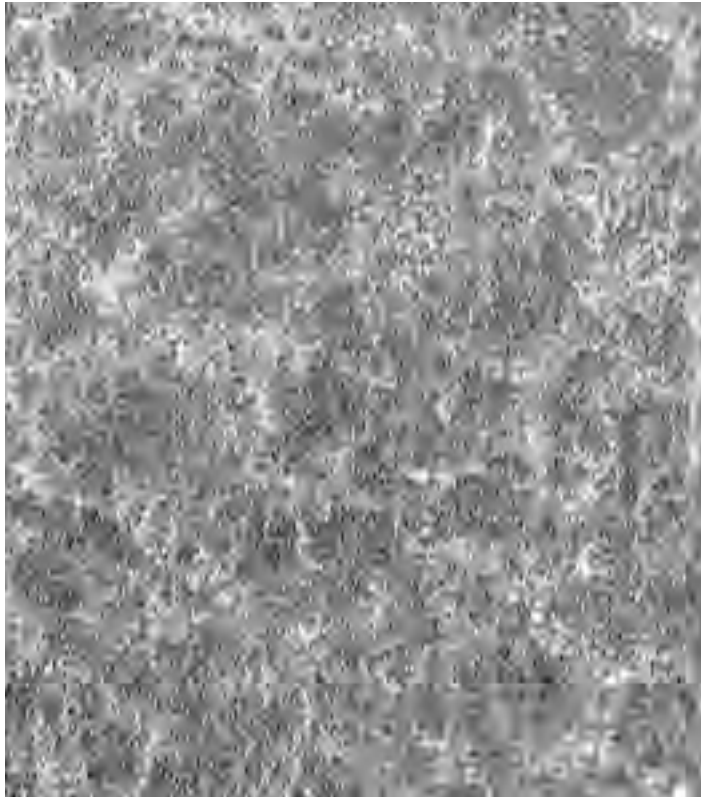


450 Cloudy S ★

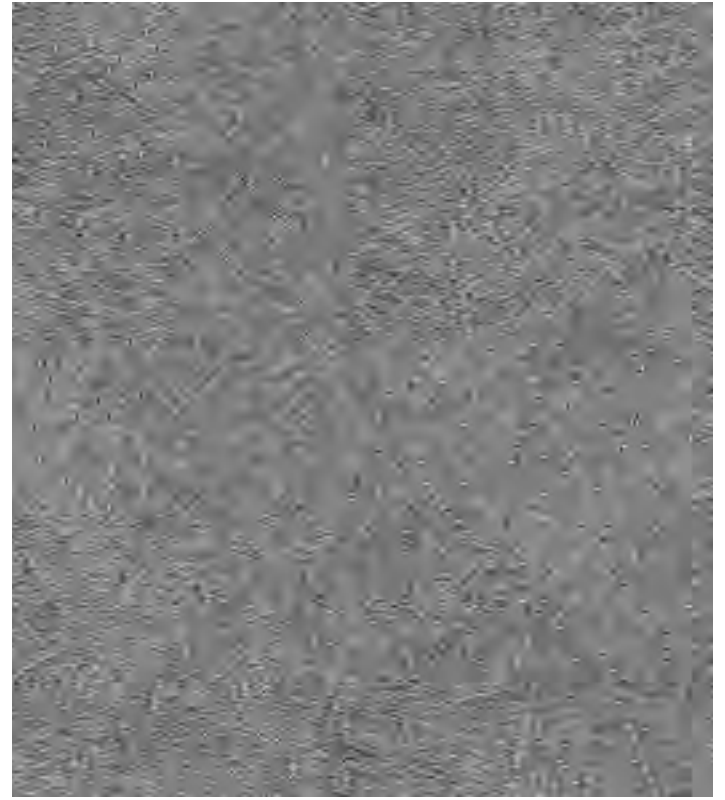


452 Vel S ★





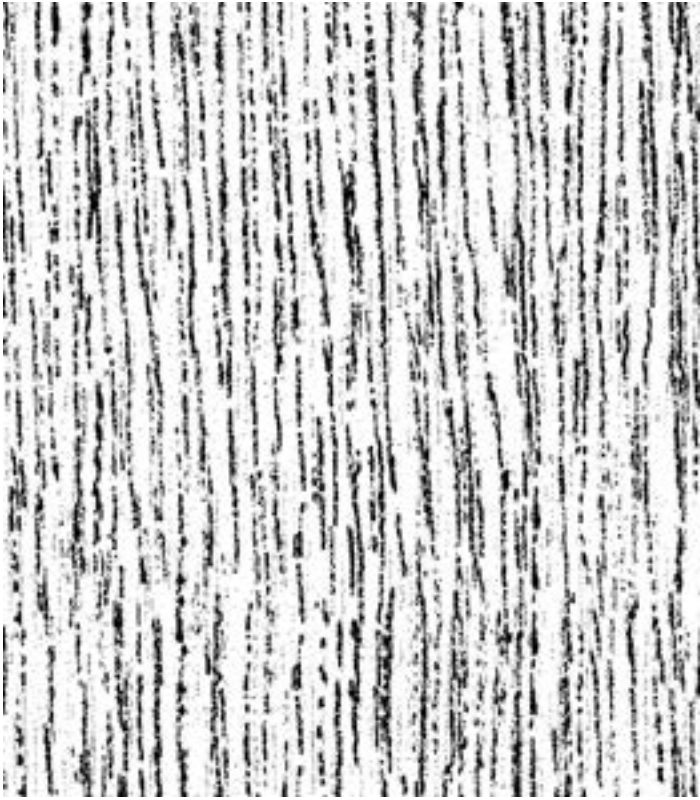
457 Capra Nova S ★



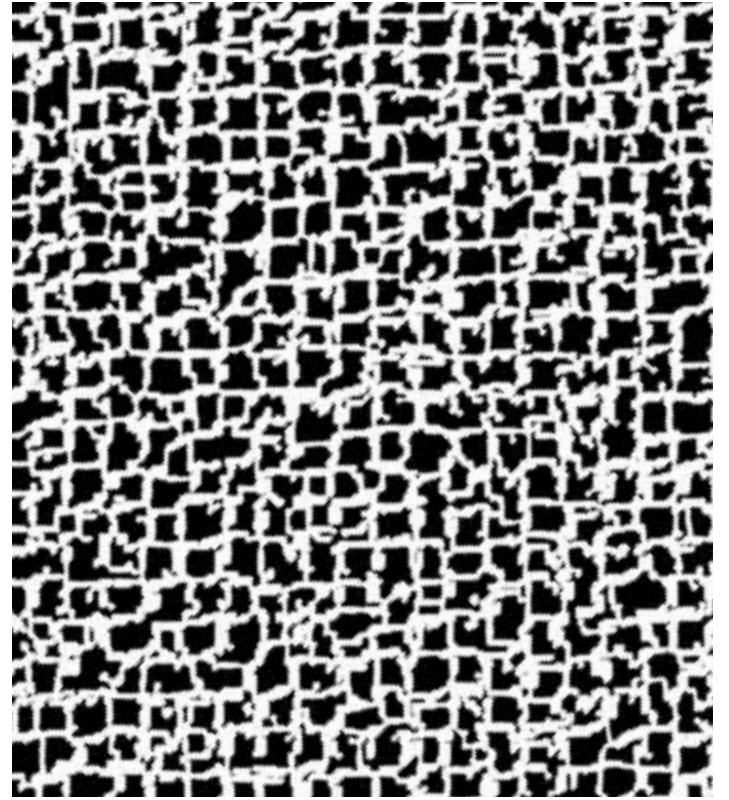
458 Nabuk S ★



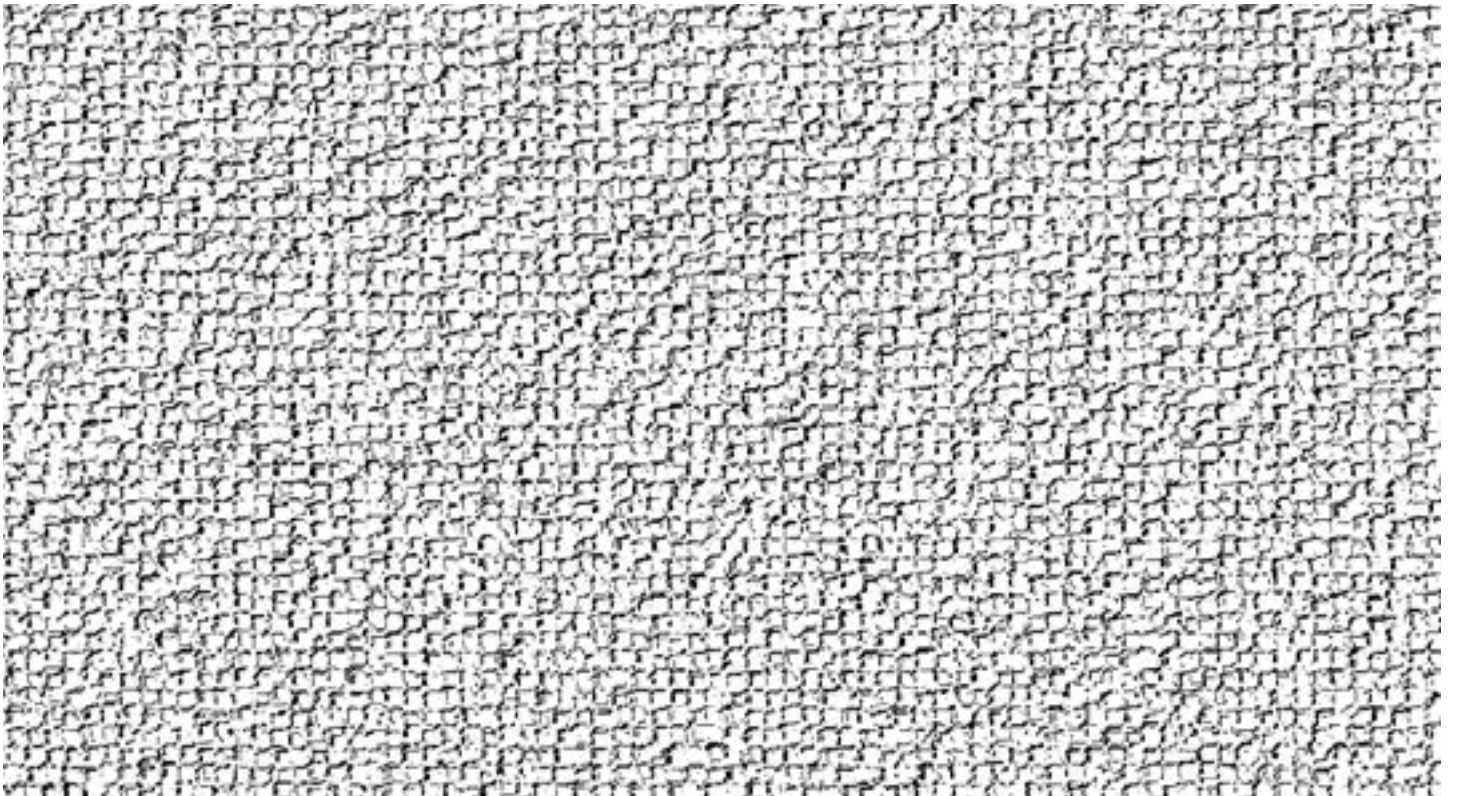
464 Kurim S ★



469 Enrique S ★

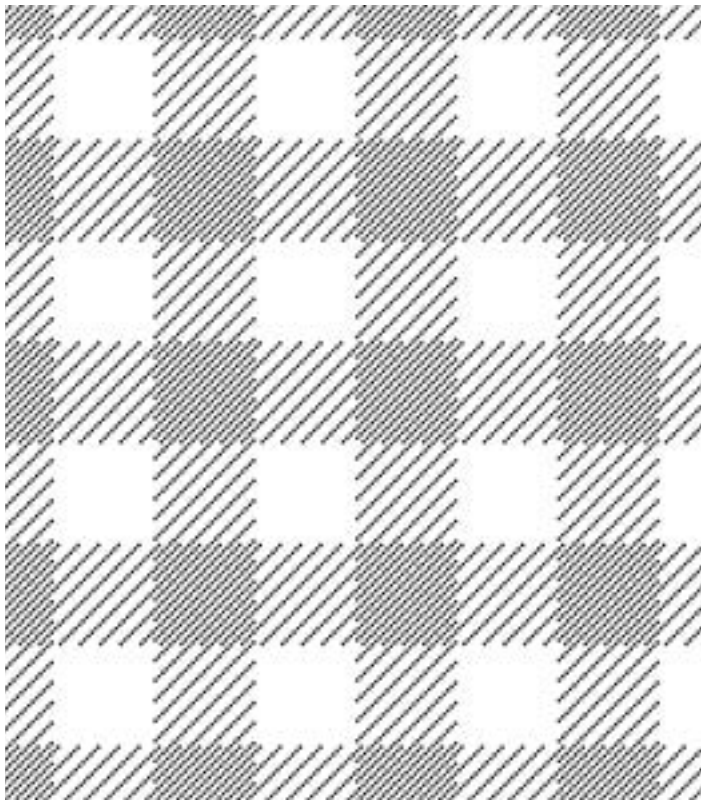


470 Scarface M



473 Piastrellato S ★

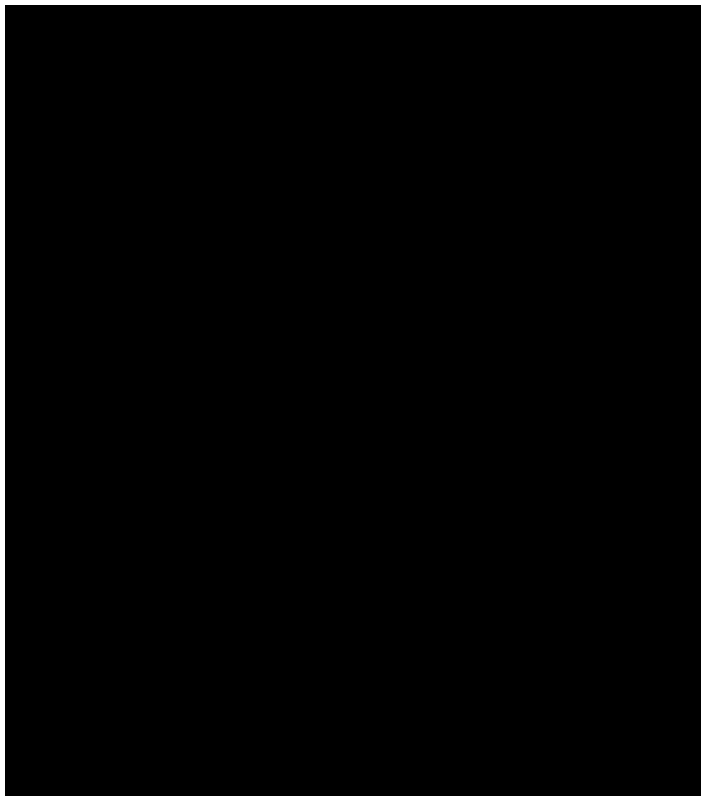




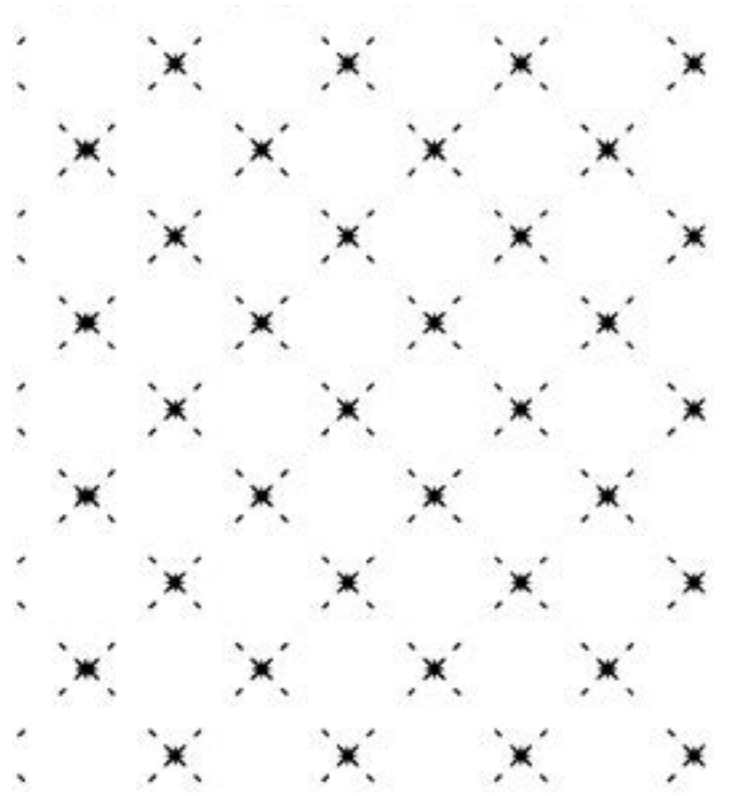
476 Scozia S ★



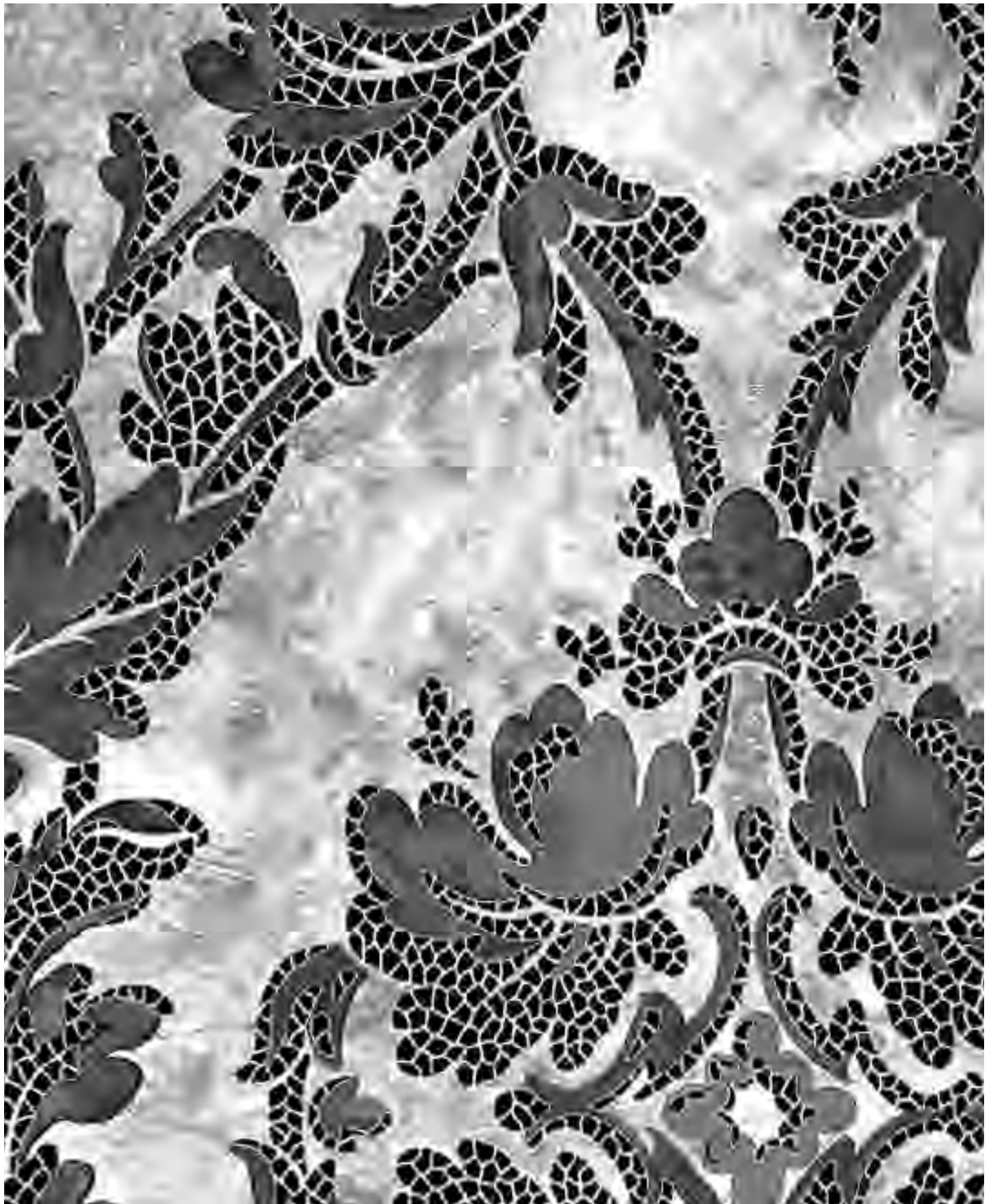
477 Stellato 2 S ★

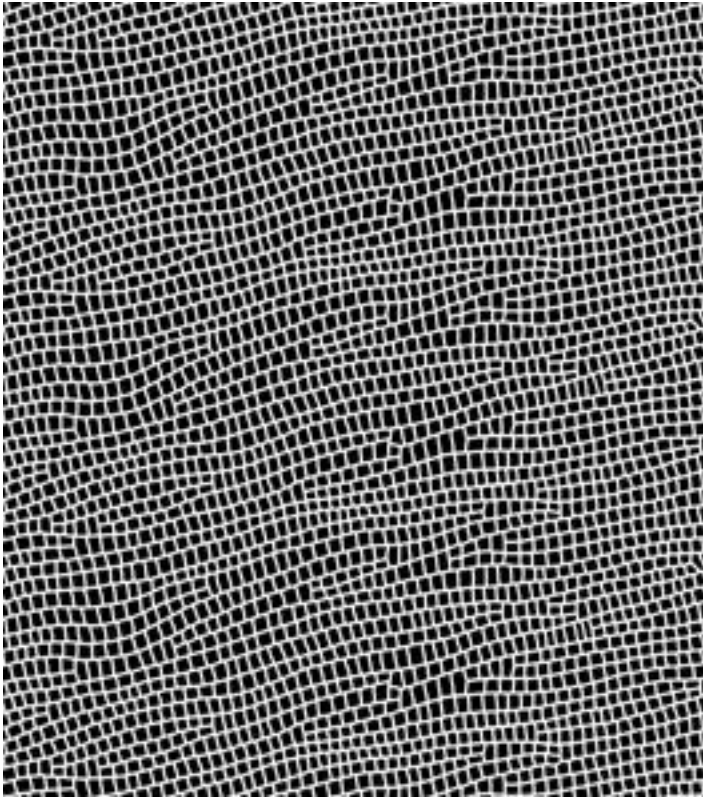


478 Unito 30# M

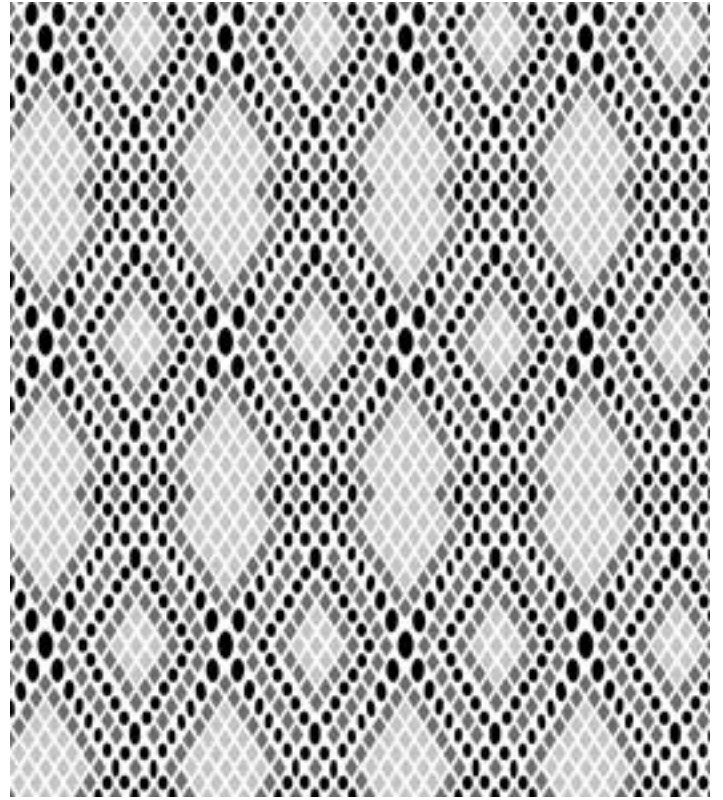


489 Estrella S ★

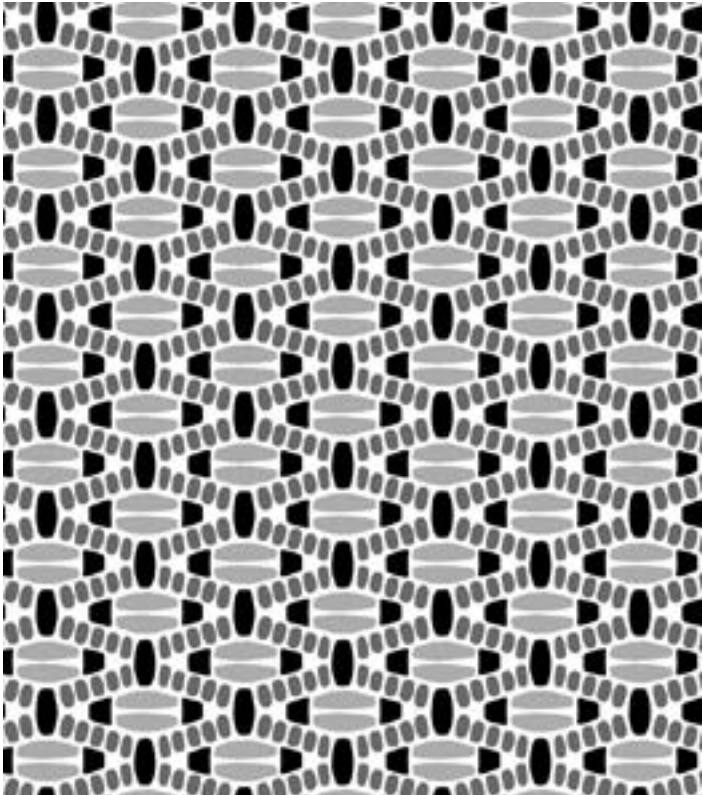




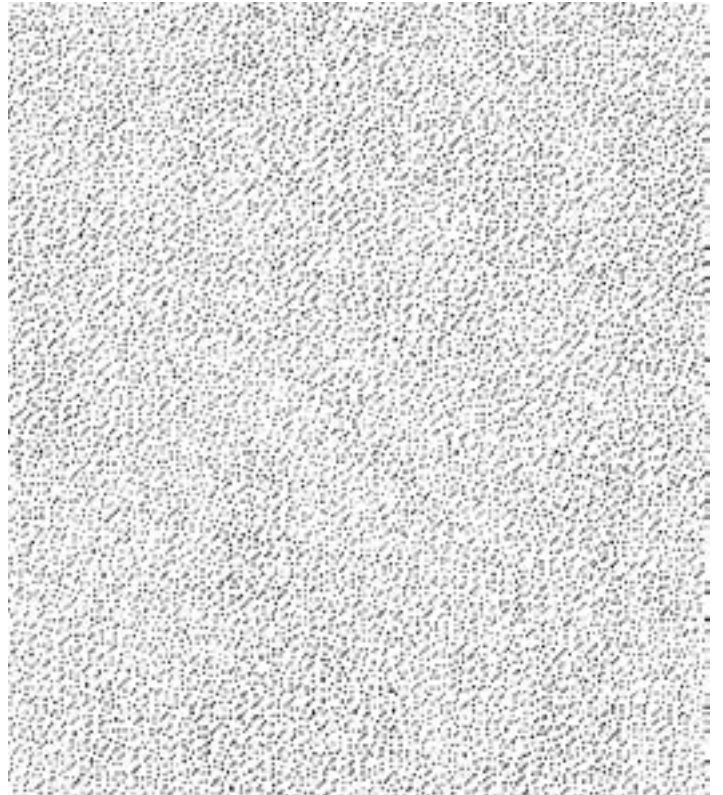
493 Lizard M



506 Roger S ★



507 Anastasia L

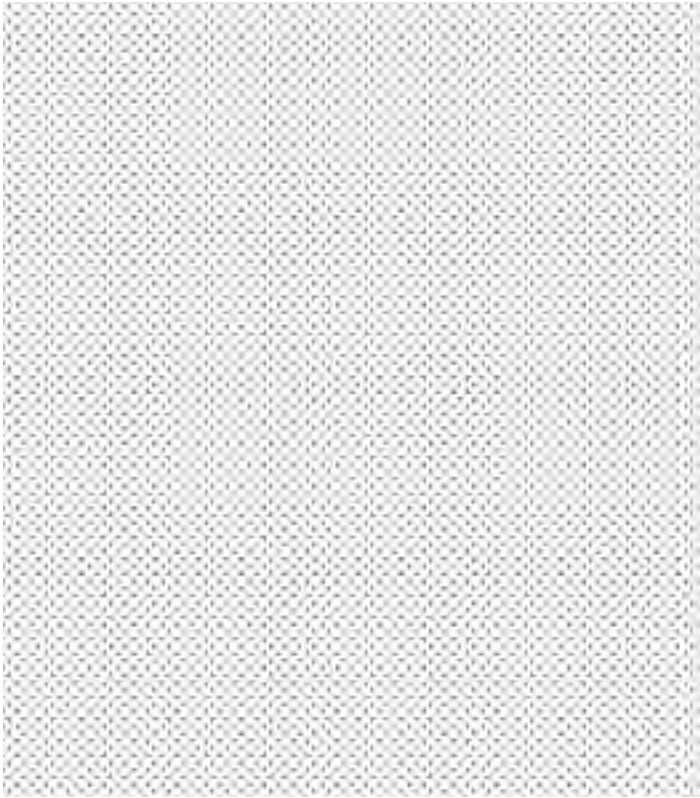


510 Random Kum S ★

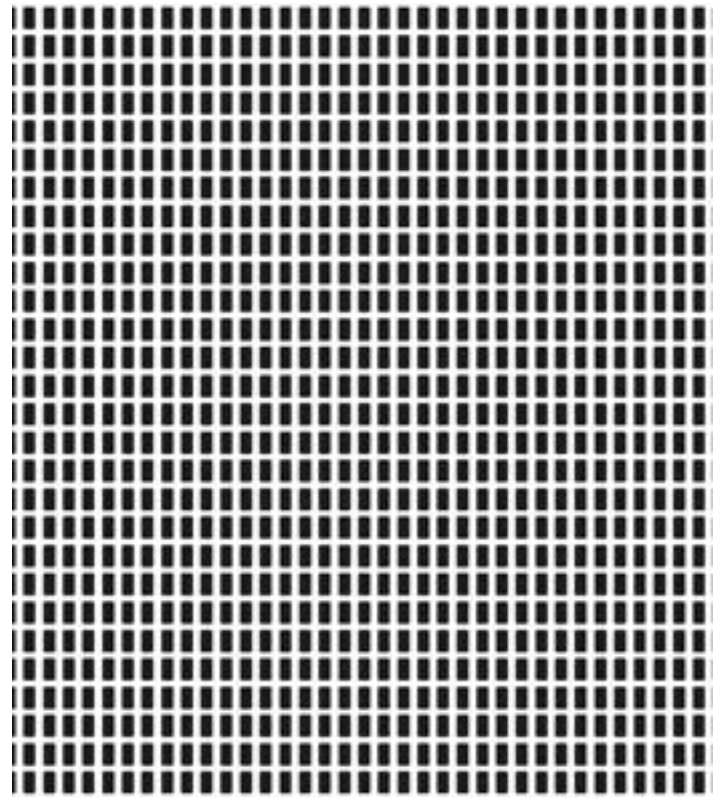








522 Pinco Pallino S ★

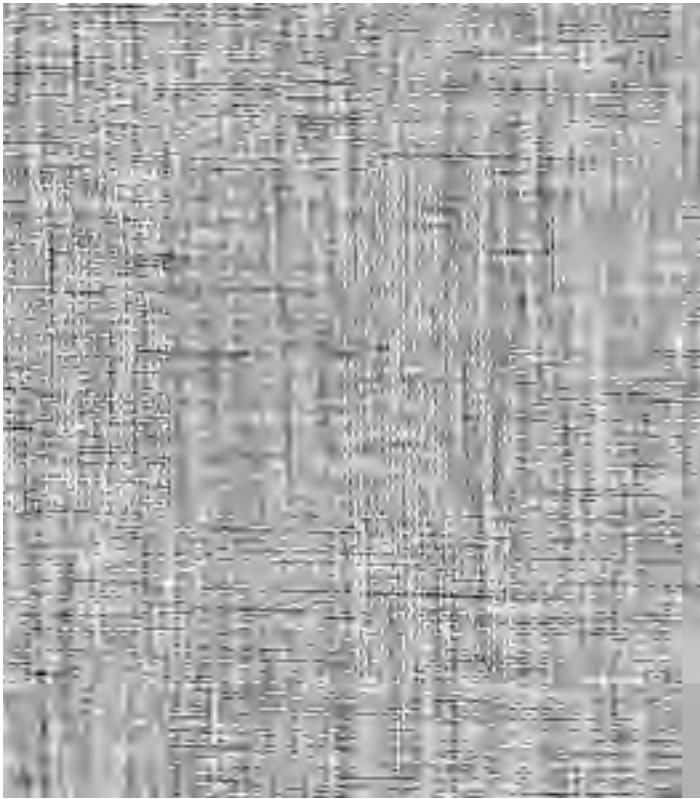


525 Greyjoy S

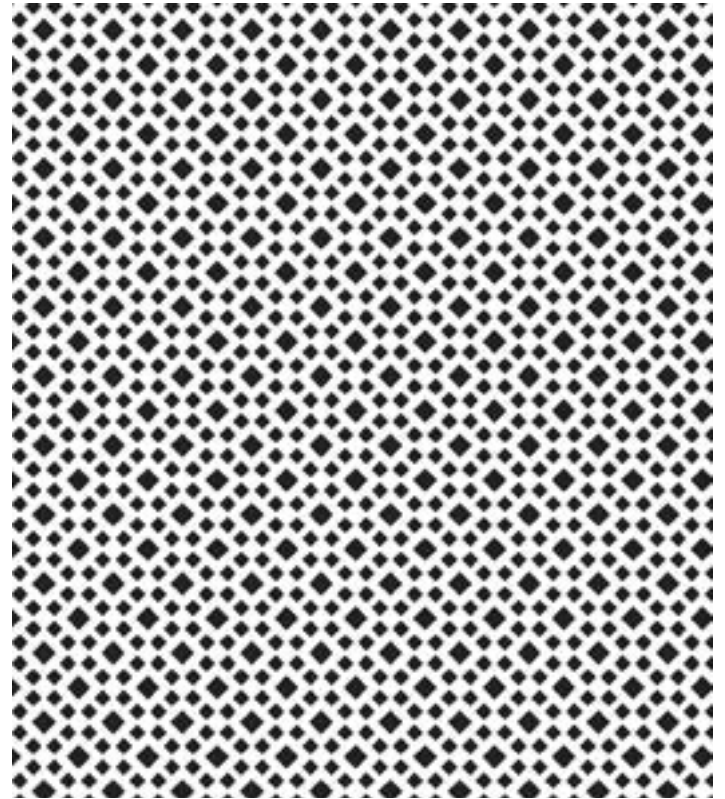
Fascia 1800
NO REAL SIZE
200%



527 Flo S ★



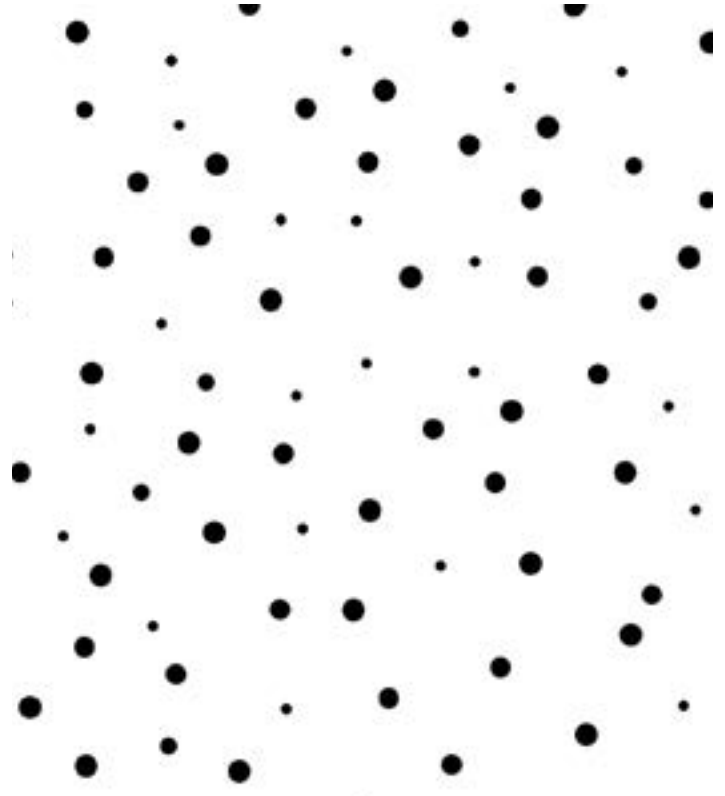
541 Garza Fabrics S ★



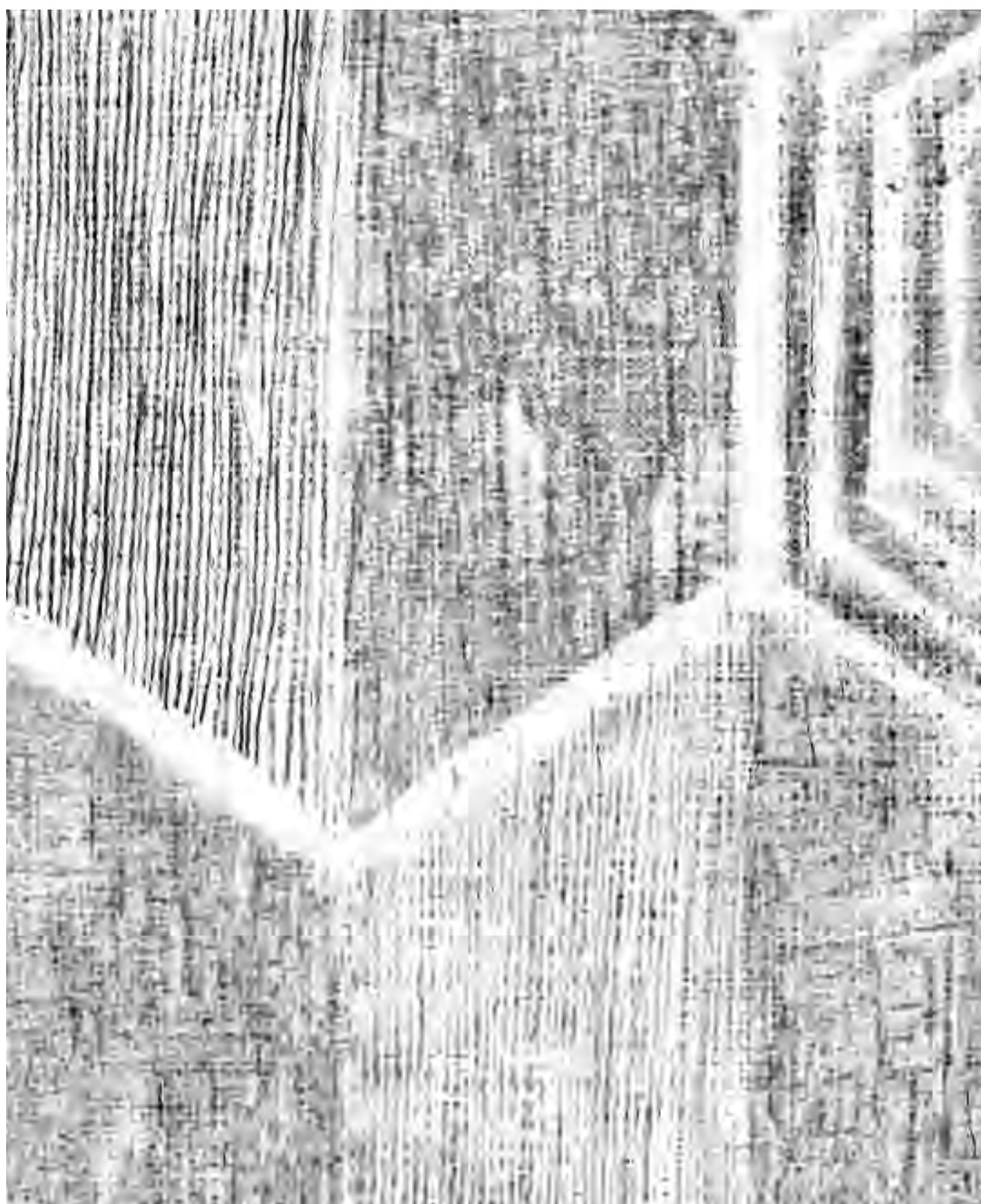
545 Daya M



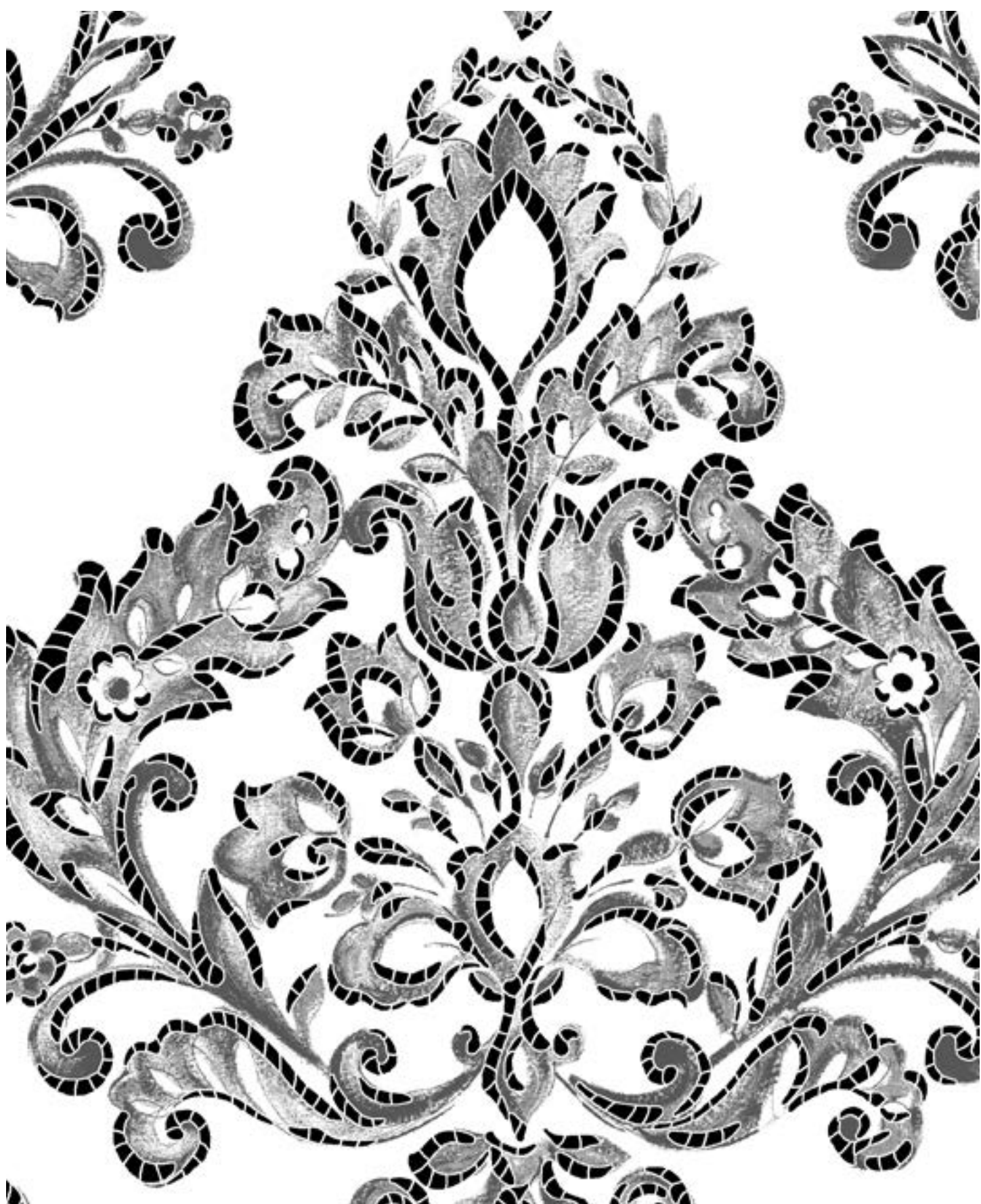
549 Erica S ★

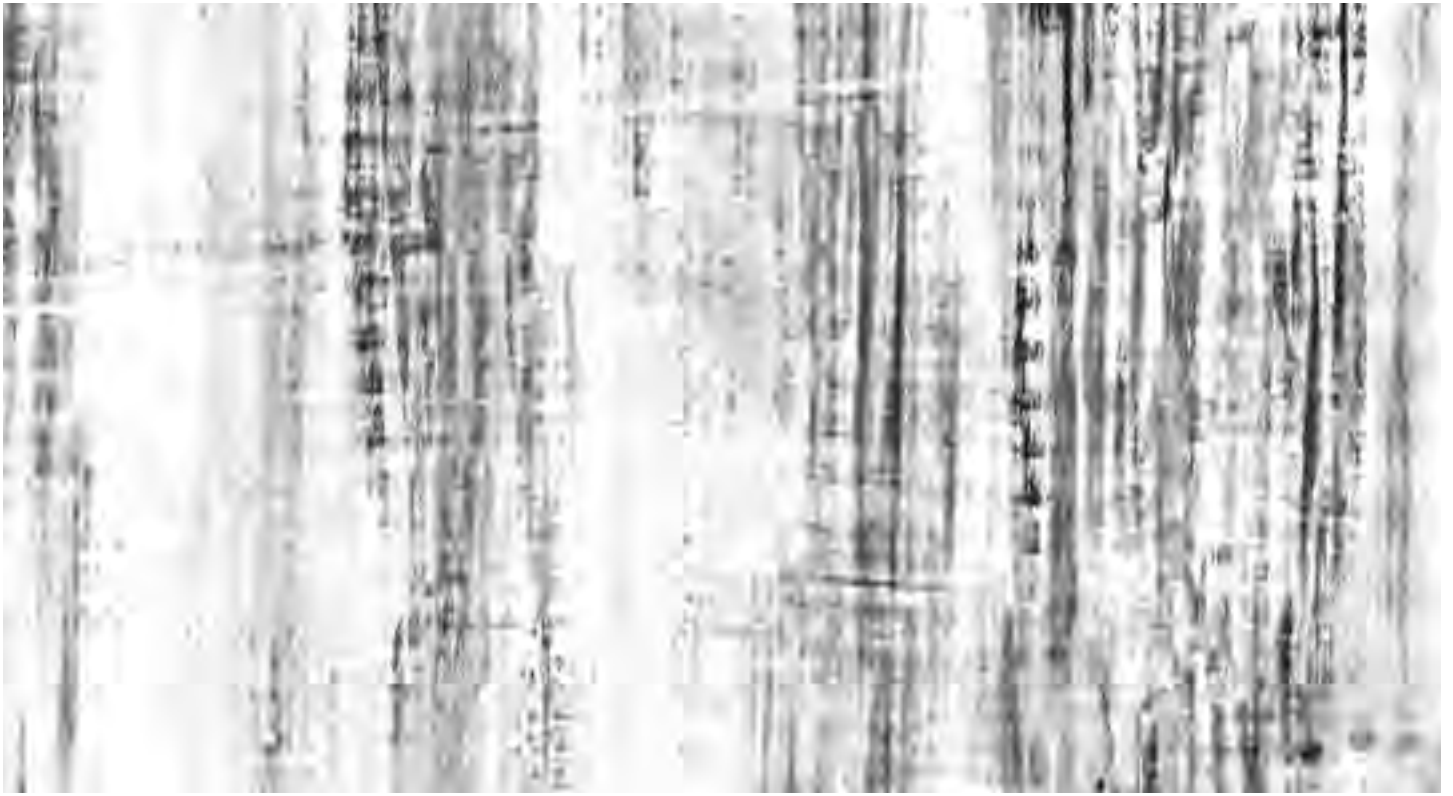


551 Linette S ★

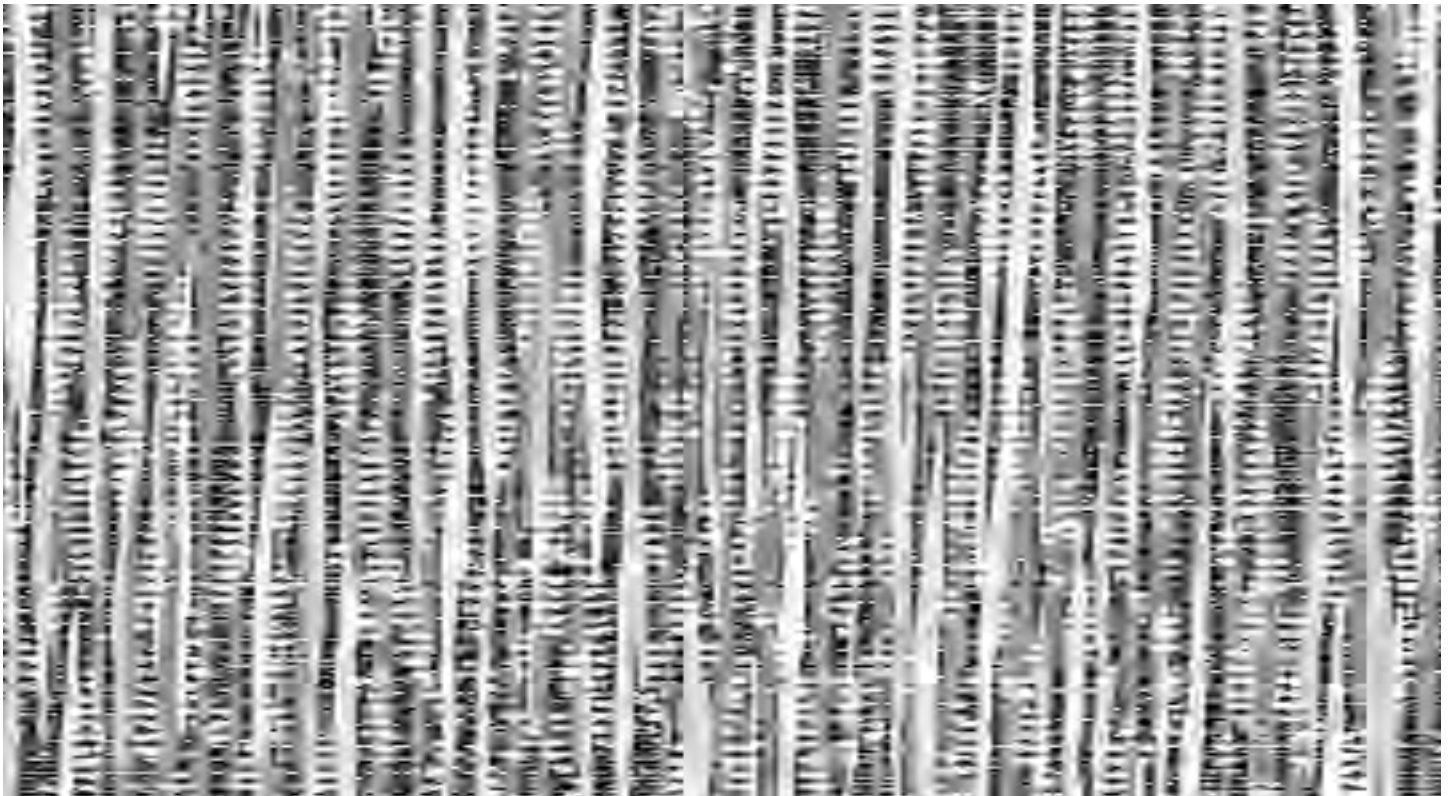








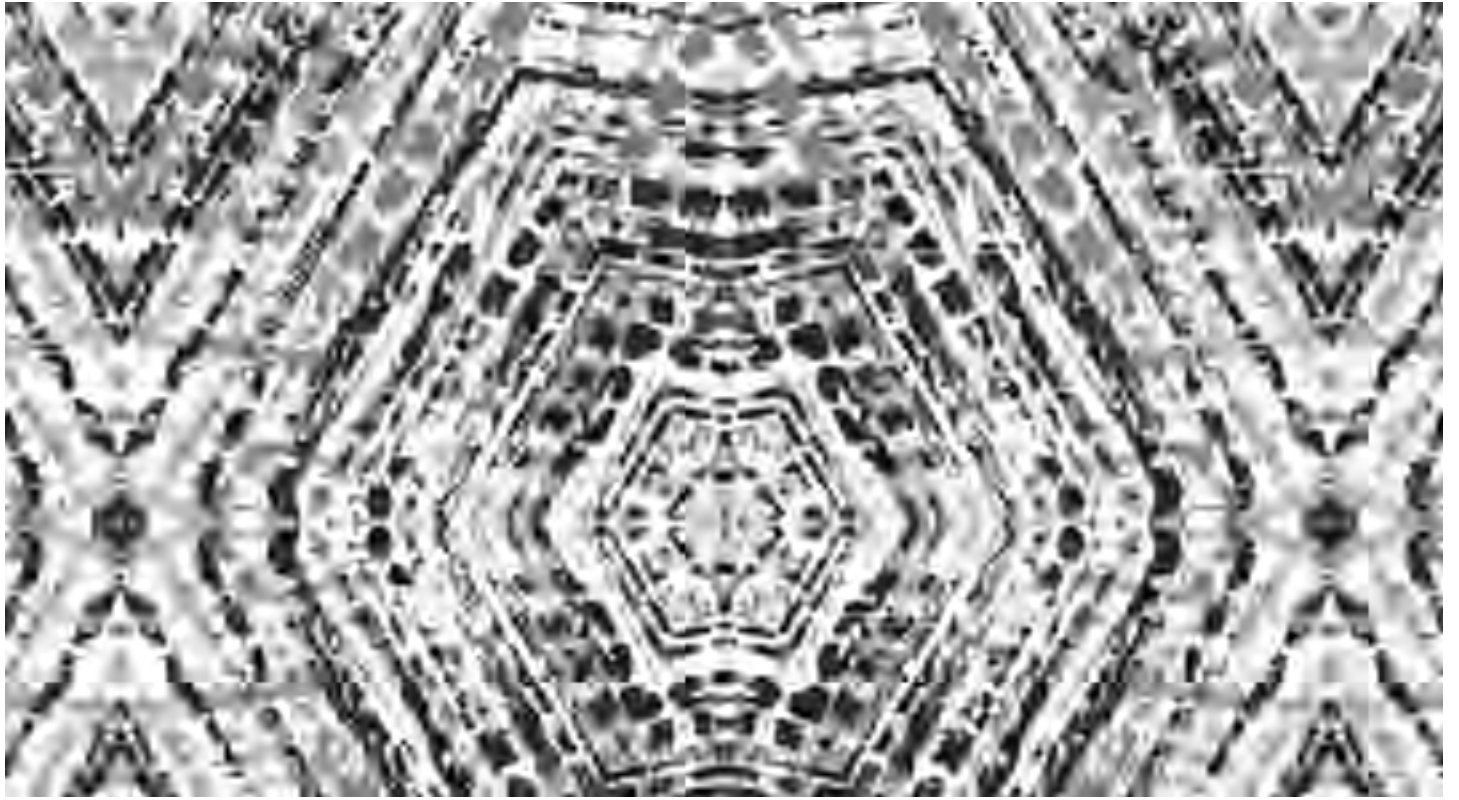
554 Olympia S ★



574 Vanilla S ★





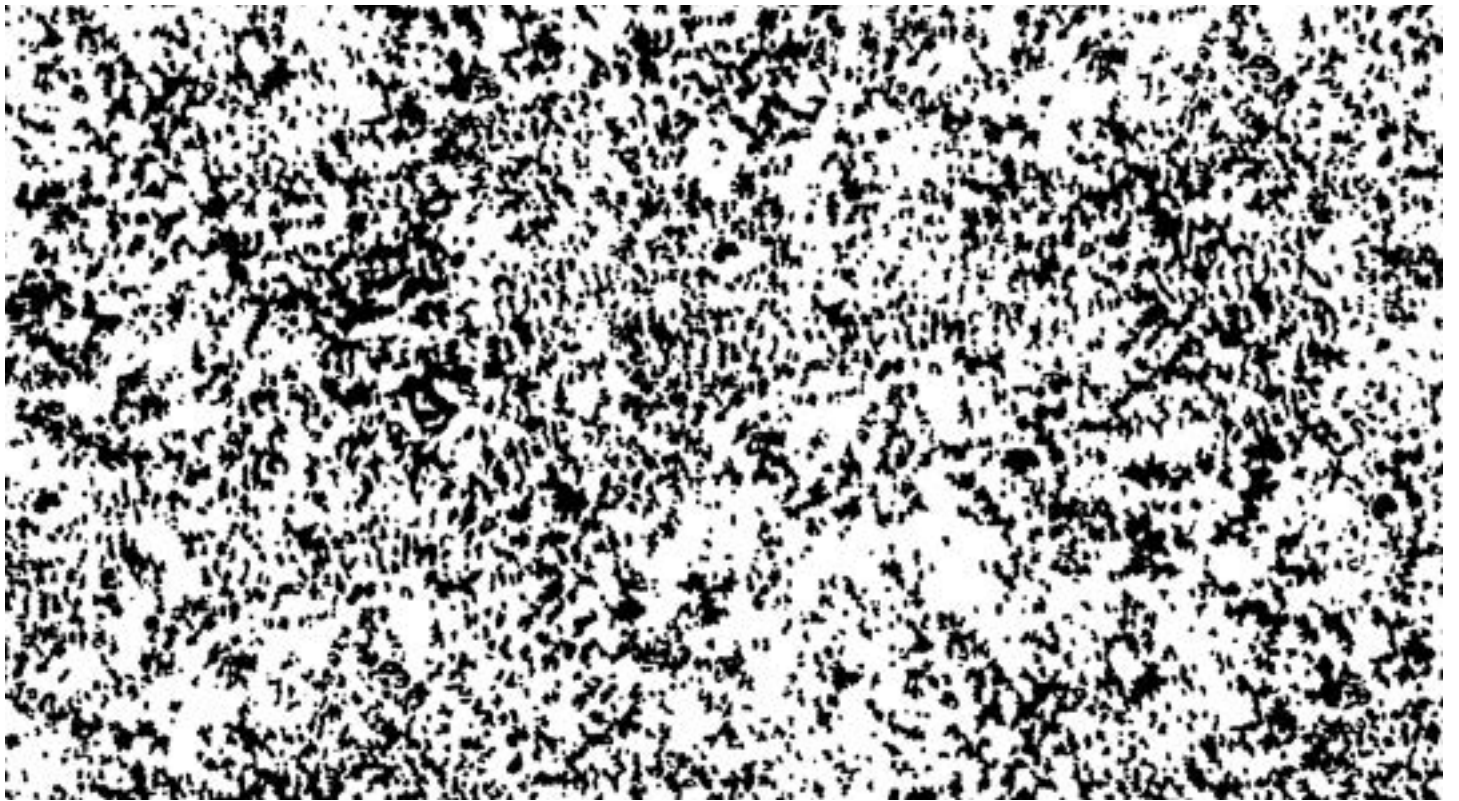


575 Cinnamon S ★



586 Roswell S ★

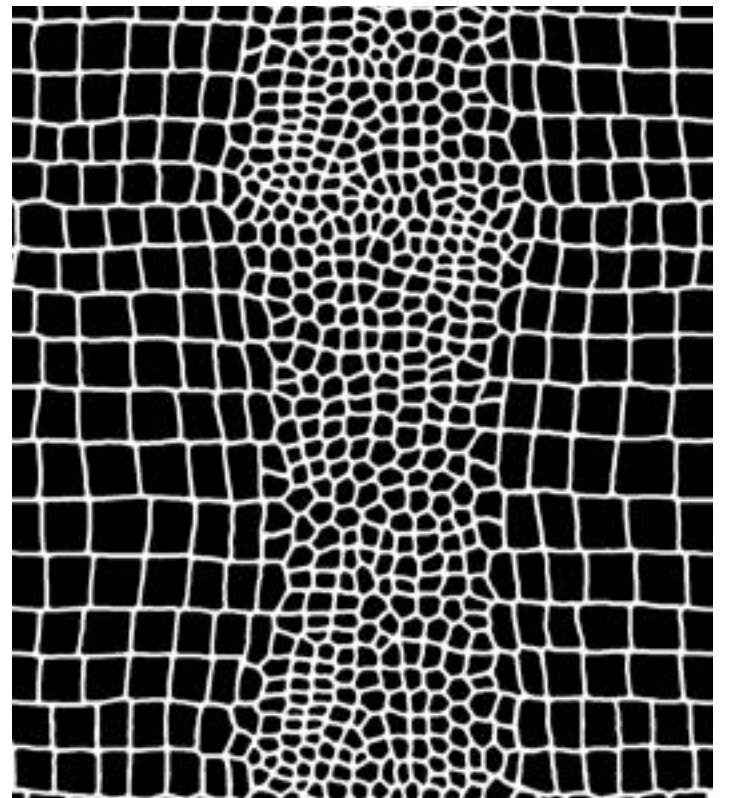




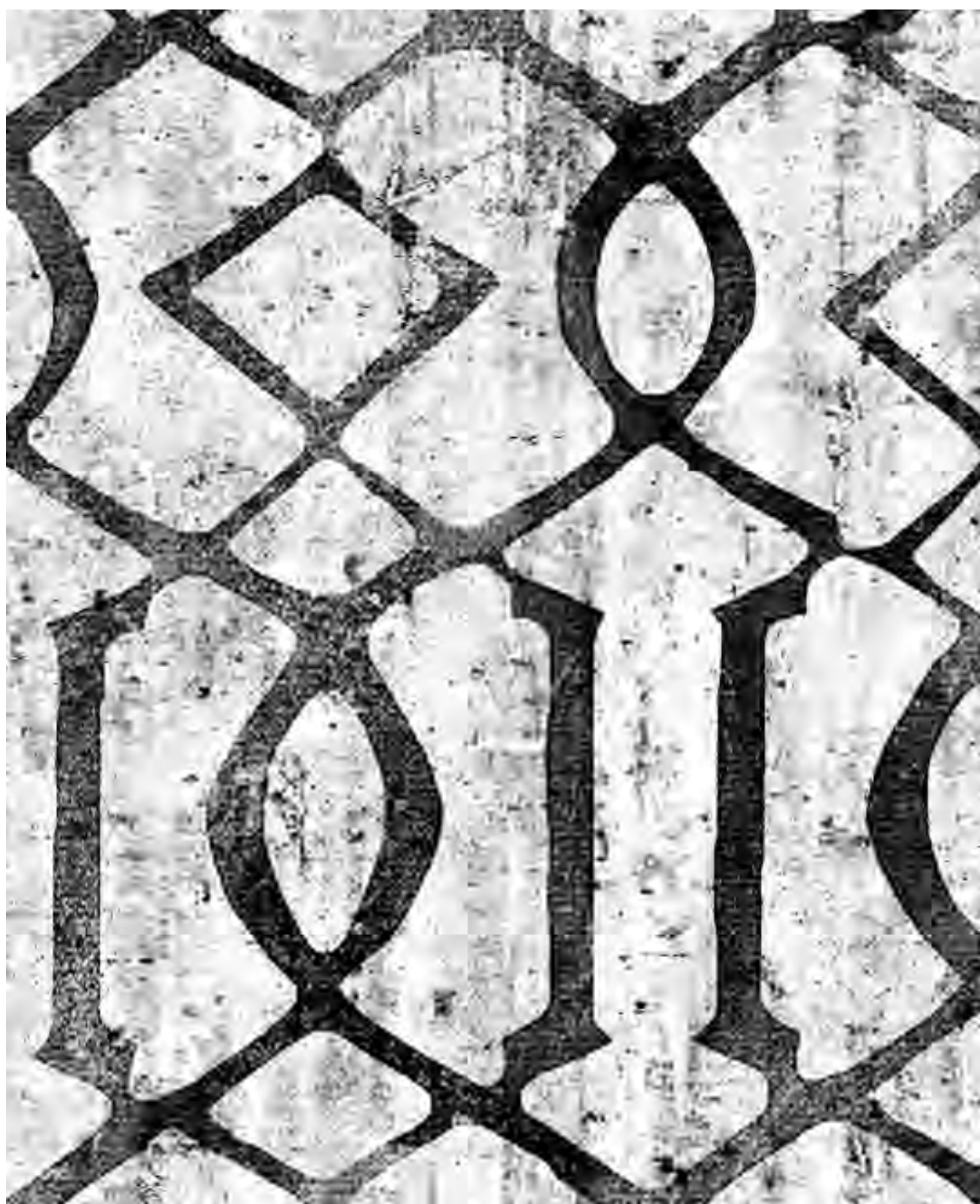
590 Tacoma S ★

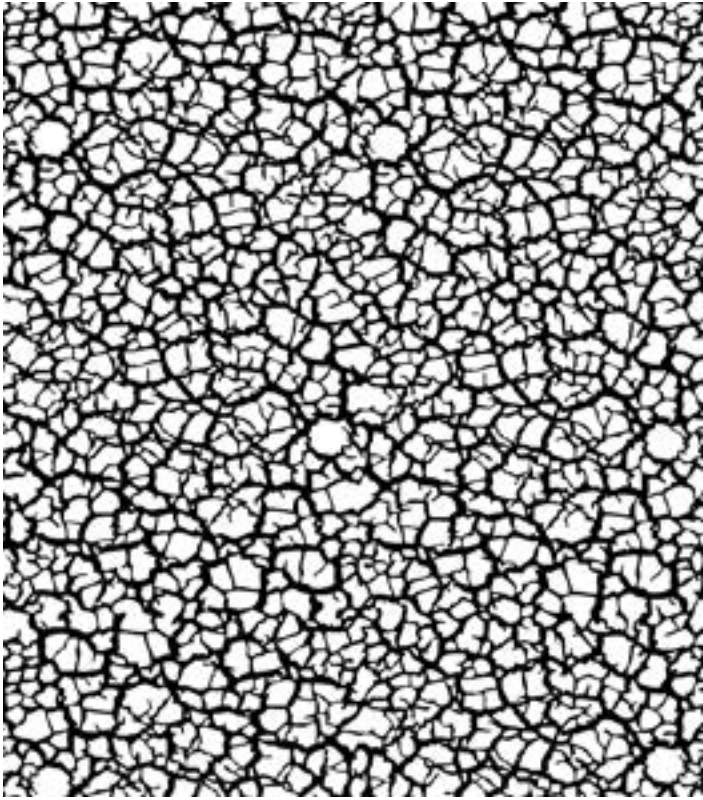


591 Boston S ★



592 Dakota L

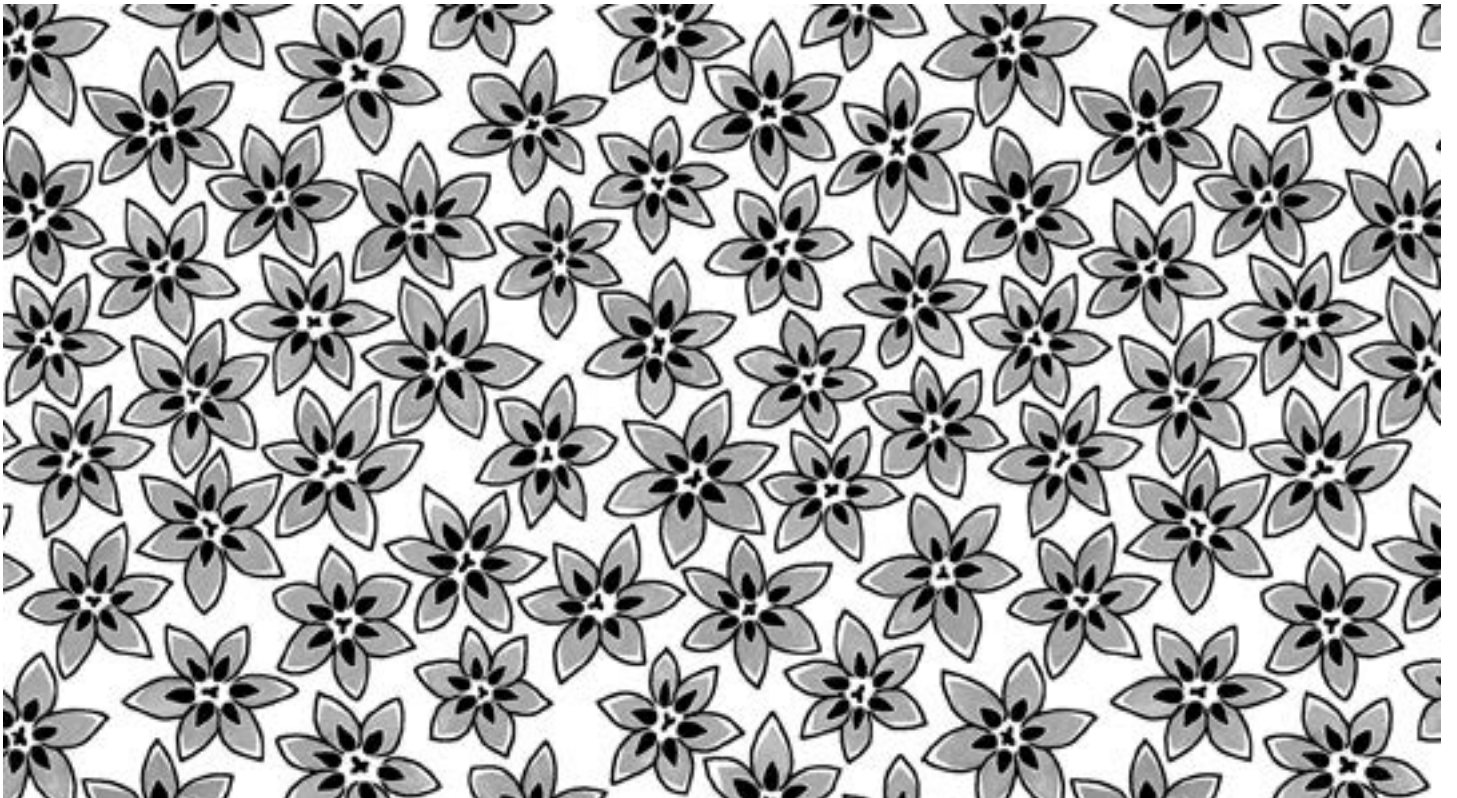




595 Texas S ★

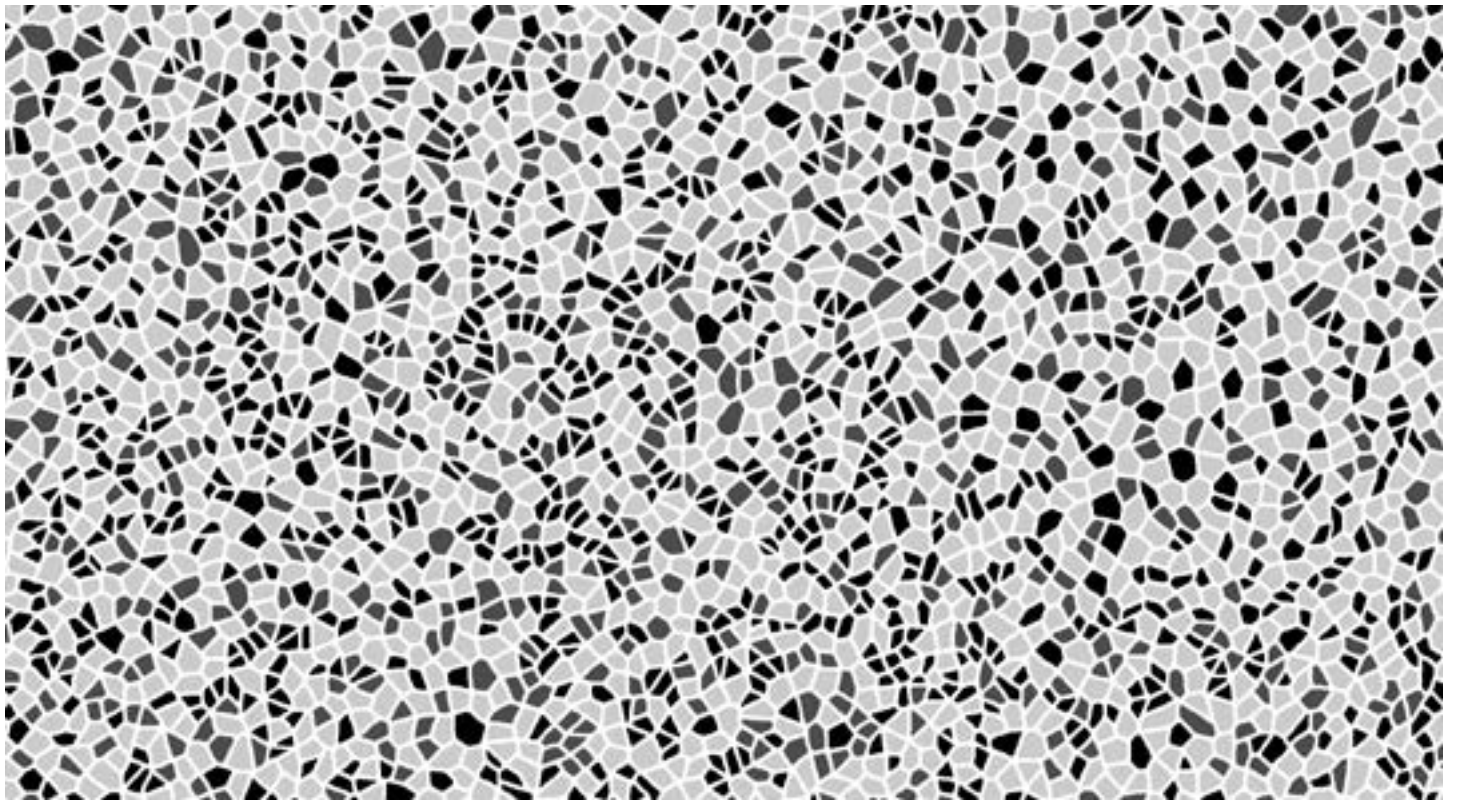


630 Dylan S ★

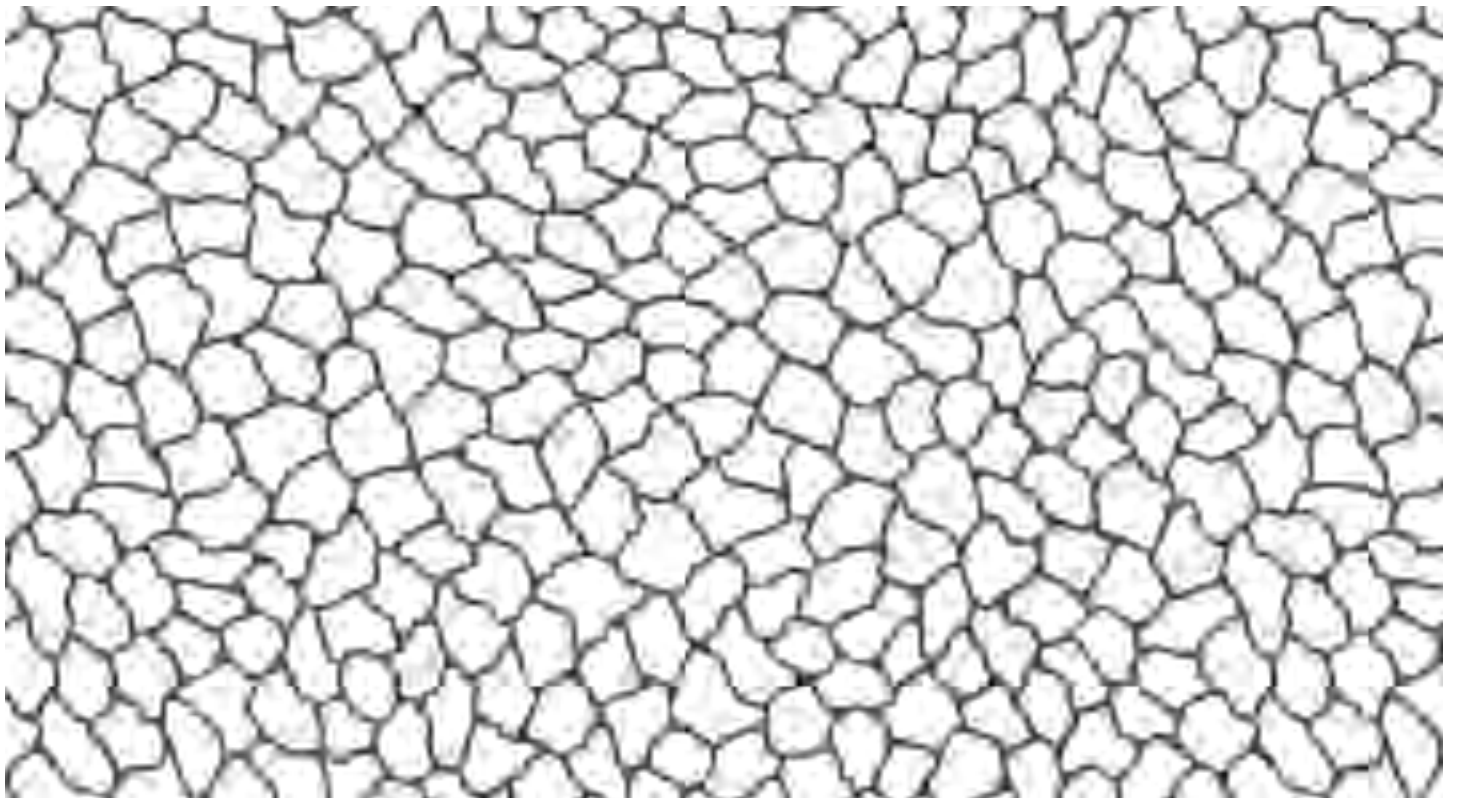


632 Andrea S ★

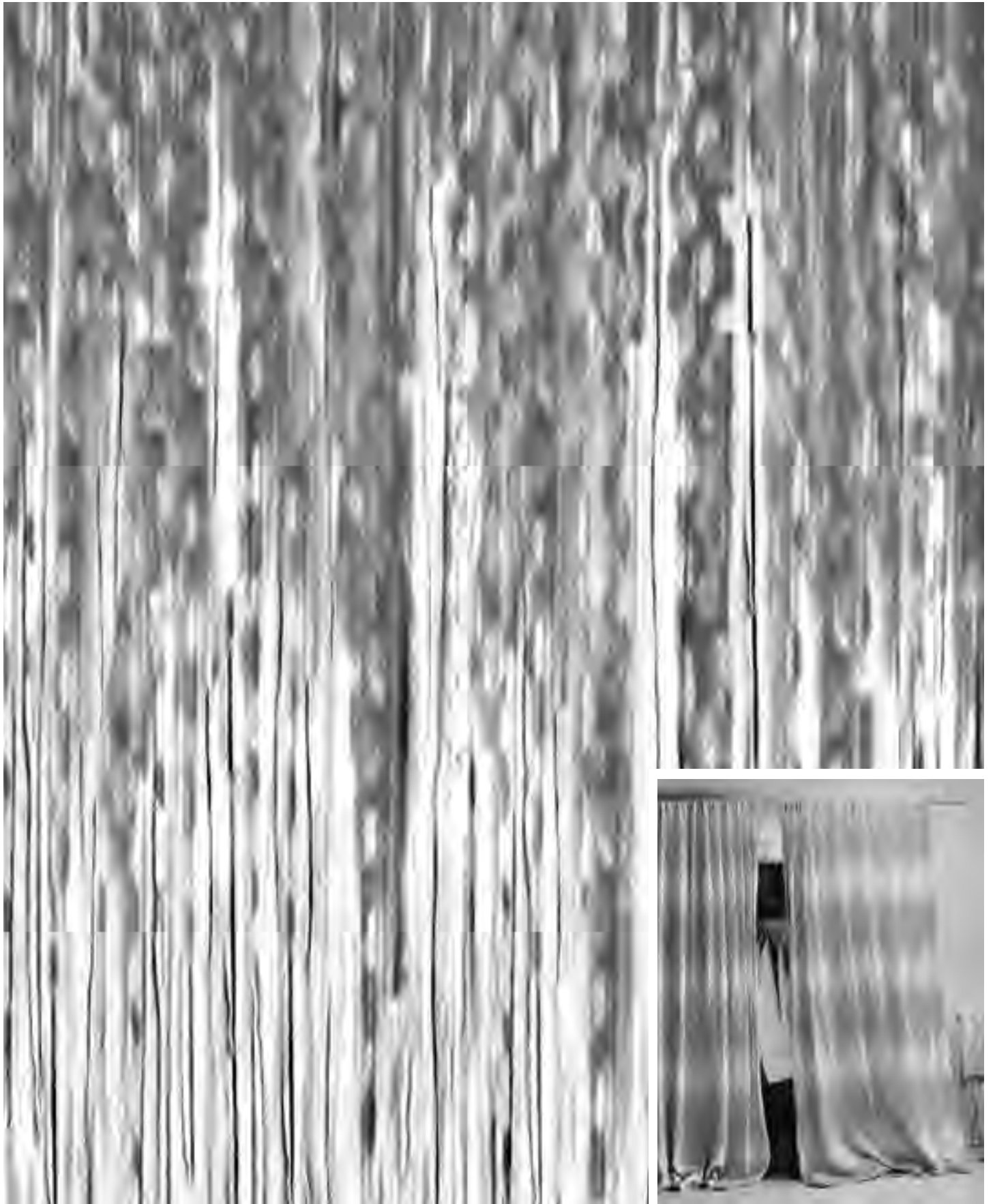
Exclusive for
ITALIA Leather

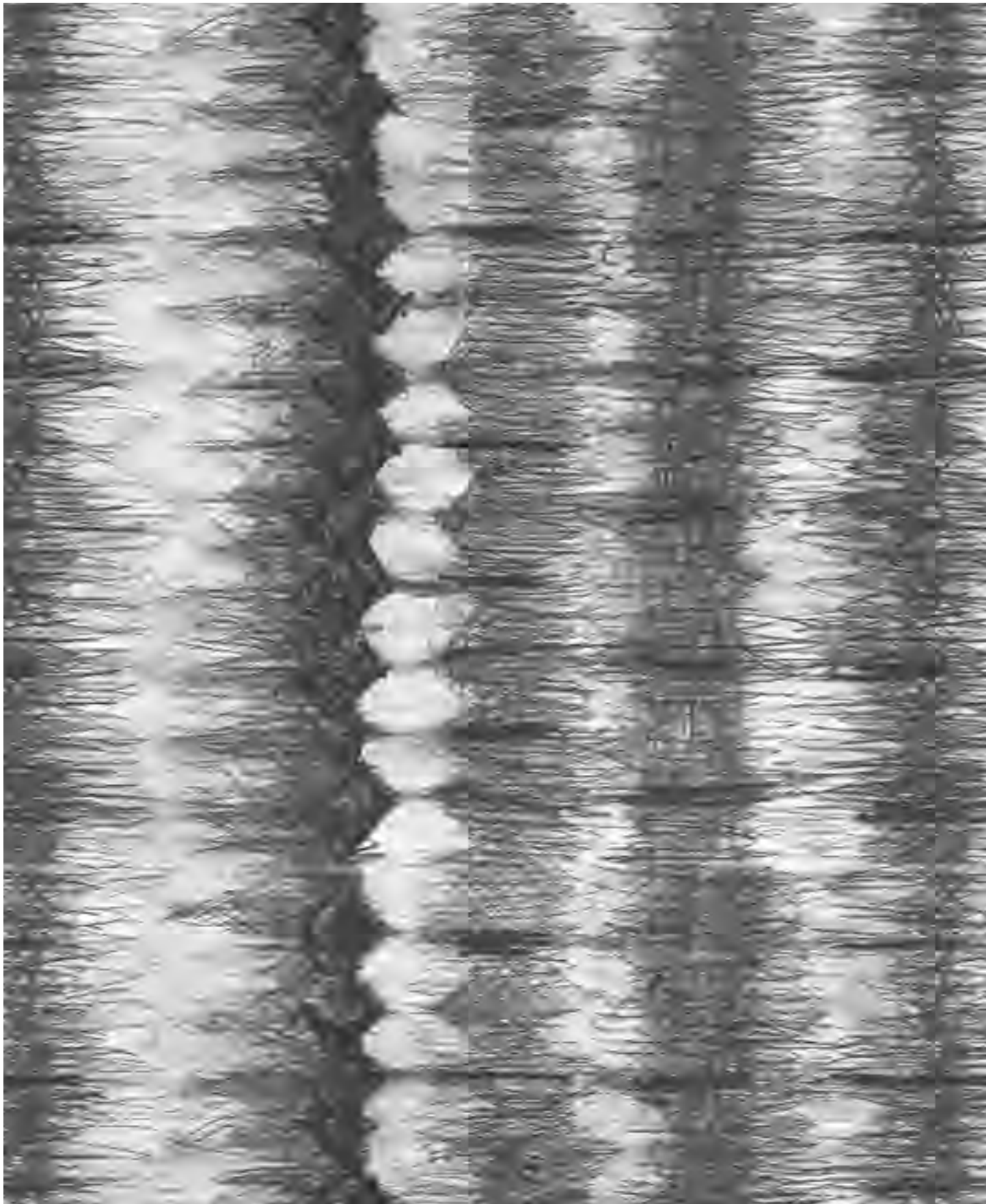


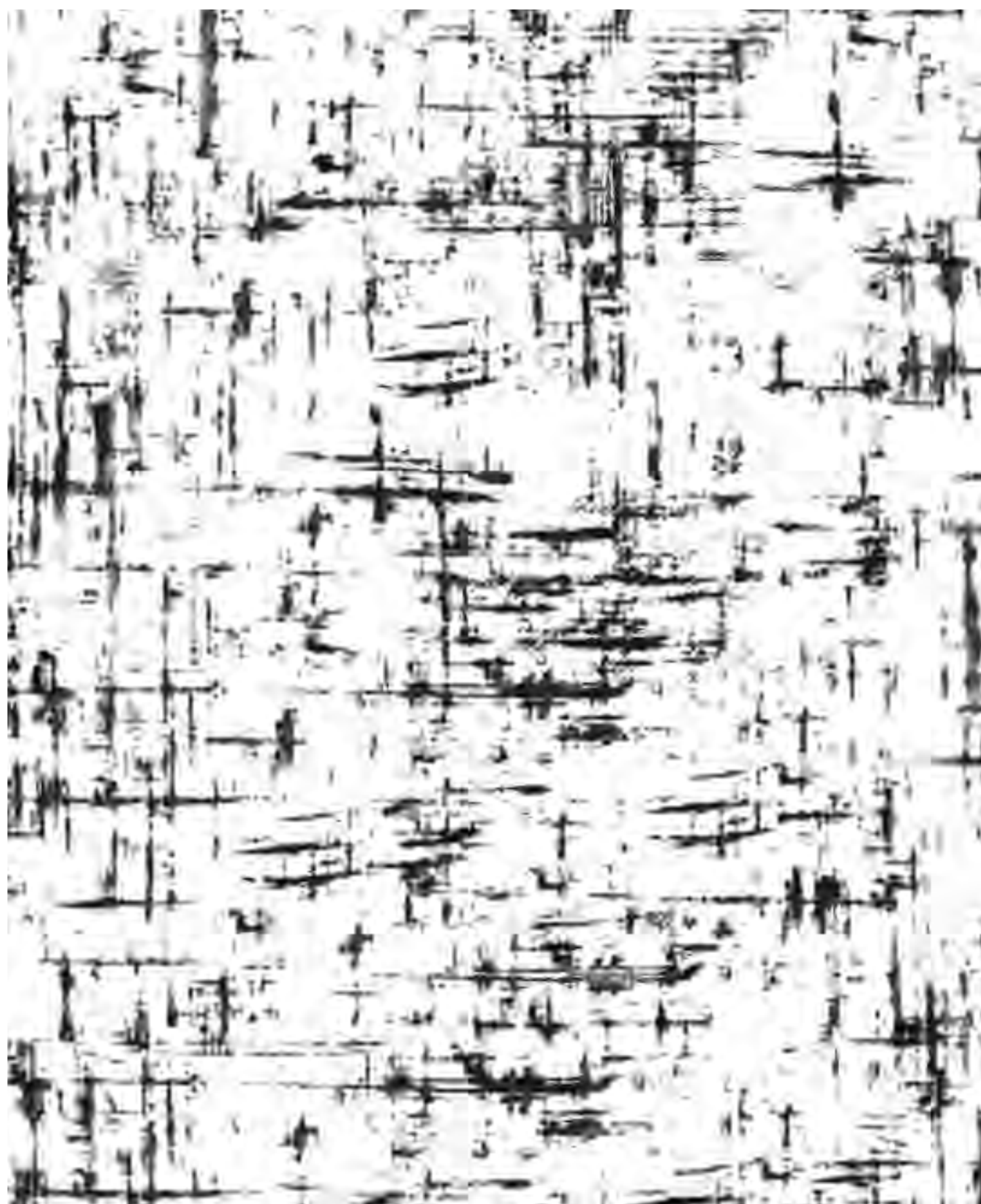
645 Valerie S ★



673 Acqua S ★









FOILS

GOCCE

Product description ENG

Date 19.03.2019

DESCRIPTION

PET film coated with thermoplastic resins used for fabric and leather decoration with special relief effects.

Resins can be applied to the substrate and can be colored superficially using colored foils.

The product is indicated and used for the finishing of:

- leather
- eco-leather
- fabric
- natural fabric

RESINS color	RESINS type	FILM type	FILM width
Transparent	Standard	Glossy	1520
White	Elastic	Matt	1620
Cream	High Resistant		
Beige			
Black			

ROLL PROPERTIES

- Cardboard core diameter : 75 mm
- Roll diameter : 150mm in standard cardboard boxes
- Roll length : from 100 to 300 mt in standard cardboard boxes

PRINTING

Coating of resins on polyester film (transparent or matt).

APPLICATION SYSTEMS

Resins can be applied either with a flat press or with a calender.

It is recommended to optimize the operating conditions through the testing of parameters in the actual production, depending on the means of transfer and support to enable.

Make sure the fabric is free from enable wash finishing or finish in general.

The basic standard parameters for the transfer used by Sublitex are:

Instructions for use : FABRIC

	Temperature	Pressure	Speed / Time	Resin
Calandar	140-160 [°C]	>15 [Kg/cm ²]	3-7[m/minute]	Standard Resin
	140-160 [°C]	>15 [Kg/cm ²]	3-7[m/minute]	Elastic Resin
	140-150 [°C]	>15 [Kg/cm ²]	3-7[m/minute]	HR Resin

Instructions for use : SYNTHETICS

	Temperature	Pressure	Speed / Time	Resin
Calandar	140-160 [°C]	>15 [Kg/cm ²]	3-7[m/minute]	Standard Resin
	140-160 [°C]	>15 [Kg/cm ²]	3-7[m/minute]	Elastic Resin
	140-150 [°C]	>15 [Kg/cm ²]	3-7[m/minute]	HR Resin

Instructions for use : LEATHER

	Temperature	Pressure	Speed / Time	Resin
Flat press	135-150 [°C]	>15 [Kg/cm ²]	5-10[sec]	Standard Resin
	135-150 [°C]	>15 [Kg/cm ²]	10-30[sec]	Elastic Resin
	135-150 [°C]	>15 [Kg/cm ²]	10-30[sec]	HR Resin

These instructions are just indicative, in broad terms, not knowing the particularity of every single machine. It is recommended to wait at least 24 hours before removing the film. It is also recommended to perform a test before proceeding with the whole production.

PACKAGING

Bubblewrap and cardboard boxes.

STORAGE

Keep in dry and ventilated place, protect from heat and sunlight.

Product expiry date

Transparent Foil: 6 months Metallic Foil: 3 months

WARNINGS

Sublitex does not respond to applications that did not follow the given dates and the appropriate preservation of the product.

WASHING RECOMMENDATIONS

The tests have been made by our laboratories, and the result of optimal washing conditions are the following:

- 30° C "delicate" cycle;
- No bleaching;
- No Iron.

The maximum finish/result is obtained if the foil is transferred onto untreated fabric.

The products Foils Gocce have the Oekotex certification 1000800.00.



★ = one step available

STATE OF ART

The above information, currently reflecting our "State of the Art" and are disclosed by us without any commitment. Future modifications and revisions are possible in accordance with technological and business evolution. It is intended for the buyer to verify the information given according to its technological and plant expertise.

